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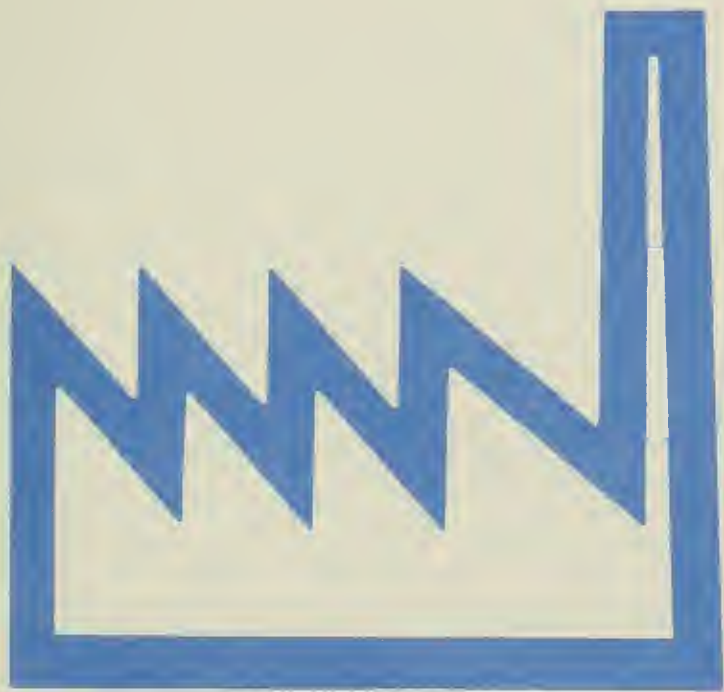
Manufactures

MC87-I-33D

INDUSTRY SERIES

Nonferrous Metal Mills and Miscellaneous Primary Metal Products

Industries 3351, 3353, 3354, 3355, 3356, 3357, 3398, and 3399



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If you have any questions concerning the statistics in this report, call (301) 763-7304.

1987

Census of Manufactures

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INTRODUCTION

PURPOSE AND USES OF THE ECONOMIC CENSUSES

The economic censuses are the major source of facts about the structure and functioning of the Nation's economy. They provide essential information for government, business, industry, and the general public.

Economic censuses furnish an important part of the framework for such composite measures as the gross national product, input-output measures, production and price indexes, and other statistical series that measure short-term changes in economic conditions.

Policy-making agencies of the Federal Government use the data, especially in monitoring economic activity and providing assistance to business.

State and local governments use the data to assess business activities and tax bases within their jurisdictions and to develop programs to attract business.

Trade associations study trends in their own and competing industries, and keep their members informed of market changes.

Individual businesses use the data to locate potential markets and to analyze their own production and sales performance relative to industry or area averages.

AUTHORITY AND SCOPE

Title 13 of the United States Code (sections 131, 191, and 224) directs the Census Bureau to take the economic censuses every 5 years, covering years ending in 2 and 7. The 1987 Economic Censuses consist of the

- Census of Retail Trade
- Census of Wholesale Trade
- Census of Service Industries
- Census of Transportation
- Census of Manufactures
- Census of Mineral Industries
- Census of Construction Industries

Special programs also cover enterprise statistics and minority-owned and women-owned businesses. (The 1987 Census of Agriculture and 1987 Census of Governments are conducted separately.) The next economic censuses are scheduled to be taken in 1993 covering the year 1992.

AVAILABILITY OF THE DATA

The results of each of the economic censuses are available in printed reports, for sale by the U.S. Government Printing Office, and on microfiche, computer tape, compact discs with read-only memory, and flexible diskettes, for sale by the Census Bureau. Order forms for all types of products are available on request from Customer Services, Census Bureau, Washington, DC 20233. A more complete description of publications being issued from this census is on the inside back cover of this document.

Census facts are also widely disseminated by trade associations, business journals, and newspapers. Volumes containing census statistics are available in most major public and college libraries. Finally, State Data Centers in every State and Business and Industry Data Centers in many States also supply economic census statistics.

WHAT'S NEW IN 1987

Several changes have taken place for the 1987 censuses. Data will be reported on the basis of the newly revised Standard Industrial Classification (SIC) system with selected reports including "bridge tables," linking the old and new classification systems. A new set of metropolitan areas has been adopted, and more detailed information will be available for businesses with no paid employees. For additional information on these changes, review the subsequent text.

HISTORICAL INFORMATION

The economic censuses have been taken together as an integrated program at 5-year intervals since 1967, and before that for 1963, 1958, and 1954. Prior to that time, the individual censuses were taken separately at varying intervals.

The economic censuses trace their beginnings to the 1810 Decennial Census, when questions on manufacturing were included with those for population. Coverage of economic activities was expanded for 1840 and subsequent censuses to include mining and some commercial

activities. In 1902, Congress established a permanent Census Bureau and directed that a census of manufactures be taken every 5 years. The 1905 manufactures census was the first time a census was taken apart from the regular every-10-year population census.

The first census of business was taken in 1930, covering 1929. Initially it covered retail and wholesale trade, and construction industries, but it was broadened in 1933 to include some of the service trades.

The 1954 economic censuses were the first to be fully integrated—providing comparable census data across economic sectors, using consistent time periods, concepts, definitions, classifications, and reporting units. These were the first censuses to be taken by mail, using lists of firms provided by the administrative records of other federal agencies. Since 1963, administrative records have also been used to provide basic statistics as well for very small firms, reducing or eliminating the need to send them census questionnaires. The Enterprise Statistics Program, which publishes combined data from the economic censuses, was made possible with the implementation of the integrated census program in 1954.

The range of industries covered in the economic censuses has continued to expand. The Census of Construction Industries began on a regular basis in 1967, and the scope of service industries was broadened in 1967, 1977, and 1987. The Census of Transportation began in 1963 as a set of surveys covering travel, transportation of commodities, and trucks. New for 1987 are publications reporting on business establishments engaged in several transportation industries, paralleling the data on establishments in other sectors. This is part of a gradual expansion in coverage of industries previously subjected to government regulation. The Survey of Minority-Owned Business Enterprises was first conducted as a special project in 1969 and was incorporated into the economic censuses in 1972 along with the Survey of Women-Owned Businesses.

Economic censuses have also been taken in Puerto Rico since 1909, in the Virgin Islands and Guam since 1958, and in the Northern Mariana Islands since 1982.

Statistical reports from the 1982 and earlier censuses provide historical figures for the study of long-term time series, and are available in some large libraries. All of the census data published since 1967 are still available for sale on microfiche from the Census Bureau.

AVAILABILITY OF MORE FREQUENT ECONOMIC DATA

While the censuses provide complete enumerations every 5 years, there are many needs for more frequent data as well. The Census Bureau conducts a number of monthly, quarterly, and annual surveys, the results of which appear in publication series such as *Current Business Reports* (retail and wholesale trade and service industries), the *Annual Survey of Manufactures*, *Current Industrial Reports*, and the *Quarterly Financial Report*. Most of these surveys, while providing more frequent

observations, yield less kind-of-business and geographic detail than the censuses. The *County Business Patterns* program offers annual statistics on the number of establishments, employment, and payroll classified by industry within each county.

SOURCES FOR MORE INFORMATION

More information about the scope, coverage, classification system, data items, and publications for each of the economic censuses and related surveys is published in the *Guide to the 1987 Economic Censuses and Related Statistics*. More information on the methodology, procedures, and history of the censuses will be published in the *History of the 1987 Economic Censuses*. Contact Customer Services for information on availability.

CENSUS OF MANUFACTURES

General

This report, from the 1987 Census of Manufactures, is one of a series of 83 industry reports, each of which provides statistics for individual industries or groups of related industries. Additional separate reports will be issued for each State and the District of Columbia and for special subjects such as type of organization, distribution of sales by class of customer, concentration ratios and water use in manufacturing.

The industry reports include such statistics as number of establishments, employment, payroll, value added by manufacture, cost of materials consumed, capital expenditures, product shipments, etc.

State reports present similar statistics for each State and its important metropolitan statistical areas (MSA's), counties, and places. Selected statistical totals for "all manufacturing" have been shown in the State reports for MSA's with 250 employees or more and for counties and places with 450 employees or more.

The *General Summary* report will contain industry, product class, and geographic area statistics summarized in one report. The introduction to the *General Summary* discusses, at greater length, many of the subjects described in this introduction. For example, the *General Summary* text will discuss the relationship of value added by manufacture to National income by industry of origin, the changes in statistical concepts over the history of the censuses, and the valuation problems arising from intracompany transfers between manufacturing plants of a company and between manufacturing plants and sales offices and sales branches of a company.

Scope of Census and Definition of Manufacturing

The 1987 Census of Manufactures covers all establishments with one paid employee or more primarily engaged in manufacturing as defined in the *1987 Standard Industrial*

*Classification (SIC) Manual*¹. This is the system of industrial classification developed by experts on classification in Government and private industry under the guidance of the Office of Information and Regulatory Affairs, Office of Management and Budget. This classification system is used by Government agencies as well as many organizations outside the Government.

The SIC Manual defines manufacturing as the mechanical or chemical transformation of substances or materials into new products. The assembly of component parts of products also is considered to be manufacturing if the resulting product is neither a structure nor other fixed improvement. These activities are usually carried on in plants, factories, or mills that characteristically use power-driven machines and materials-handling equipment.

Manufacturing production is usually carried on for the wholesale market, for transfers to other plants of the same company, or to the order of industrial users rather than for direct sale to the household consumer. Some manufacturers in a few industries sell chiefly at retail to household consumers through the mail, through house-to-house routes, or through salespersons. Some activities of a service nature (enameling, engraving, etc.) are included in manufacturing when they are performed primarily for trade. They are considered nonmanufacturing when they are performed primarily to the order of the household consumer.

Relationship Between Annual Survey of Manufactures and Census of Manufactures

The Bureau of the Census conducts the annual survey of manufactures (ASM) in each of the 4 years between the censuses of manufactures. The ASM is a probability-based sample of approximately 56,000 establishments and collects the same industry statistics (employment, payroll, value of shipments, etc.) as the census of manufactures. In addition to collecting the information normally requested on the census form, the establishments in the ASM sample are requested to supply information on assets, capital expenditures, retirements, depreciation, rental payments, supplemental labor costs, costs of purchased services, and foreign content of materials consumed. Except for supplemental labor costs, the extra ASM items are collected only in census years.

Establishment Basis of Reporting

The census of manufactures is conducted on an establishment basis. A company operating at more than one location is required to file a separate report for each location. The ASM also is conducted on an establishment basis, but separate reports are filed for just those establishments selected in the sample. Companies engaged in

distinctly different lines of activity at one location are requested to submit separate reports if the plant records permit such a separation and if the activities are substantial in size.

In 1987, as in earlier years, a minimum size limit was set for inclusion of establishments in the census. All establishments employing one person or more at any time during the census year are included. The same size limitation has applied since 1947 in censuses and annual surveys of manufactures. In the 1939 and earlier censuses, establishments with less than \$5,000 value of products were excluded. The change in the minimum size limit in 1947 does not appreciably affect the historical comparability of the census figures except for data on number of establishments for a few industries. This report excludes information for separately operated administrative offices, warehouses, garages, and other auxiliary units that service manufacturing establishments of the same company (see Auxiliaries).

Manufacturing Universe and Census Report Forms

The 1987 Census of Manufactures universe includes approximately 350,000 establishments. The amounts of information requested from manufacturing establishments were dependent upon a number of factors. The more important considerations were the size of the company and whether it was included in the annual survey of manufactures. The methods of obtaining information for the various subsets of the universe to arrive at the aggregate figures shown in the publication are described below:

1. Small Single-Establishment Companies Not Sent a Report Form

In the 1987 Census of Manufactures, approximately 150,000 small single-establishment companies were excused from filing reports. Selection of these small establishments was done on an industry-by-industry basis and was based on annual payroll and total shipments data as well as on the industry classification codes contained in the administrative records of Federal agencies. The cutoffs were selected so that these administrative-records cases would account for no more than 3 percent of the value of shipments for all manufacturing. Generally, all single-establishment companies with less than five employees were excused, while all establishments with more than 20 employees were mailed forms.

Information on the physical location of the establishment, as well as information on payrolls, receipts (shipments), and industry classification, was obtained from the administrative records of other Federal agencies under special arrangements, which safeguarded their confidentiality. Estimates of data for these small establishments were developed using industry averages in conjunction with the administrative information. The value of shipments and cost of materials

¹**Standard Industrial Classification Manual: 1987:** For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402, Stock No. 041-001-00314-2.

were not distributed among specific products and materials for these establishments but were included in the product and material "not specified by kind" (n.s.k.) categories.

The industry classification codes included in the administrative-records files were assigned on the basis of brief descriptions of the general activity of the establishment. As a result, an indeterminate number of establishments were erroneously coded at the four-digit SIC level. This was especially true whenever there was a relatively fine line of demarcation between industries or between manufacturing and nonmanufacturing activity.

Sometimes these administrative-record cases were only given a two- or three-digit SIC group. For the 1987 Census of Manufactures, these establishments were sent a separate classification form, which requested information on the products and services of the establishment. This form was used to code many of these establishments to the four-digit SIC level. Establishments that did not return the classification form were coded later to those four-digit SIC industries identified as "not elsewhere classified" (n.e.c.) within the given two- or three-digit industry groups.

As a result of these situations, a number of small establishments may have been misclassified by industry. However, such possible misclassification has no significant effect on the statistics other than on the number of companies and establishments.

The total establishment count for individual industries should be viewed as an approximation rather than a precise measurement. The counts for establishments with 20 employees or more are far more reliable than the count of total number of establishments.

2. Establishments Sent a Report Form

The 200,000 establishments covered in the mail canvass were divided into three groups:

- a. **ASM sample establishments**—This group consisted of approximately 56,000 establishments covering all the units of large manufacturing establishments as well as a sample of the medium and smaller establishments. The probability of selection was proportionate to size (see appendix, Annual Survey of Manufactures).

In a census of manufactures year, the ASM report form (MA-1000) replaces the first page of the regular census form for those establishments included in the ASM. In addition to information on employment, payroll, and other items normally requested on the regular census form, establishments in the ASM sample were requested to supply information on assets, capital expenditures, retirements, depreciation, rental payments, supplemental labor costs, and costs of purchased services. See appendix A, section 2, for an explanation of these items.

The census part of the report form is one of approximately 200 versions containing product, material, and special inquiries. The diversity of manufacturing activities necessitated the use of these many forms to canvass the 459 manufacturing industries. Each form was developed for a group of related industries.

Appearing on each form was a list of products primary to the group of related industries as well as secondary products and miscellaneous services that establishments classified in these industries were likely to be performing. Respondents were requested to identify the products, the value of each product, and, in a large number of cases, the quantity of the product shipped during the survey year. Space also was provided for the respondent to describe products not specifically identified on the form.

The report form also contained a materials-consumed inquiry, which varied from form to form depending on the industries being canvassed. The respondents were asked to review a list of materials generally used in their production processes. From this list, each establishment was requested to identify those materials consumed during the survey year, the cost of each, and, in certain cases, the quantity consumed. Once again, space was provided for the respondent to describe significant material not identified on the form.

Finally, a wide variety of special inquiries was included to measure activities peculiar to a given industry, such as operations performed and equipment used.

- b. **Large and medium establishments (non-ASM)**—Approximately 84,000 establishments were included in this group. A variable cutoff, based on administrative-records payroll data and determined on an industry-by-industry basis, was used to select those establishments that were to receive one of the approximately 200 census of manufactures regular forms. The first page, requesting establishment data for items such as employment and payroll, was standard but did not contain the detailed statistics included on the ASM form. The product, material, and special inquiry sections supplied were based on the historical industry classification of the establishment.
- c. **Small single-establishment companies (non-ASM)**—This group consisted of approximately 60,000 establishments. For those industries where application of the variable cutoff for administrative-records cases resulted in a large number of small establishments being included in the mail canvass, an abbreviated or "short" form was used. These establishments received one of the approximately 80 versions of the short form, which requested

summary product and material data and totals but no details on employment, payrolls, cost of materials, inventories, and capital expenditures.

Use of the short form has no adverse effect on published totals for the industry statistics; the same data were collected on the short form as on the long form. However, detailed information on materials consumed was not collected on the short form; thus its use would increase the value of the n.s.k. categories.

Auxiliaries

In this industry report, the data on employment and payroll are limited to operating manufacturing establishments. The census report form filed for auxiliaries (ES-9200) requested a description of the activity of the establishments serviced. However, the manufacturing auxiliaries were coded only to the two-digit major group of the establishments they served; whereas, the operating establishments were coded to a four-digit manufacturing industry. Data for the approximately 10,000 separately operated auxiliaries are included in the geographic area series and in a report issued as part of the 1987 Enterprise Statistics Survey.

Auxiliaries are establishments whose employees are primarily engaged in performing supporting services for other establishments of the same company, rather than for the general public or for other business firms. They can be at different locations from the establishments served or at the same location as one of those establishments but not operating as an integral part thereof and serving two establishments or more. Where auxiliary operations are conducted at the same location as the manufacturing operation and operate as an integral part thereof, they usually are included in the report for the operating manufacturing establishment.

Included in the broad category of auxiliaries are administrative offices. Employees in administrative offices are concerned with the general management of multiestablishment companies, i.e., with the general supervision and control of two units or more, such as manufacturing plants, mines, sales branches, or stores. The functions of these employees may include (1) program planning, including sales research and coordination of purchasing, production, and distribution; (2) company purchasing, including general contracts and purchasing methods; (3) company financial policy and accounting; (4) general engineering, including design of product machinery and equipment, and direction of engineering effort conducted at the individual operation locations; (5) direction of company personnel matters; and (6) legal and patent matters.

Other types of auxiliaries serving the plants or central management of the company include purchasing offices, sales promotion offices, research and development organizations, etc.

Industry Classification of Establishments

Each of the establishments covered in the census was classified in 1 of 459 manufacturing industries in accordance with the industry definitions in the 1987 SIC Manual. The 1987 edition of this manual represents a major revision for manufacturing industries from the 1972 edition and its 1977 supplement. Appendix A of the 1987 Manual notes the revisions in the four-digit industry levels between 1972/77 and 1987.

An industry is generally defined as a group of establishments producing the same product or a closely related group of products. The product groupings from which industry classifications are derived are based on considerations such as similarity of manufacturing processes, types of materials used, types of customers, and the like. The resulting group of establishments must be significant in terms of number, value added by manufacture, value of shipments, and number of employees. The system operates in such a way that the definitions progressively become narrower with successive additions of numerical digits. For 1987, there are 20 major groups (two-digit SIC), 139 industry groups (three-digit SIC), and 459 industries (four-digit SIC). This represents an expansion of four-digit industries from 452 in 1972/77 and a reduction of three-digit groups from 143 in 1972/77. Product classes and products of the manufacturing industries have been assigned codes based on the industry from which they originate. There are about 11,000 products identified by a seven-digit code. The seven-digit products are considered the primary products of the industry with the same four digits.

Accordingly, an establishment is usually classified in a particular industry on the basis of its major activity during a particular year, i.e., production of the products primary to that industry exceeds, in value, production of the products primary to any other single industry. In a few instances, however, the industry classification of an establishment is not only determined by the products it makes but also by the process employed in operations. Refining of nonferrous metals from ore or rolling and drawing of nonferrous metals (processes which involve heavy capitalization in specialized equipment) would be classified according to the process used during a census year. These establishments then would be "frozen" in that industry during the following ASM years.

In either a census or ASM year, establishments included in the ASM sample with certainty weight, other than those involved with heavily capitalized activities described above, are reclassified by industry only if the change in the primary activity from the prior year is significant or the change has occurred for 2 successive years. This procedure prevents reclassification when there are minor shifts in product mix.

In ASM years, establishments included in the ASM sample with noncertainty weight are not shifted from one industry classification to another. They are retained in the industry where they were classified in the base census year (see appendix, Annual Survey of Manufactures).

However, in the following census year, these ASM plants are allowed to shift from one industry to another.

The result of these rules covering the switching of plants from one industry classification to another is that, at the aggregate level, some industries comprise different mixes of establishments between survey years, and establishment data for such industry statistics as employment and payroll may be tabulated in different industries between survey years. Hence, comparisons between prior-year and current-year published totals, particularly at the four-digit SIC level, should be viewed with caution. This is particularly true for the comparison between the data shown for a census year versus the data shown for the previous ASM year.

As previously noted, the small establishments that may have been misclassified by industry are usually administrative-record cases whose industry codes were assigned on the basis of incomplete descriptions of the general activity of the establishment. Such possible misclassifications have no significant effect on the statistics other than on the number of companies and establishments.

While some establishments produce only the primary products of the industry in which they are classified, all establishments of an industry rarely specialize to this extent. The industry statistics (employment, inventories, value added by manufacture, total value of shipments including resales and miscellaneous receipts, etc.) shown in tables 1a through 5a, therefore, reflect not only the primary activities of the establishments in that industry but also their secondary activities. The product statistics in table 6a represent the output of all establishments whether or not they are classified in the same industry as the product. For this reason, in relating the industry statistics, especially the value of shipments to the product statistics, the composition of the industry's output shown in table 5b should be considered.

The extent to which industry and product statistics may be matched with each other is measured by two ratios which are computed from the figures shown in table 5b. The first of these ratios, called the primary product specialization ratio, measures the proportion of product shipments (both primary and secondary) of the establishments classified in the industry represented by the primary products of those establishments. The second ratio, called the coverage ratio, is the proportion of primary products shipped by the establishments classified in the industry to total shipments of such products by all manufacturing establishments.

However, establishments making products falling into the same industry category may use a variety of processes and materials to produce them. Also, the same industry classification (based on end products) may include both establishments that are highly integrated and those that put only the finishing touches on an already highly fabricated item. For example, the refrigeration equipment industry includes instances of almost complete integration (production of the compressor, condensing unit, electric motor, casting, stamping of the case, and final assembly) all

carried on at one plant. On the other hand, the condensing unit, the motor, and the case may be purchased and only assembled into the finished product.

In some instances, separate industry categories have been established for integrated and nonintegrated establishments. For other industries, the census provides separate statistics on the production of intermediate commodities made and used in the producing plant. For some industries characterized by many plants of the same company, separate figures on interplant transfers of products usually are shown.

Differences in the integration of production processes, types of operations, and alternatives in types of materials used should be considered when relating the industry statistics (employment, payrolls, value added, etc.) to the product and material data.

Value of Shipments for the Industry Compared With Value of Product Shipments

This report shows value of shipments data for industries and products. In tables 1a through 5a, these data represent the total value of shipments of all establishments classified in a particular industry. The data include the shipments of the products classified in the industry (primary to the industry), products classified in other industries (secondary to the industry), and miscellaneous receipts (repair work, sale of scrap, research and development, installation receipts, and resales). Value of product shipments shown in table 6a represents the total value of all products shipped that are classified as primary to an industry.

CENSUS DISCLOSURE RULES

In accordance with Federal law governing census reports, no data are published that would disclose the data for an individual establishment or company. However, the number of establishments classified in a specific industry is not considered a disclosure, so this information may be released even though other information is withheld.

The disclosure analysis for the industry statistics in tables 1a through 5a of this report is based on the total value of shipments. When the total value of shipments cannot be shown without disclosing information for individual companies, the complete line is suppressed. However, the suppressed data are included in higher-level totals. Additional disclosure analysis is performed for new capital expenditures that can be suppressed even though value of shipments data are publishable.

SPECIAL TABULATIONS

Special tabulations of data collected in the 1987 Census of Manufactures may be obtained on computer tape or in tabular form. The data will be in summary form and subject to the same rules prohibiting disclosure of confidential

information (including name, address, kind of business, or other data for individual business establishments or companies) as are the regular publications.

Special tabulations are prepared on a cost basis. A request for a cost estimate, as well as exact specifications on the type and format of the data to be provided, should be directed to the Chief, Industry Division, Bureau of the Census, Washington, DC 20233.

ABBREVIATIONS AND SYMBOLS

The following abbreviations and symbols are used in this publication:

- Represents zero.
- (D) Withheld to avoid disclosing data for individual companies; data are included in higher level totals.
- (NA) Not available.
- (NC) Not comparable.
- (S) Withheld because estimate did not meet publication standards.
- (X) Not applicable.
- (Z) Less than half the unit shown.
- do Ditto.

- n.e.c. Not elsewhere classified.
- n.s.k. Not specified by kind.
- pt. Part.
- r Revised.
- SIC Standard Industrial Classification.

Other abbreviations, such as lb, gal, yd, doz, bbl, and s tons, are used in the customary sense.

CONTACTS FOR DATA USERS

Subject Area	Contact	Phone
Census/ASM		
Durables	Kenneth Hansen	(301) 763-7304
Nondurables	Michael Zampogna	(301) 763-2510
Current Industrial Reports		
Durables	Malcolm Bernhardt	(301) 763-2518
Nondurables	Thomas Flood	(301) 763-5911
Import/Export Publications	Foreign Trade Division	(301) 763-5140
Industry Analysis and Forecasts	International Trade Administration	(202) 377-4356

Users' Guide for Locating Statistics in This Report by Table Number

For explanation of terms, see appendixes

Item	Four-digit industry statistics							Five-digit product class and seven-digit product statistics			
	Historical	Operating ratios	By geographic area	Summary and supplemental	By employment size	By industry and product class specialization	Materials consumed by kind	Industry-product analysis	Product shipments	Product class by geographic area	Historical product class
Number of companies	1a			3a					*6a		
Number of establishments . . .	1a		2	3a	4	5a					
Employment and payroll:											
Number of employees	1a	1b	2	3a	4	5a					
Payroll	1a	1b	2	3a	4	5a					
Supplemental labor costs . . .				3a							
Production workers	1a	1b	2	3a	4	5a					
Production- worker hours . . .	1a	1b	2	3a	4	5a					
Production- worker wages . . .	1a	1b	2	3a	4	5a					
Shipments, cost of materials, and value added:											
Value of shipments (four-digit)	1a	1b	2	3a	4	5a		5b			
Product class shipments (five-digits)									6a	6b	6c
Product shipments (seven-digit)									6a		
Value added by manufacture	1a	1b	2	3a	4	5a					
Cost of materials	1a	1b	2	3a	4	5a					
Fuels and electric energy . . .				3a							
Materials consumed by kind .							7				
Inventories:											
Total, end of year	1a			3a	4						
By stage of fabrication				3a							
Capital expenditures, assets, rental payments, and purchased services:											
New capital expenditures . . .	1a		2	3b	4	5a					
Used plant and equipment expenditures				3b							
Gross assets				3b							
Depreciation				3b							
Retirements of buildings and machinery				3b							
Rental payments				3b							
Foreign content of materials consumed				3c							
Purchased services				3c							
Ratios:											
Specialization	1a			3a				5b			
Coverage	1a			3a				5b			

*Number of companies with shipments of more than \$100 thousand.

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Nonferrous Metal Mills and Miscellaneous Primary Metal Products

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DESCRIPTION OF INDUSTRIES AND SUMMARY OF FINDINGS

This report shows 1987 Census of Manufactures statistics for establishments classified in each of the following industries:

SIC code and title

3351	Copper Rolling and Drawing
3353	Aluminum Sheet, Plate, and Foil
3354	Aluminum Extruded Products
3355	Aluminum Rolling and Drawing, N.E.C.
3356	Nonferrous Rolling and Drawing, N.E.C.
3357	Nonferrous Wire Drawing and Insulating
3398	Metal Heat Treating
3399	Primary Metal Products, N.E.C.

The industry statistics (employment, payroll, cost of materials, value of shipments, inventories, etc.) are reported for each establishment as a whole. Aggregates of such data for an industry reflect not only the primary activities of the establishments but also their activities in the manufacture of secondary products as well as their miscellaneous activities (contract work on materials owned by others, repair work, etc.). This fact should be taken into account when comparing industry statistics (tables 1 through 5a) with product statistics (table 6) showing shipments by all industries of the primary products of the specified industry. The extent of the "product mix" is indicated in table 5b, which shows the value of primary and secondary products shipped by establishments classified in the specified industry and the value of primary products of the industry shipped as secondary products by establishments classified in other industries.

Small single-establishment companies with up to 20 employees (cutoff varied by industry) were excluded from the mail portion of the census. For these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated), data on payrolls and receipts were obtained from administrative records of other Federal agencies. The remaining statistics were developed from industry averages.

Establishment data were tabulated based on industry definitions included in the 1987 Standard Industrial Classification (SIC) Manual¹. The 1987 edition represents a major revision for manufacturing industries from the 1972 edition and its 1977 supplement. In addition to the 1987

SIC revision, changes were made to the product class (five-digit) and product code (seven-digit) categories. The product class and product code comparability between the 1987 and 1982 censuses is shown in the appendixes. These appendixes present, in tabular form, the linkage from 1987 to 1982.

All dollar figures included in this report are at prices current for the year specified and, therefore, unadjusted for changes in price levels. Consequently, when making comparisons to prior years, users should take into consideration the inflation that has occurred.

INDUSTRY 3351, COPPER ROLLING AND DRAWING

This industry is made up of establishments primarily engaged in rolling, drawing, and extruding copper, brass, bronze, and other copper-base alloy basic shapes, such as plate, sheet, strip, bar, and tubing. Establishments primarily engaged in recovering copper and its alloys from scrap or dross are classified in industry 3341.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3351, Copper Rolling and Drawing, had employment of 22.6 thousand. The employment figure was 3 percent below the 23.3 thousand reported in 1982. The leading States in employment in 1987 were Illinois, Pennsylvania, Connecticut, and New York. These same States were the leaders in 1982.

The total value of shipments for establishments classified in this industry was \$5.1 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3351 shipped \$4.6 billion of products considered primary to the industry, \$308.8 million of secondary products, and had \$229.3 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 94 percent (specialization ratio). In 1982, the specialization ratio was 90 percent.

Establishments in this industry also accounted for 98 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 95 percent. The products primary to industry 3351, no matter in what industry they

¹Standard Industrial Classification Manual: 1987. For sale by Superintendent of Documents, U.S. Government Printing Office, Washington, DC 20402. Stock No. 041-001-00314-2.

were produced, appear in table 6a and aggregate to \$4.7 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the copper rolling and drawing industry amounted to \$3.6 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 20 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 5 percent of total value of shipments.

INDUSTRY 3353, ALUMINUM SHEET, PLATE, AND FOIL

This industry is made up of establishments primarily engaged in flat rolling aluminum and aluminum-base alloy basic shapes, such as sheet, plate, and foil, including establishments producing welded tubes. Also included are establishments primarily producing similar products by continuous casting.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3353, Aluminum Sheet, Plate, and Foil, had employment of 26.1 thousand. The employment figure was 6 percent below the 27.7 thousand reported in 1982. Compared with 1986, employment decreased 2 percent. The 1986 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses. The leading States in employment in 1987 were Alabama, Tennessee, Indiana, and Iowa. These same States were the leaders in 1982.

The total value of shipments for establishments classified in this industry was \$9.5 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3353 shipped \$8.8 billion of products considered primary to the industry, \$411.3 million of secondary products, and had \$243.6 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 96 percent (specialization ratio). In 1982, the specialization ratio was 95 percent.

Establishments in this industry also accounted for 98 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 99 percent. The products primary to industry 3353, no matter in what industry they

were produced, appear in table 6a and aggregate to \$9.1 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the aluminum sheet, plate, and foil industry amounted to \$7.8 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 1 percent of total value of shipments.

INDUSTRY 3354, ALUMINUM EXTRUDED PRODUCTS

This industry is made up of establishments primarily engaged in extruding aluminum and aluminum-base alloy basic shapes, such as rod and bar, pipe and tube, and tube blooms, including establishments producing tube by drawing.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3354, Aluminum Extruded Products, had employment of 30.7 thousand. The employment figure was 21 percent above the 25.4 thousand reported in 1982. Compared with 1986, employment increased 8 percent. The 1986 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses. The leading States in employment in 1987 were California, Indiana, Georgia, and Michigan. This represents a shift from 1982 when California, Michigan, Ohio, and Indiana were the leading States.

The total value of shipments for establishments classified in this industry was \$4.3 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3354 shipped \$3.7 billion of products considered primary to the industry, \$531.1 million of secondary products, and had \$85.3 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 87 percent (specialization ratio). In 1982, the specialization ratio was 89 percent.

Establishments in this industry also accounted for 97 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 91 percent. The products primary to industry 3354, no matter in what industry they

were produced, appear in table 6a and aggregate to \$3.8 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the aluminum extruded products industry amounted to \$2.9 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 9 percent of total value of shipments.

INDUSTRY 3355, ALUMINUM ROLLING AND DRAWING, N.E.C.

This industry is made up of establishments primarily engaged in rolling, drawing, and other operations resulting in the production of aluminum ingot, including extrusion ingot, and aluminum and aluminum-base alloy basic shapes, not elsewhere classified, such as rolled and continuous cast rod and bar. Establishments primarily engaged in producing aluminum powder, flake, and paste are classified in industry 3399. Certain products primary to industry 3355 also are primary to Industries 3334, Primary Aluminum; 3341, Secondary Nonferrous Metals; and 3357, Nonferrous Wiredrawing and Insulating. Establishments primarily engaged in drawing, drawing and insulating, and insulating wire and cable of nonferrous metals from purchased wire bars, rods, or wire are classified in industry 3357.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3355, Aluminum Rolling and Drawing, N.E.C., had employment of .9 thousand. The employment figure was 65 percent below the 2.6 thousand reported in 1982. Compared with 1986, employment decreased 47 percent. The 1986 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses. The leading States in employment in 1987 were New York, Kentucky, and California. This represents a shift from 1982 when Washington, New York, and Alabama were the leading States.

The total value of shipments for establishments classified in this industry was \$482.3 million.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3355 shipped \$463.1 million of products considered primary to the industry, \$9.6 million of secondary products,

and had \$9.7 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 98 percent (specialization ratio). In 1982, the specialization ratio was 77 percent.

Establishments in this industry also accounted for 6 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 7 percent. The products primary to industry 3355, no matter in what industry they were produced and aggregate to \$7.5 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the aluminum rolling and drawing, n.e.c., industry amounted to \$392.6 million. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 26 percent of total value of shipments.

INDUSTRY 3356, NONFERROUS ROLLING AND DRAWING, N.E.C.

This industry is made up of establishments primarily engaged in rolling, drawing, and extruding nonferrous metals other than copper and aluminum. The products of this industry are in the form of basic shapes, such as plate, sheet, strip, bar, and tubing. Establishments primarily engaged in recovering nonferrous metals and alloys from scrap or dross are classified in industry 3341; those manufacturing gold, silver, tin, and other foils, except aluminum, are classified in industry 3497; and those manufacturing aluminum foil are classified in industry 3353. Certain products primary to industry 3356 also are primary to industry 3357, Nonferrous Wiredrawing and Insulating. Establishments primarily engaged in drawing, drawing and insulating, and insulating wire and cable of nonferrous metals from purchased wire bars, rods, or wire are classified in industry 3357.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same. However, product classes 33561, 33562, and 33563 now include part of the 1972 SIC-based product class 33569.

In the 1987 Census of Manufactures, Industry 3356, Nonferrous Rolling and Drawing, N.E.C., had employment of 17.9 thousand. The employment figure was 10 percent below the 20.0 thousand reported in 1982. The leading States in employment in 1987 were Massachusetts, Ohio,

Oregon, and West Virginia. This represents a shift from 1982 when Massachusetts, Ohio, West Virginia, and Pennsylvania were the leading States.

The total value of shipments for establishments classified in this industry was \$3.0 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3356 shipped \$2.7 billion of products considered primary to the industry, \$276.3 million of secondary products, and had \$87.7 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 91 percent (specialization ratio). In 1982, the specialization ratio was 94 percent.

Establishments in this industry also accounted for 92 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio also was 92 percent. The products primary to industry 3356, no matter in what industry they were produced, aggregate to \$2.9 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the nonferrous rolling and drawing, n.e.c., industry amounted to \$1.9 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 20 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 9 percent of total value of shipments.

INDUSTRY 3357, NONFERROUS WIREDRAWING AND INSULATING

This industry is made up of establishments primarily engaged in drawing, drawing and insulating, and insulating wire and cable of nonferrous metals from purchased wire bars, rods, or wire. Also included are establishments primarily engaged in manufacturing insulated fiber optic cable. Establishments primarily engaged in manufacturing glass fiber optic materials are classified in industry 3229. Certain products primary to industry 3357 also are primary to Industries 3355, Aluminum Rolling and Drawing, N.E.C.; 3356, Nonferrous Rolling and Drawing, N.E.C.; and 3496, Miscellaneous Fabricated Wire Products. Those manufacturing fabricated wire products from purchased wire and classified in industry 3496. Products of this industry also are collected in the Current Industrial Report MA-33L, Insulated Wire and Cable.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3357, Nonferrous Wire Drawing and Insulating, had employment of 64.9 thousand. The employment figure was 4 percent below the 67.6 thousand reported in 1982. Compared with 1986, employment increased 10 percent. The 1986 data are based on the Bureau's annual survey of manufactures (ASM), which is a sample survey conducted each year between censuses. The leading States in employment in 1987 were Indiana, Massachusetts, New York, and Georgia, accounting for 31 percent of the industry's employment. This represents a shift from 1982 when Connecticut, New York, Indiana, and Rhode Island accounted for 33 percent of the industry's employment.

The total value of shipments for establishments classified in this industry was \$10.8 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3357 shipped \$10.2 billion of products considered primary to the industry, \$359.5 million of secondary products, and had \$310.8 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 97 percent (specialization ratio). In 1982, the specialization ratio also was 97 percent.

Establishments in this industry also accounted for 94 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 88 percent. The products primary to industry 3357, no matter in what industry they were produced, aggregate to \$10.8 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the nonferrous wire drawing and insulating industry amounted to \$6.7 billion. Data on specific materials consumed appear in table 7.

Single-establishment companies in this industry with up to 20 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 9 percent of total value of shipments.

INDUSTRY 3398, METAL HEAT TREATING

This industry is made up of establishments primarily engaged in the heat treating of metal for the trade.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3398, Metal Heat Treating, had employment of 18.0 thousand. The employment figure was 2 percent above the 17.7 thousand reported in 1982. The leading States in employment in 1987 were Michigan, Ohio, California, and Illinois. These same States were the leaders in 1982.

The total value of shipments for establishments classified in this industry was \$1.4 billion.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the metal heat treating industry amounted to \$383.3 million.

Single-establishment companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 23 percent of total value of shipments.

INDUSTRY 3399, PRIMARY METAL PRODUCTS, N.E.C.

This industry is made up of establishments primarily engaged in manufacturing primary metal products, not elsewhere classified, such as nonferrous nails, brads, and spikes, and metal powder, flakes, and paste.

The 1987 definition of this industry is the same as that used in the 1972/7 Standard Industrial Classification (SIC) system. The SIC number and title also are the same.

In the 1987 Census of Manufactures, Industry 3399, Primary Metal Products, N.E.C., had employment of 13.8 thousand. The employment figure was 68 percent above the 8.2 thousand reported in 1982. The leading States in

employment in 1987 were Massachusetts, Pennsylvania, New Jersey, and California. This represents a shift from 1982 when Pennsylvania, New Jersey, Illinois, and Indiana were the leading States.

The total value of shipments for establishments classified in this industry was \$1.5 billion.

Establishments in virtually all industries ship secondary products as well as products primary to the industry to which they are classified and have some miscellaneous receipts, such as resales and contract receipts. Industry 3399 shipped \$1.2 billion of products considered primary to the industry, \$239.6 million of secondary products, and had \$55.0 million of miscellaneous receipts, resales, and contract work. Thus, the ratio of primary products to the total of both secondary and primary products shipped by establishments in the industry was 84 percent (specialization ratio). In 1982, the specialization ratio was 87 percent.

Establishments in this industry also accounted for 83 percent of products considered primary to the industry no matter where they actually were produced (coverage ratio). In 1982, the coverage ratio was 82 percent. The products primary to industry 3399, no matter in what industry they were produced, appear in table 6a and aggregate to \$1.5 billion. For further explanation of specialization and coverage ratios, see table 5b and the appendixes.

The total cost of materials, services, and fuels and electric energy used by establishments classified in the primary metal products, n.e.c., industry amounted to \$802.1 million.

Single-establishment companies in this industry with up to 10 employees were excluded from the mail portion of the census. The data for these establishments (and a small number of larger establishments whose reports were not received at the time the data were tabulated) were obtained from administrative records of other agencies or developed from industry averages. These establishments accounted for 14 percent of total value of shipments.

Table 1a. Historical Statistics for the Industry: 1987 and Earlier Years

[1987 industry definitions are the same as in the 1972/77 Standard Industrial Classification (SIC) system. Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year ¹	Com- panies ² (no.)	All establishments ³		All employees		Production workers			Value added by manufac- ture ⁴ (million dollars)	Cost of materials ⁵ (million dollars)	Value of shipments (million dollars)	New capital expendi- tures ⁶ (million dollars)	End-of- year inventories ⁴ (million dollars)	Ratios	
		Total (no.)	With 20 employ- ees or more (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)						Speci- alization ⁷ (per- cent)	Cover- age ⁸ (per- cent)
INDUSTRY 3351, COPPER ROLLING AND DRAWING															
1987 Census ---	94	121	91	22.6	589.1	17.6	36.8	418.2	1 610.2	3 617.9	5 134.0	90.4	786.8	94	98
1986 ASM-----	(NA)	(NA)	(NA)	21.2	525.1	16.5	34.2	378.1	1 182.1	2 629.7	3 820.6	85.1	542.3	(NA)	(NA)
1985 ASM-----	(NA)	(NA)	(NA)	22.4	517.8	17.1	34.5	367.1	1 061.2	3 671.8	3 671.8	132.0	540.8	(NA)	(NA)
1984 ASM-----	(NA)	(NA)	(NA)	23.4	554.3	18.0	37.8	399.1	1 285.7	2 817.5	4 020.2	110.0	592.1	(NA)	(NA)
1983 ASM-----	(NA)	(NA)	(NA)	22.8	511.2	17.1	33.9	357.5	1 189.2	2 663.5	3 855.1	94.0	568.6	(NA)	(NA)
1982 Census ---	102	137	95	23.3	468.2	17.2	32.6	322.9	957.7	2 267.0	3 270.0	123.9	557.1	90	95
1981 ASM-----	(NA)	(NA)	(NA)	31.2	615.6	23.8	47.5	444.4	1 244.3	3 524.3	4 783.6	104.1	542.9	(NA)	(NA)
1980 ASM-----	(NA)	(NA)	(NA)	31.0	573.7	23.6	47.9	411.1	1 108.2	3 723.4	4 839.2	79.5	548.8	(NA)	(NA)
1979 ASM-----	(NA)	(NA)	(NA)	35.8	624.1	28.1	57.2	458.3	1 343.8	4 014.4	5 332.5	91.9	586.7	(NA)	(NA)
1978 ASM-----	(NA)	(NA)	(NA)	33.3	513.4	25.9	53.7	383.3	1 169.3	2 966.1	4 090.5	71.2	496.3	(NA)	(NA)
1977 Census ---	101	140	99	31.3	455.5	24.2	50.5	338.7	973.7	3 019.9	4 013.8	64.4	472.1	85	92
1976 ASM-----	(NA)	(NA)	(NA)	34.1	460.3	26.5	54.9	336.5	979.0	2 843.2	3 779.6	63.2	492.0	(NA)	(NA)
1975 ASM-----	(NA)	(NA)	(NA)	32.2	383.8	24.0	46.8	270.0	691.7	2 160.1	2 873.7	55.6	431.5	(NA)	(NA)
1974 ASM-----	(NA)	(NA)	(NA)	37.8	437.8	29.5	61.2	325.3	1 000.2	3 489.7	4 493.7	54.4	415.1	(NA)	(NA)
1973 ASM-----	(NA)	(NA)	(NA)	39.9	434.9	31.8	67.3	330.6	1 022.1	2 950.4	3 964.6	51.7	379.8	(NA)	(NA)
1972 Census ---	101	149	117	37.8	383.7	29.9	63.2	288.4	800.3	2 313.8	3 098.8	65.3	327.7	89	93
INDUSTRY 3353, ALUMINUM SHEET, PLATE, AND FOIL															
1987 Census ---	39	56	44	26.1	912.3	19.8	40.2	659.0	1 790.0	7 841.4	9 497.2	439.2	2 104.8	96	98
1986 ASM-----	(NA)	(NA)	(NA)	26.7	910.7	20.4	39.7	670.0	2 240.1	6 523.6	8 699.4	439.4	1 862.5	(NA)	(NA)
1985 ASM-----	(NA)	(NA)	(NA)	26.9	926.6	20.8	42.0	689.0	1 797.7	6 382.5	8 424.8	348.0	1 806.4	(NA)	(NA)
1984 ASM-----	(NA)	(NA)	(NA)	26.9	914.5	21.0	41.6	695.9	1 720.9	7 222.7	9 118.8	359.3	2 126.6	(NA)	(NA)
1983 ASM-----	(NA)	(NA)	(NA)	28.1	907.4	21.9	42.9	697.8	1 503.9	6 859.9	8 453.5	296.9	2 295.7	(NA)	(NA)
1982 Census ⁹ ---	39	56	43	27.7	862.1	21.0	39.9	639.9	1 154.0	5 898.4	7 213.8	260.4	2 300.2	95	99
1981 ASM-----	(NA)	(NA)	(NA)	32.0	950.6	24.7	49.0	717.7	1 893.7	7 241.7	8 866.9	357.7	2 528.1	(NA)	(NA)
1980 ASM-----	(NA)	(NA)	(NA)	32.7	867.4	25.4	50.8	658.6	1 752.0	6 651.3	8 122.0	402.5	2 201.0	(NA)	(NA)
1979 ASM-----	(NA)	(NA)	(NA)	34.2	814.9	27.0	55.1	636.0	1 871.7	6 198.2	7 990.9	326.0	1 850.6	(NA)	(NA)
1978 ASM-----	(NA)	(NA)	(NA)	33.9	733.8	26.9	53.1	567.3	1 853.0	5 612.4	7 349.1	219.1	1 742.6	(NA)	(NA)
1977 Census ---	30	53	45	31.4	613.5	25.0	50.6	480.1	1 340.6	4 900.5	5 924.0	157.7	1 625.2	92	99
1976 ASM-----	(NA)	(NA)	(NA)	30.3	529.2	24.1	48.2	413.9	1 176.2	4 266.1	5 353.1	134.8	1 337.1	(NA)	(NA)
1975 ASM-----	(NA)	(NA)	(NA)	28.1	433.5	21.3	39.9	320.7	975.4	2 947.3	3 720.8	132.2	1 206.0	(NA)	(NA)
1974 ASM-----	(NA)	(NA)	(NA)	33.0	468.5	26.0	52.8	360.5	1 409.6	3 017.2	4 227.5	108.3	1 001.5	(NA)	(NA)
1973 ASM-----	(NA)	(NA)	(NA)	33.5	432.2	26.6	56.3	329.8	930.9	2 378.3	3 309.6	52.2	669.9	(NA)	(NA)
1972 Census ---	25	50	49	31.3	370.7	24.5	51.8	281.5	692.3	2 017.1	2 685.2	90.3	653.2	85	99
INDUSTRY 3354, ALUMINUM EXTRUDED PRODUCTS															
1987 Census ---	132	204	161	30.7	737.6	23.5	50.0	502.7	1 404.7	2 908.8	4 292.8	116.9	640.9	87	97
1986 ASM-----	(NA)	(NA)	(NA)	28.4	658.4	21.8	45.6	451.1	1 102.9	2 461.2	3 573.6	109.0	492.2	(NA)	(NA)
1985 ASM-----	(NA)	(NA)	(NA)	29.1	639.0	22.7	47.3	450.3	1 173.8	2 384.1	3 575.7	120.6	491.8	(NA)	(NA)
1984 ASM-----	(NA)	(NA)	(NA)	28.2	607.8	22.1	45.6	435.7	1 194.1	2 566.1	3 718.7	125.0	547.7	(NA)	(NA)
1983 ASM-----	(NA)	(NA)	(NA)	26.0	538.4	20.1	40.9	379.9	915.6	2 193.7	3 057.3	96.8	587.6	(NA)	(NA)
1982 Census ---	134	193	151	25.4	499.0	19.3	38.0	344.1	859.3	1 778.5	2 673.1	114.7	489.7	89	91
1981 ASM-----	(NA)	(NA)	(NA)	26.5	501.9	20.2	40.9	349.0	940.9	2 002.4	2 939.0	80.2	482.5	(NA)	(NA)
1980 ASM-----	(NA)	(NA)	(NA)	27.6	472.7	21.1	41.9	334.5	951.8	1 933.1	2 870.6	76.2	443.3	(NA)	(NA)
1979 ASM-----	(NA)	(NA)	(NA)	28.6	455.7	22.6	46.0	334.2	989.0	1 850.0	2 826.0	63.1	409.4	(NA)	(NA)
1978 ASM-----	(NA)	(NA)	(NA)	28.5	411.1	22.8	46.8	303.5	830.9	1 606.8	2 414.0	50.8	389.0	(NA)	(NA)
1977 Census ---	133	193	146	26.5	355.9	21.2	44.0	264.1	678.6	1 386.1	2 050.0	48.2	337.2	88	92
1976 ASM-----	(NA)	(NA)	(NA)	24.1	290.5	19.0	38.5	205.4	566.3	1 046.7	1 588.4	30.4	298.6	(NA)	(NA)
1975 ASM-----	(NA)	(NA)	(NA)	20.8	226.7	16.0	31.7	157.5	464.5	1 226.4	1 226.4	29.1	238.7	(NA)	(NA)
1974 ASM-----	(NA)	(NA)	(NA)	27.7	283.7	22.3	44.6	207.4	722.2	961.7	1 657.3	42.9	275.3	(NA)	(NA)
1973 ASM-----	(NA)	(NA)	(NA)	30.0	280.2	24.0	49.6	207.7	542.8	797.0	1 337.8	39.2	197.3	(NA)	(NA)
1972 Census ---	133	180	128	27.7	239.2	22.1	45.4	174.1	427.6	662.9	1 078.3	32.6	175.9	85	88
INDUSTRY 3355, ALUMINUM ROLLING AND DRAWING, N.E.C.															
1987 Census ---	29	29	14	.9	24.2	.6	1.4	17.0	109.3	392.6	482.3	2.8	54.8	98	6
1986 ASM-----	(NA)	(NA)	(NA)	1.7	51.5	1.3	2.7	35.4	122.7	481.6	613.7	7.5	71.1	(NA)	(NA)
1985 ASM-----	(NA)	(NA)	(NA)	2.0	55.0	1.5	3.1	38.0	168.8	599.3	783.4	13.2	86.4	(NA)	(NA)
1984 ASM-----	(NA)	(NA)	(NA)	1.9	56.0	1.5	2.9	39.0	166.7	702.0	905.2	13.8	95.6	(NA)	(NA)
1983 ASM-----	(NA)	(NA)	(NA)	2.2	57.9	1.6	3.2	40.7	139.3	725.9	844.3	9.0	135.2	(NA)	(NA)
1982 Census ---	24	27	15	2.6	65.0	1.9	3.5	44.2	30.7	535.3	670.8	5.5	117.3	77	7
1981 ASM-----	(NA)	(NA)	(NA)	4.9	118.3	3.7	7.3	83.1	490.6	895.4	1 323.2	23.8	380.3	(NA)	(NA)
1980 ASM-----	(NA)	(NA)	(NA)	5.1	111.7	3.9	7.7	80.3	545.9	982.7	1 486.8	22.8	267.0	(NA)	(NA)
1979 ASM-----	(NA)	(NA)	(NA)	5.1	107.8	3.9	7.9	78.0	383.8	934.9	1 310.6	40.0	214.6	(NA)	(NA)
1978 ASM-----	(NA)	(NA)	(NA)	5.0	94.6	3.9	7.6	69.1	239.3	934.5	1 152.5	26.8	194.2	(NA)	(NA)
1977 Census ---	18	22	15	4.7	78.1	3.6	6.9	56.5	222.8	754.9	1 001.0	16.1	169.5	91	13
1976 ASM-----	(NA)	(NA)	(NA)	4.2	65.9	3.1	6.1	47.3	162.7	408.0	546.6	17.1	170.5	(NA)	(NA)
1975 ASM-----	(NA)	(NA)	(NA)	3.9	54.3	2.8	5.1	36.2	142.1	323.6	431.9	18.0	161.8	(NA)	(NA)
1974 ASM-----	(NA)	(NA)	(NA)	4.8	62.0	3.8	7.4	45.6	137.1	432.3	542.4	17.8	114.3	(NA)	(NA)
1973 ASM-----	(NA)	(NA)	(NA)	4.8	58.0	3.9									

Table 1a. **Historical Statistics for the Industry: 1987 and Earlier Years—Con.**

[1987 industry definitions are the same as in the 1972/77 Standard Industrial Classification (SIC) system. Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year ¹	Companies ² (no.)	All establishments ³		All employees		Production workers			Value added by manufac- ture ⁴ (million dollars)	Cost of materials ⁵ (million dollars)	Value of shipments (million dollars)	New capital expend- itures ⁶ (million dollars)	End-of- year inventor- ies ⁴ (million dollars)	Ratios	
		Total (no.)	With 20 employ- ees or more (no.)	Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)						Spe- cial- ization ⁷ (per- cent)	Cover- age ⁸ (per- cent)
INDUSTRY 3356, NONFERROUS ROLLING AND DRAWING, N.E.C.—Con.															
1977 Census ---	153	173	86	17.2	260.2	12.0	24.7	158.7	569.0	2 000.4	2 596.5	34.3	477.5	94	89
1976 ASM -----	(NA)	(NA)	(NA)	17.1	237.2	12.3	24.2	144.6	613.4	1 310.9	1 906.5	71.5	441.5	(NA)	(NA)
1975 ASM -----	(NA)	(NA)	(NA)	17.9	228.6	12.8	24.4	139.3	584.6	1 295.6	1 826.2	73.3	433.4	(NA)	(NA)
1974 ASM -----	(NA)	(NA)	(NA)	20.5	238.4	15.1	30.6	154.0	634.8	1 376.7	1 970.6	91.0	366.7	(NA)	(NA)
1973 ASM -----	(NA)	(NA)	(NA)	20.1	211.3	14.9	30.5	135.7	493.3	1 070.8	1 578.0	29.2	299.1	(NA)	(NA)
1972 Census ---	136	167	97	18.1	184.2	12.7	25.8	114.1	374.1	892.0	1 244.6	24.3	300.1	84	87
INDUSTRY 3357, NONFERROUS WIREDRAWING AND INSULATING															
1987 Census ---	340	487	355	64.9	1 504.3	48.4	99.2	1 010.1	4 229.5	6 722.3	10 826.5	243.9	1 587.9	97	94
1986 ASM -----	(NA)	(NA)	(NA)	59.0	1 352.5	44.3	89.9	898.6	3 309.8	5 743.8	9 055.8	219.6	1 330.1	(NA)	(NA)
1985 ASM -----	(NA)	(NA)	(NA)	64.4	1 411.4	47.9	96.1	934.1	3 427.0	5 706.4	9 217.4	308.4	1 338.3	(NA)	(NA)
1984 ASM -----	(NA)	(NA)	(NA)	68.5	1 460.2	51.7	102.8	981.3	3 461.7	5 954.3	9 323.1	249.9	1 446.7	(NA)	(NA)
1983 ASM -----	(NA)	(NA)	(NA)	63.9	1 291.9	47.1	93.6	850.4	2 762.5	5 522.7	8 320.8	219.9	1 305.5	(NA)	(NA)
1982 Census ---	271	440	340	67.6	1 269.6	49.8	95.5	835.6	2 826.6	5 262.8	8 216.9	294.4	1 295.6	97	88
1981 ASM -----	(NA)	(NA)	(NA)	66.3	1 191.4	49.9	101.2	811.1	2 977.6	5 997.8	8 888.1	293.4	1 363.1	(NA)	(NA)
1980 ASM -----	(NA)	(NA)	(NA)	67.5	1 125.7	51.3	103.6	768.9	2 911.1	6 006.1	8 851.8	230.8	1 266.8	(NA)	(NA)
1979 ASM -----	(NA)	(NA)	(NA)	68.2	1 062.2	52.3	108.5	738.3	2 822.7	5 459.1	8 165.9	177.5	1 219.5	(NA)	(NA)
1978 ASM -----	(NA)	(NA)	(NA)	68.0	968.7	52.2	108.1	675.9	2 421.6	4 690.9	7 060.4	164.8	1 014.1	(NA)	(NA)
1977 Census ---	245	421	320	66.3	876.8	50.0	101.8	603.4	2 117.6	4 493.1	6 595.4	139.8	960.7	94	86
1976 ASM -----	(NA)	(NA)	(NA)	61.5	756.1	46.3	92.9	518.6	1 862.4	3 778.2	5 579.0	121.6	871.3	(NA)	(NA)
1975 ASM -----	(NA)	(NA)	(NA)	59.0	680.7	43.5	85.2	450.4	1 731.5	3 128.9	4 908.8	164.6	795.6	(NA)	(NA)
1974 ASM -----	(NA)	(NA)	(NA)	76.0	820.4	57.6	116.9	553.1	2 387.6	4 568.0	6 866.2	185.9	978.3	(NA)	(NA)
1973 ASM -----	(NA)	(NA)	(NA)	72.9	735.3	56.0	119.2	516.2	1 767.0	3 642.1	5 375.8	129.7	750.6	(NA)	(NA)
1972 Census ---	206	341	278	68.8	645.6	52.9	110.4	452.2	1 448.0	2 984.4	4 412.3	149.7	657.8	94	89
INDUSTRY 3398, METAL HEAT TREATING															
1987 Census ---	631	725	294	18.0	421.6	13.4	27.9	264.2	1 015.4	383.3	1 397.3	81.6	101.0	(¹⁰)	(¹⁰)
1986 ASM -----	(NA)	(NA)	(NA)	18.6	411.9	14.3	29.9	273.4	973.5	408.0	1 381.7	84.6	52.5	(NA)	(NA)
1985 ASM -----	(NA)	(NA)	(NA)	18.4	382.9	14.2	28.9	255.3	958.6	388.5	1 309.6	79.4	48.6	(NA)	(NA)
1984 ASM -----	(NA)	(NA)	(NA)	18.0	373.7	13.7	28.0	252.9	918.4	520.1	1 397.0	71.3	47.4	(NA)	(NA)
1983 ASM -----	(NA)	(NA)	(NA)	16.9	314.9	12.5	24.6	210.5	691.7	377.9	1 064.1	26.8	102.9	(NA)	(NA)
1982 Census ---	669	758	288	17.7	324.2	13.5	26.9	216.6	684.5	416.0	1 128.2	42.5	98.1	(¹⁰)	(¹⁰)
1981 ASM -----	(NA)	(NA)	(NA)	17.8	321.2	14.0	28.0	210.6	872.2	370.2	1 190.6	52.3	75.8	(NA)	(NA)
1980 ASM -----	(NA)	(NA)	(NA)	18.7	310.5	14.6	28.9	204.4	809.1	342.6	1 150.3	42.5	78.0	(NA)	(NA)
1979 ASM -----	(NA)	(NA)	(NA)	18.0	283.3	14.2	29.2	191.1	639.2	404.5	1 030.0	42.6	88.8	(NA)	(NA)
1978 ASM -----	(NA)	(NA)	(NA)	17.7	262.0	14.0	30.8	180.5	617.2	383.2	995.8	41.7	74.1	(NA)	(NA)
1977 Census ---	682	753	273	16.9	220.1	13.3	27.6	147.9	466.8	281.9	744.9	42.2	69.0	(¹⁰)	(¹⁰)
1976 ASM -----	(NA)	(NA)	(NA)	14.8	187.0	10.8	25.8	124.0	399.9	192.4	592.5	25.6	41.5	(NA)	(NA)
1975 ASM -----	(NA)	(NA)	(NA)	14.4	185.0	10.4	25.0	121.5	375.4	179.6	556.5	24.3	57.1	(NA)	(NA)
1974 ASM -----	(NA)	(NA)	(NA)	15.5	179.0	11.5	27.6	121.3	391.3	150.6	539.2	18.8	29.5	(NA)	(NA)
1973 ASM -----	(NA)	(NA)	(NA)	16.8	171.8	13.2	27.3	116.6	343.2	161.7	504.6	¹¹ 19.5	27.1	(NA)	(NA)
1972 Census ---	886	952	266	17.2	157.3	13.4	27.4	106.6	310.6	159.1	467.4	23.1	36.2	(NA)	(NA)
INDUSTRY 3399, PRIMARY METAL PRODUCTS, N.E.C.															
1987 Census ---	238	252	99	13.8	353.2	8.9	16.8	180.9	728.2	802.1	1 510.1	58.2	393.7	84	83
1986 ASM -----	(NA)	(NA)	(NA)	14.8	366.4	9.6	17.6	184.5	741.6	791.3	1 538.0	53.2	399.3	(NA)	(NA)
1985 ASM -----	(NA)	(NA)	(NA)	14.5	347.6	9.5	17.4	186.1	782.3	743.5	1 533.9	59.6	423.0	(NA)	(NA)
1984 ASM -----	(NA)	(NA)	(NA)	9.9	227.0	6.7	12.7	137.9	662.4	670.1	1 301.3	52.8	342.8	(NA)	(NA)
1983 ASM -----	(NA)	(NA)	(NA)	8.4	200.0	5.9	11.2	120.7	427.6	592.0	1 025.0	26.9	350.7	(NA)	(NA)
1982 Census ---	238	249	80	8.2	173.4	5.6	10.6	101.4	313.5	595.2	938.1	51.7	369.6	87	82
1981 ASM -----	(NA)	(NA)	(NA)	10.3	208.7	7.0	14.2	122.5	456.1	815.8	1 285.3	48.8	293.3	(NA)	(NA)
1980 ASM -----	(NA)	(NA)	(NA)	9.5	171.6	6.7	14.1	105.8	417.0	818.9	1 228.7	37.4	273.1	(NA)	(NA)
1979 ASM -----	(NA)	(NA)	(NA)	9.5	160.7	6.7	13.9	97.7	432.5	783.1	1 181.1	35.8	243.1	(NA)	(NA)
1978 ASM -----	(NA)	(NA)	(NA)	10.2	156.1	7.7	15.6	100.9	367.7	521.9	879.7	38.1	172.3	(NA)	(NA)
1977 Census ---	406	427	119	9.0	124.4	6.9	13.9	81.2	296.5	454.9	750.6	27.3	149.2	94	70
1976 ASM -----	(NA)	(NA)	(NA)	9.8	136.5	7.2	13.6	86.4	301.6	348.0	643.0	32.8	123.5	(NA)	(NA)
1975 ASM -----	(NA)	(NA)	(NA)	9.3	114.1	6.7	12.5	68.8	220.4	282.9	510.8	34.5	119.7	(NA)	(NA)
1974 ASM -----	(NA)	(NA)	(NA)	9.9	114.4	7.3	14.2	74.2	247.5	361.1	590.4	35.3	112.6	(NA)	(NA)
1973 ASM -----	(NA)	(NA)	(NA)	9.9	106.5	7.4	14.9	72.6	222.8	264.9	486.2	¹¹ 30.1	78.8	(NA)	(NA)
1972 Census ---	128	168	105	7.9	75.5	6.0	12.2	50.7	165.0	184.5	348.3	26.9	64.4	92	74

¹In annual survey of manufactures (ASM) years, data are estimates based on a representative sample of establishments canvassed annually and may differ from results of a complete canvass of all establishments. ASM publication shows percentage standard errors. Unless otherwise noted, for data prior to 1972, see 1972 Census of Manufactures, vol. II, table 1a of the Industry chapter.

²For the Census, a company is defined as a business organization consisting of one establishment or more under common ownership or control.

³Includes establishments with payroll at any time during year.

⁴Beginning with the 1982 Census of Manufactures, all respondents were requested to report their inventories at (the lower of) cost or market prior to adjustment to LIFO cost. This is a change from prior Censuses and annual surveys of manufactures in which respondents were permitted to value their inventories using any generally accepted accounting method. Consequently, inventories and value added by manufacture are not comparable to prior-year data.

⁵Detailed data on materials consumed by type are shown in table 7.

⁶Detailed data on new machinery and equipment expenditures are provided in table 3c.

⁷Represents ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for establishments classified in the industry.

⁸Represents ratio of primary products shipped by establishments classified in industry to total shipments of such products by all manufacturing establishments, wherever classified.

⁹Data for 1982 are not directly comparable to prior-year data due to misclassification of some establishments in prior years. The historical data have not been revised because of the possibility of disclosing data for individual companies.

¹⁰Relationships are not meaningful because of the predominance of miscellaneous receipts, particularly receipts of contract and commission work on materials owned by others.

¹¹Estimates for new capital expenditures have associated standard error of 15 percent or more and may be of limited reliability. Estimates for other data items are of acceptable reliability.

Table 1b. Selected Operating Ratios for the Industry: 1987 and Earlier Years

[1987 industry definitions are the same as in the 1972/77 Standard Industrial Classification (SIC) system. Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year	Payroll per employee (dollars)	Production workers as percent of total employment (percent)	Annual hours of production workers (number)	Average hourly earnings of production workers (dollars)	Cost of materials as percent of value of shipments (percent)	Cost of materials and payroll as percent of value of shipments (percent)	Value added per employee (dollars)	Payroll as percent of value added (percent)	Value added per production worker hour (dollars)
INDUSTRY 3351, COPPER ROLLING AND DRAWING									
1987 Census	26 052	78	2 094	11.37	70	82	71 208	37	43.79
1986 ASM	24 768	78	2 073	11.06	69	83	55 759	44	34.56
1985 ASM	23 116	76	2 018	10.64	71	85	47 375	49	30.76
1984 ASM	23 688	77	2 100	10.56	70	84	54 944	43	34.01
1983 ASM	22 421	75	1 982	10.55	69	82	52 158	43	35.08
1982 Census	20 094	74	1 895	9.90	69	84	41 103	49	29.38
1981 ASM	19 730	76	1 996	9.36	74	87	39 881	49	26.20
1980 ASM	18 506	76	2 030	8.58	77	89	35 748	52	23.14
1979 ASM	17 432	78	2 036	8.01	75	87	37 536	46	23.49
1978 ASM	15 417	78	2 073	7.14	73	85	35 114	44	21.77
1977 Census	14 552	77	2 087	6.71	75	87	31 109	47	19.28
1976 ASM	13 498	78	2 072	6.13	75	87	28 710	47	17.83
1975 ASM	11 919	75	1 950	5.77	75	89	21 481	55	14.78
1974 ASM	11 582	78	2 075	5.32	78	87	26 460	44	16.34
1973 ASM	10 899	80	2 116	4.91	74	85	25 617	43	15.19
1972 Census	10 150	79	2 114	4.56	75	87	21 172	48	12.66
INDUSTRY 3353, ALUMINUM SHEET, PLATE, AND FOIL									
1987 Census	34 954	76	2 030	16.39	83	92	68 582	51	44.53
1986 ASM	34 108	76	1 946	16.88	75	85	83 899	41	56.43
1985 ASM	34 446	77	2 019	16.40	76	87	66 829	52	42.80
1984 ASM	33 996	78	1 981	16.73	79	89	63 974	53	41.37
1983 ASM	32 291	78	1 959	16.27	81	92	53 520	60	35.06
1982 Census	31 122	76	1 900	16.04	82	94	41 661	75	28.92
1981 ASM	29 706	77	1 984	14.65	82	92	59 178	50	38.65
1980 ASM	26 525	78	2 000	12.96	82	93	53 578	50	34.49
1979 ASM	23 827	79	2 041	11.54	78	88	54 728	44	33.97
1978 ASM	21 646	79	1 974	10.68	76	86	54 661	40	34.90
1977 Census	19 538	80	2 024	9.49	83	93	42 694	46	26.49
1976 ASM	17 465	80	2 000	8.59	80	90	38 818	45	24.40
1975 ASM	15 427	76	1 873	8.04	79	91	34 712	44	24.45
1974 ASM	14 196	79	2 031	6.83	71	82	42 715	33	26.70
1973 ASM	12 901	79	2 117	5.86	72	85	27 788	46	16.53
1972 Census	11 843	78	2 114	5.43	75	89	22 118	54	13.36
INDUSTRY 3354, ALUMINUM EXTRUDED PRODUCTS									
1987 Census	24 026	77	2 128	10.05	68	85	45 756	53	28.09
1986 ASM	23 183	77	2 092	9.89	69	87	38 835	60	24.19
1985 ASM	21 958	78	2 084	9.52	67	85	40 337	54	24.82
1984 ASM	21 553	78	2 063	9.55	69	85	42 344	51	26.19
1983 ASM	20 707	77	2 035	9.29	72	89	35 215	59	22.39
1982 Census	19 645	76	1 969	9.06	67	85	33 831	58	22.61
1981 ASM	18 939	76	2 025	8.53	68	85	35 506	53	23.00
1980 ASM	17 126	76	1 986	7.98	67	84	34 486	50	22.72
1979 ASM	15 933	79	2 035	7.27	65	82	34 580	46	21.50
1978 ASM	14 424	80	2 053	6.49	67	84	29 154	49	17.75
1977 Census	13 430	80	2 075	6.00	68	85	25 608	52	15.42
1976 ASM	12 053	79	2 026	5.34	66	84	23 498	51	14.71
1975 ASM	10 899	77	1 981	4.97	61	79	22 332	49	14.65
1974 ASM	10 241	81	2 000	4.65	58	75	26 072	39	16.19
1973 ASM	9 340	80	2 067	4.19	60	81	18 093	52	10.94
1972 Census	8 635	80	2 054	3.83	61	84	15 437	56	9.42
INDUSTRY 3355, ALUMINUM ROLLING AND DRAWING, N.E.C.									
1987 Census	26 889	67	2 333	12.14	81	86	121 444	22	78.07
1986 ASM	30 294	76	2 077	13.11	78	87	72 176	42	45.44
1985 ASM	27 500	75	2 067	12.26	76	84	84 400	33	54.45
1984 ASM	29 473	79	1 933	13.45	78	84	87 737	34	57.48
1983 ASM	26 318	73	2 000	12.72	86	93	63 318	42	43.53
1982 Census	25 000	73	1 842	12.63	80	89	11 808	212	8.77
1981 ASM	24 142	76	1 973	11.38	68	77	100 122	24	67.21
1980 ASM	21 901	76	1 974	10.43	66	74	107 039	20	70.90
1979 ASM	21 137	76	2 026	9.87	71	80	75 255	28	48.58
1978 ASM	18 920	78	1 949	9.09	81	89	47 860	40	31.49
1977 Census	16 617	77	1 917	8.19	75	83	47 404	35	32.29
1976 ASM	15 690	74	1 968	7.75	75	87	38 738	41	26.67
1975 ASM	13 923	72	1 821	7.10	75	87	36 436	38	27.86
1974 ASM	12 916	79	1 947	6.16	80	91	28 563	45	18.53
1973 ASM	12 083	81	2 077	5.25	78	91	23 667	51	14.02
1972 Census	10 434	78	2 000	4.88	79	93	12 457	84	7.96
INDUSTRY 3356, NONFERROUS ROLLING AND DRAWING, N.E.C.									
1987 Census	29 427	66	2 130	12.26	62	79	66 241	45	47.21
1986 ASM	28 579	65	2 017	12.45	63	81	62 175	46	47.41
1985 ASM	26 888	62	1 992	12.13	63	80	57 481	47	46.23
1984 ASM	26 065	63	2 035	11.62	66	82	55 445	47	43.50
1983 ASM	24 671	63	1 892	11.46	69	83	55 545	44	46.25
1982 Census	23 610	63	1 905	10.99	67	81	49 665	48	41.39
1981 ASM	22 091	66	1 992	9.89	64	75	68 579	32	51.76
1980 ASM	20 719	69	2 029	9.04	67	77	68 360	30	48.86
1979 ASM	18 857	71	2 081	7.96	71	82	54 726	34	37.00
1978 ASM	16 494	71	2 047	7.17	75	86	41 538	40	28.64

See footnotes at end of table.

Table 1b. Selected Operating Ratios for the Industry: 1987 and Earlier Years—Con.

[1987 industry definitions are the same as in the 1972/77 Standard Industrial Classification (SIC) system. Excludes data for auxiliaries. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Year	Payroll per employee (dollars)	Production workers as percent of total employment (percent)	Annual hours of production workers (number)	Average hourly earnings of production workers (dollars)	Cost of materials as percent of value of shipments (percent)	Cost of materials and payroll as percent of value of shipments (percent)	Value added per employee (dollars)	Payroll as percent of value added (percent)	Value added per production worker hour (dollars)
INDUSTRY 3356, NONFERROUS ROLLING AND DRAWING, N.E.C.—Con.									
1977 Census.....	15 127	70	2 058	6.43	77	87	33 081	46	23.04
1976 ASM	13 871	72	1 967	5.98	69	81	35 871	39	25.35
1975 ASM	12 770	72	1 906	5.71	71	83	32 659	39	23.96
1974 ASM	11 629	74	2 026	5.03	70	82	30 966	38	20.75
1973 ASM	10 512	74	2 047	4.45	68	81	24 542	43	16.17
1972 Census.....	10 176	70	2 031	4.42	72	86	20 669	49	14.50
INDUSTRY 3357, NONFERROUS WIREDRAWING AND INSULATING									
1987 Census.....	23 196	75	2 047	10.19	62	76	65 218	36	42.65
1986 ASM	22 923	75	2 029	10.00	63	78	56 098	41	36.82
1985 ASM	21 916	74	2 006	9.72	62	77	53 214	41	35.86
1984 ASM	21 316	75	1 988	9.55	64	80	50 536	42	33.67
1983 ASM	20 217	74	1 987	9.09	66	82	43 232	47	29.51
1982 Census.....	18 781	74	1 918	8.75	64	79	41 814	45	29.60
1981 ASM	17 969	75	2 028	8.01	67	81	44 911	40	29.42
1980 ASM	16 677	76	2 019	7.42	68	81	43 127	39	28.10
1979 ASM	15 574	77	2 075	6.80	67	80	41 389	38	26.02
1978 ASM	14 245	77	2 071	6.25	66	80	35 612	40	22.40
1977 Census.....	13 224	75	2 036	5.93	68	81	31 940	41	20.80
1976 ASM	12 294	75	2 006	5.58	68	81	30 283	41	20.05
1975 ASM	11 537	74	1 959	5.29	64	78	29 347	39	20.32
1974 ASM	10 794	76	2 030	4.73	67	78	31 416	34	20.42
1973 ASM	10 086	77	2 129	4.33	68	81	24 239	42	14.82
1972 Census.....	9 383	77	2 087	4.10	68	82	21 047	45	13.12
INDUSTRY 3398, METAL HEAT TREATING									
1987 Census.....	23 422	74	2 082	9.47	27	58	56 411	42	36.39
1986 ASM	22 145	77	2 091	9.14	30	59	52 339	42	32.56
1985 ASM	20 809	77	2 035	8.83	30	59	52 098	40	33.17
1984 ASM	20 761	76	2 044	9.03	37	64	51 022	41	32.80
1983 ASM	18 633	74	1 968	8.56	36	65	40 929	46	28.12
1982 Census.....	18 316	76	1 993	8.05	37	66	38 672	47	25.45
1981 ASM	18 044	79	2 000	7.52	31	58	49 000	37	31.15
1980 ASM	16 604	78	1 979	7.07	30	57	43 267	38	28.00
1979 ASM	15 738	79	2 056	6.54	39	67	35 511	44	21.89
1978 ASM	14 802	79	2 200	5.86	38	65	34 870	42	20.04
1977 Census.....	13 023	79	2 075	5.36	38	67	27 621	47	16.91
1976 ASM	12 635	73	2 389	4.81	32	64	27 020	47	15.50
1975 ASM	12 847	72	2 404	4.86	32	66	26 069	49	15.02
1974 ASM	11 548	74	2 400	4.39	28	61	25 245	46	14.18
1973 ASM	10 226	79	2 068	4.27	32	66	20 429	50	12.57
1972 Census.....	9 145	78	2 045	3.89	34	68	18 058	51	11.34
INDUSTRY 3399, PRIMARY METAL PRODUCTS, N.E.C.									
1987 Census.....	25 594	64	1 888	10.77	53	77	52 768	49	43.35
1986 ASM	24 756	65	1 833	10.48	51	75	50 108	49	42.14
1985 ASM	23 972	66	1 832	10.70	48	71	53 952	44	44.96
1984 ASM	22 929	68	1 896	10.86	51	69	66 909	34	52.16
1983 ASM	23 809	70	1 898	10.78	58	77	50 905	47	38.18
1982 Census.....	21 146	68	1 893	9.57	63	82	38 232	55	29.58
1981 ASM	20 262	68	2 029	8.63	63	80	44 282	46	32.12
1980 ASM	18 063	71	2 104	7.50	67	81	43 895	41	29.57
1979 ASM	16 915	71	2 075	7.03	66	80	45 526	37	31.12
1978 ASM	15 303	75	2 026	6.47	59	77	36 049	42	23.57
1977 Census.....	13 822	77	2 014	5.84	61	77	32 944	42	21.33
1976 ASM	13 928	73	1 889	6.35	54	75	30 776	45	22.18
1975 ASM	12 268	72	1 866	5.50	55	78	23 699	52	17.63
1974 ASM	11 555	74	1 945	5.23	61	81	25 000	46	17.43
1973 ASM	10 757	75	2 014	4.87	54	76	22 505	48	14.95
1972 Census.....	9 556	76	2 033	4.16	53	75	20 886	46	13.52

Note: For qualifications of data, see footnotes on table 1a.

Table 2. Industry Statistics for Selected States: 1987 and 1982

[Excludes data for auxiliaries. States with 150 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and geographic area	1987											1982		
	E ¹	All establishments		All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	All employees ² (1,000)	Value added by manufacture (million dollars)
		Total (no.)	With 20 employees or more (no.)	Number ² (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)						
INDUSTRY 3351, COPPER ROLLING AND DRAWING														
United States -----	-	121	91	22.6	589.1	17.6	36.8	418.2	1 610.2	3 617.9	5 134.0	90.4	23.3	957.7
Alabama -----	-	5	3	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
Arizona -----	-	2	2	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Arkansas -----	-	2	1	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
California -----	-	5	3	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Connecticut -----	E1	18	15	1.9	52.8	1.4	2.8	34.9	107.7	154.9	259.8	11.2	3.1	109.8
Georgia -----	-	1	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Illinois -----	-	8	5	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	4.0	192.7
Indiana -----	-	3	3	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	1.8	69.3
Kentucky -----	-	2	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Massachusetts -----	E3	6	5	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.5	16.5
Michigan -----	-	7	6	.8	15.2	.6	1.1	11.5	57.6	129.7	179.6	4.0	.9	33.7
Mississippi -----	-	1	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
New Jersey -----	-	6	5	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
New York -----	-	11	7	1.8	50.8	1.4	2.8	34.8	120.5	219.7	331.6	(D)	2.3	97.0
North Carolina -----	-	3	3	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Ohio -----	-	8	6	1.3	40.5	1.0	2.3	30.5	126.0	328.5	453.9	(D)	1.0	49.3
Oklahoma -----	E9	3	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Pennsylvania -----	-	13	12	3.0	82.5	2.2	4.9	57.6	186.9	364.1	535.3	10.9	3.0	143.0
South Carolina -----	-	1	1	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Texas -----	-	4	2	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Virginia -----	-	2	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Wisconsin -----	-	3	3	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
INDUSTRY 3353, ALUMINUM SHEET, PLATE, AND FOIL														
United States -----	-	56	44	26.1	912.3	19.8	40.2	659.0	1 790.0	7 841.4	9 497.2	439.2	27.7	1 154.0
Alabama -----	-	3	3	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	FF	(D)
Arkansas -----	-	1	1	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
California -----	E1	8	3	.6	18.1	.5	.9	13.3	59.8	112.6	166.5	(D)	.5	28.5
Connecticut -----	-	2	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Illinois -----	-	4	3	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
Indiana -----	-	3	3	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	FF	(D)
Iowa -----	-	2	2	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	FF	(D)
Kentucky -----	-	4	4	2.0	68.6	1.5	3.1	47.5	17.0	661.6	698.2	(D)	EE	(D)
Michigan -----	E9	2	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
New Jersey -----	-	1	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
New York -----	-	3	1	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
North Carolina -----	-	2	2	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Ohio -----	-	2	2	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
Pennsylvania -----	-	5	4	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
South Carolina -----	-	1	1	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Tennessee -----	-	4	3	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	FF	(D)
Washington -----	-	1	1	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
West Virginia -----	-	2	2	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	FF	(D)
INDUSTRY 3354, ALUMINUM EXTRUDED PRODUCTS														
United States -----	-	204	161	30.7	737.6	23.5	50.0	502.7	1 404.7	2 908.8	4 292.8	116.9	25.4	859.3
Alabama -----	-	3	3	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Arizona -----	-	3	2	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
California -----	E2	30	23	4.4	116.5	3.2	7.1	78.0	183.0	398.6	589.8	10.1	4.0	118.7
Colorado -----	-	1	1	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Florida -----	E1	9	7	1.2	21.3	1.0	2.0	14.2	66.0	106.4	171.6	1.7	.7	26.5
Georgia -----	-	11	7	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
Illinois -----	-	7	7	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	1.2	37.4
Indiana -----	-	14	13	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	2.2	79.0
Kentucky -----	-	2	2	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Louisiana -----	-	1	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Massachusetts -----	E5	4	4	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Michigan -----	E1	17	13	2.6	65.8	2.0	4.4	45.5	92.6	167.4	260.5	(D)	2.4	80.0
Minnesota -----	E4	3	3	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Mississippi -----	-	4	4	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Missouri -----	-	5	3	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
New Jersey -----	E1	8	6	1.3	31.7	1.0	2.2	22.6	65.6	84.9	148.9	3.0	1.6	41.2
New York -----	-	5	4	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
North Carolina -----	-	6	5	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Ohio -----	E1	18	17	2.3	63.8	1.7	3.7	39.2	101.1	270.4	371.5	(D)	2.3	69.4
Oregon -----	-	2	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Pennsylvania -----	-	6	4	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
South Carolina -----	-	3	3	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
South Dakota -----	-	1	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Tennessee -----	-	4	2	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Texas -----	-	17	10	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	16.8
Utah -----	-	1	1	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Virginia -----	-	4	3	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Washington -----	-	2	2	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)

See footnotes at end of table.

Table 2. Industry Statistics for Selected States: 1987 and 1982—Con.

[Excludes data for auxiliaries. States with 150 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and geographic area	1987											1982		
	E ¹	All establishments		All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	All employees ² (1,000)	Value added by manufacture (million dollars)
		Total (no.)	With 20 employees or more (no.)	Number ² (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)						
INDUSTRY 3355, ALUMINUM ROLLING AND DRAWING, N.E.C.														
United States -----	E2	29	14	.9	24.2	.6	1.4	17.0	109.3	392.6	482.3	2.8	2.6	30.7
California -----	E5	6	3	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Kentucky -----	-	2	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
New Jersey -----	-	2	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
INDUSTRY 3356, NONFERROUS ROLLING AND DRAWING, N.E.C.														
United States -----	-	172	93	17.9	527.7	11.8	25.2	308.5	1 187.9	1 876.7	3 049.4	96.2	20.0	993.3
California -----	-	13	4	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.6	34.5
Colorado -----	-	3	2	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Connecticut -----	-	8	6	.7	20.8	.4	.9	11.5	45.3	66.1	111.5	(D)	.7	39.8
Illinois -----	E1	8	3	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Indiana -----	-	4	2	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
Kentucky -----	-	1	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Maine -----	-	1	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Massachusetts -----	-	8	6	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	2.3	109.1
Michigan -----	E1	10	3	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(D)
Nevada -----	-	2	2	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
New Jersey -----	-	18	10	.9	25.2	.7	1.6	15.3	63.1	127.7	184.3	(D)	1.5	38.7
New York -----	E2	17	8	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	1.5	55.9
North Carolina -----	-	3	3	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Ohio -----	E1	13	6	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	2.0	194.7
Oregon -----	-	5	2	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
Pennsylvania -----	E2	17	11	1.2	36.2	.9	2.3	23.6	72.4	106.4	178.1	8.6	1.7	75.5
Rhode Island -----	E3	9	5	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Tennessee -----	E9	1	1	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Utah -----	-	1	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Washington -----	-	2	2	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.5	29.6
West Virginia -----	-	1	1	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
Wisconsin -----	-	4	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
INDUSTRY 3357, NONFERROUS WIREDRAWING AND INSULATING														
United States -----	-	487	355	64.9	1 504.3	48.4	99.2	1 010.1	4 229.5	6 722.3	10 826.5	243.9	67.6	2 826.6
Alabama -----	-	5	4	.6	12.7	.5	.9	8.3	74.8	128.4	201.6	(D)	.4	(S)
Arizona -----	-	7	6	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	2.6	183.7
Arkansas -----	-	11	10	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	1.4	51.4
California -----	E2	53	28	3.3	74.6	2.6	5.1	49.4	194.7	305.1	500.6	(D)	2.8	102.2
Connecticut -----	E1	37	24	3.9	96.4	2.8	5.6	60.4	209.9	269.8	468.6	10.5	6.1	192.6
Delaware -----	E2	3	3	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Florida -----	E4	9	4	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Georgia -----	-	10	9	4.8	143.5	3.6	7.4	102.8	595.7	608.3	1 199.6	28.1	FF	(D)
Illinois -----	E1	32	22	3.2	74.5	2.1	4.2	39.5	208.9	267.7	467.0	13.8	3.3	123.3
Indiana -----	-	30	27	5.3	116.0	4.0	8.4	83.4	341.3	728.8	1 045.3	(D)	5.3	239.4
Kansas -----	-	3	3	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Kentucky -----	E1	10	9	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	2.0	64.8
Louisiana -----	-	2	1	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Massachusetts -----	E1	48	37	5.1	113.2	3.9	8.2	75.5	261.0	330.9	593.6	12.2	5.0	189.7
Michigan -----	-	11	9	1.0	18.4	.8	1.6	12.1	63.8	62.7	130.5	(D)	1.3	39.2
Mississippi -----	-	5	5	.9	19.9	.7	1.4	13.2	61.6	171.9	226.4	(D)	.7	42.3
Missouri -----	-	6	5	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.5	13.5
Nebraska -----	-	2	2	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(D)
New Hampshire -----	E1	8	5	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
New Jersey -----	E1	27	23	3.0	71.0	2.0	4.3	44.2	173.6	297.7	463.9	9.2	3.2	138.8
New York -----	E3	44	31	4.9	111.3	3.6	7.2	75.1	208.6	568.7	776.6	24.8	5.9	221.7
North Carolina -----	-	15	13	3.0	66.7	2.3	4.6	42.5	206.6	295.0	501.7	10.2	2.5	137.1
Ohio -----	E2	18	10	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Pennsylvania -----	-	16	13	2.3	49.2	1.8	3.9	34.1	127.4	219.7	345.0	6.1	2.2	83.4
Rhode Island -----	-	13	11	4.1	84.0	2.9	6.1	54.9	176.6	332.8	490.4	13.4	5.2	150.1
South Carolina -----	-	7	7	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	1.2	42.0
Tennessee -----	-	2	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
Texas -----	-	23	14	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	2.4	88.4
Utah -----	-	3	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Vermont -----	-	6	4	.7	14.5	.5	.9	8.8	25.5	42.7	69.2	(D)	CC	(D)
Virginia -----	-	6	4	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	1.4	65.2
Washington -----	-	2	1	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)

See footnotes at end of table.

Table 2. Industry Statistics for Selected States: 1987 and 1982—Con.

[Excludes data for auxiliaries. States with 150 employees or more are shown. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and geographic area	1987												1982	
	E ¹	All establishments		All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	All employees ² (1,000)	Value added by manufacture (million dollars)
		Total (no.)	With 20 employees or more (no.)	Number ² (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)						
INDUSTRY 3398, METAL HEAT TREATING														
United States	E2	725	294	18.0	421.6	13.4	27.9	264.2	1 015.4	383.3	1 397.3	81.6	17.7	684.5
California	E2	86	38	2.0	45.6	1.5	3.2	28.8	106.1	30.9	137.5	(D)	2.1	84.8
Connecticut	E4	31	11	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.8	28.8
Illinois	E3	43	22	EE	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	EE	(D)
Indiana	E1	34	16	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.6	24.6
Massachusetts	E5	22	9	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Michigan	E1	119	56	3.3	81.6	2.6	5.2	52.4	185.2	85.1	272.7	(D)	2.9	110.2
Minnesota	E5	13	9	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Missouri	-	9	4	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	AA	(D)
New Jersey	E3	28	11	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.7	27.2
New York	-	37	12	1.4	44.2	1.1	1.9	22.3	130.9	24.8	155.0	(D)	1.4	68.1
North Carolina	E2	13	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.2	4.5
Ohio	E2	85	35	2.1	45.8	1.6	3.3	29.5	115.5	34.6	149.6	(D)	2.0	80.5
Pennsylvania	E1	35	9	.6	11.7	.4	.9	7.9	24.7	7.6	32.3	2.4	.7	21.8
Tennessee	-	12	5	.2	4.4	.2	.4	3.2	10.8	3.8	14.6	(D)	(NA)	(NA)
Texas	E3	45	15	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	1.2	48.6
Wisconsin	E1	24	14	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.6	19.1
INDUSTRY 3399, PRIMARY METAL PRODUCTS, N.E.C.														
United States	E1	252	99	13.8	353.2	8.9	16.8	180.9	728.2	802.1	1 510.1	58.2	8.2	313.5
Alabama	-	4	1	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
California	E3	30	11	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.4	14.8
Connecticut	E5	11	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.4	11.6
Illinois	E1	10	5	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Indiana	E2	17	8	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	CC	(D)
Kentucky	E4	4	3	BB	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Massachusetts	-	10	7	FF	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	BB	(D)
Michigan	E2	15	8	.4	9.0	.3	.5	5.2	20.1	28.2	48.8	(D)	.4	18.4
New Jersey	-	20	11	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	1.0	47.9
New York	E2	17	8	CC	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	.5	28.6
Ohio	-	14	6	.7	16.3	.5	1.0	11.7	63.1	39.2	104.1	(D)	.4	1.3
Pennsylvania	-	23	13	2.1	55.6	1.6	3.3	39.6	72.8	128.0	197.8	8.7	2.2	70.6
Tennessee	E3	6	3	.5	7.9	.4	.7	4.8	18.8	26.7	45.8	(D)	(NA)	(NA)
Texas	-	17	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)
Wisconsin	E2	4	2	AA	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(NA)	(NA)

Note: For qualifications of data, see footnotes on table 1a.

¹Payroll and sales data for some small single-unit companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other Government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate the items shown for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown for those States where estimated value of shipments data based on administrative-record data account for 10 percent or more of figure shown: E1—10 to 19 percent; E2—20 to 29 percent; E3—30 to 39 percent; E4—40 to 49 percent; E5—50 to 59 percent; E6—60 to 69 percent; E7—70 to 79 percent; E8—80 to 89 percent; E9—90 percent or more.

²Statistics for some producing States have been withheld to avoid disclosing data for individual companies. However, for States with 150 employees or more, number of establishments is shown and employment-size range is indicated by one of the following symbols: AA—150 to 249 employees; BB—250 to 499 employees; CC—500 to 999 employees; EE—1,000 to 2,499 employees; FF—2,500 employees or more.

Table 3a. Summary Statistics for the Industry: 1987

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Copper rolling and drawing (SIC 3351)	Aluminum sheet, plate, and foil (SIC 3353)	Aluminum extruded products (SIC 3354)	Aluminum rolling and drawing, n.e.c. (SIC 3355)	Nonferrous rolling and drawing, n.e.c. (SIC 3356)	Nonferrous wire-drawing and insulating (SIC 3357)	Metal heat treating (SIC 3398)	Primary metal products, n.e.c. (SIC 3399)
Companies	94	39	132	29	140	340	631	238
All establishments	121	56	204	29	172	487	725	252
With 1 to 19 employees	30	12	43	15	79	132	431	153
With 20 to 99 employees	37	11	64	11	54	159	273	79
With 100 employees or more	54	33	97	3	39	196	21	20
Employment and labor costs:								
Employees	22.6	26.1	30.7	.9	17.9	64.9	18.0	13.8
Compensation, total	748.0	1 209.2	941.9	30.1	664.5	1 867.7	501.8	436.9
Annual payroll	589.1	912.3	737.6	24.2	527.7	1 504.3	421.6	353.2
Fringe benefits	158.9	296.9	204.4	5.9	136.8	363.4	80.2	83.7
Social Security and other legally required payments	68.7	82.1	75.8	2.5	54.7	153.9	44.4	33.5
Employer payments and other programs	90.2	214.7	128.6	3.3	82.1	209.5	35.8	50.2

See footnotes at end of table.

Table 3a. **Summary Statistics for the Industry: 1987—Con.**

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Copper rolling and drawing (SIC 3351)	Aluminum sheet, plate, and foil (SIC 3353)	Aluminum extruded products (SIC 3354)	Aluminum rolling and drawing, n.e.c. (SIC 3355)	Nonferrous rolling and drawing, n.e.c. (SIC 3356)	Nonferrous wire- drawing and insulating (SIC 3357)	Metal heat treating (SIC 3398)	Primary metal products, n.e.c. (SIC 3399)
Production workers:								
Average for year ----- 1,000 ..	17.6	19.8	23.5	.6	11.8	48.4	13.4	8.9
March ----- do ..	17.4	19.8	23.3	.7	11.8	48.6	13.3	8.9
May ----- do ..	17.6	19.9	23.5	.7	11.8	47.8	13.2	8.9
August ----- do ..	17.7	20.0	23.7	.5	11.8	48.2	13.2	8.9
November ----- do ..	17.5	19.8	23.4	.6	11.8	48.8	13.5	8.8
Hours ----- millions ..	36.8	40.2	50.0	1.4	25.2	99.2	27.9	16.8
January to March ----- do ..	9.0	9.9	12.2	.4	6.3	24.6	6.9	4.3
April to June ----- do ..	9.2	10.1	12.5	.4	6.4	24.8	7.0	4.3
July to September ----- do ..	9.2	10.1	12.7	.3	6.1	24.4	6.9	4.1
October to December ----- do ..	9.4	10.1	12.6	.3	6.3	25.3	7.1	4.1
Wages ----- mil dol ..	418.2	659.0	502.7	17.0	308.5	1 010.1	264.2	180.9
Value added by manufacture ----- do ..	1 610.2	1 790.0	1 404.7	109.3	1 187.9	4 229.5	1 015.4	728.2
Cost of materials ¹ ----- do ..	3 617.9	7 841.4	2 908.8	392.6	1 876.7	6 722.3	383.3	802.1
Materials, parts, containers, etc., consumed ² ----- do ..	3 389.2	7 430.3	2 685.3	381.0	1 687.3	6 333.0	243.4	680.9
Resales ----- do ..	(D)	18.2	31.2	.5	26.7	169.3	7.4	32.7
Fuels ----- do ..	51.5	151.4	66.5	3.7	29.2	39.6	52.4	24.8
Purchased electricity ----- do ..	106.2	160.5	83.7	4.0	58.5	159.9	54.7	41.2
Contract work ----- do ..	(D)	81.0	42.3	3.4	75.0	20.5	25.4	22.5
Quantity of electric energy used for heat and power:								
Purchased ----- mil kWh ..	2 296.1	4 176.9	1 618.7	65.9	1 307.1	2 900.9	965.4	761.7
Generated less sold ----- do ..	(D)	-	-	-	(D)	(S)	(D)	-
Total value of shipments ----- mil dol ..	5 134.0	9 497.2	4 292.8	482.3	3 049.4	10 826.5	1 397.3	1 510.1
Primary products ----- do ..	4 595.9	8 842.3	3 676.4	463.1	2 685.4	10 156.2	1 318.0	1 215.4
Secondary products ----- do ..	308.8	411.3	531.1	9.6	276.3	359.5	21.6	239.6
Miscellaneous receipts, total ----- do ..	229.3	243.6	85.3	9.7	87.7	310.8	57.7	55.0
Value of resales ----- do ..	(D)	24.8	37.4	.5	30.0	182.1	9.8	38.7
Contract receipts ----- do ..	179.4	43.2	24.1	(D)	36.8	63.6	42.2	13.0
Other miscellaneous receipts ----- do ..	(D)	175.6	23.8	(D)	20.8	65.0	5.8	3.3
Inventories by stage of fabrication:								
Beginning of 1987 ----- mil dol ..	843.4	1 923.7	587.9	35.7	1 167.5	1 442.9	98.0	390.4
Finished goods ----- do ..	175.1	462.3	102.0	14.3	131.9	603.7	34.6	88.6
Work in process ----- do ..	286.4	1 098.1	209.9	10.7	661.1	436.6	34.8	164.3
Materials and supplies ----- do ..	181.9	363.4	276.0	10.8	374.5	402.6	28.7	137.6
End of 1987 ----- do ..	786.8	2 104.8	640.9	54.8	1 062.7	1 587.9	101.0	393.7
Finished goods ----- do ..	174.8	413.6	115.2	29.9	123.6	654.3	37.1	79.0
Work in process ----- do ..	380.7	1 281.0	217.5	14.6	684.6	511.2	33.6	194.1
Materials and supplies ----- do ..	231.3	410.2	308.2	10.3	254.5	422.4	30.4	120.6
Primary product specialization ratio ----- percent ..	94	96	87	98	91	97	(NA)	84
Coverage ratio ----- do ..	98	98	97	6	92	94	(NA)	83

Note: For qualifications of data, see footnotes on table 1a.

¹Data on purchased services for the repair of buildings and machinery and for communication services are not included in cost of materials, etc., but are shown in table 3c.²Data on materials consumed by type are shown in table 7. Data on amount purchased or transferred from foreign sources are shown in table 3c.Table 3b. **Gross Book Value of Depreciable Assets, Capital Expenditures, Retirements, Depreciation, and Rental Payments: 1987**

[Million dollars. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Copper rolling and drawing (SIC 3351)	Aluminum sheet, plate, and foil (SIC 3353)	Aluminum extruded products (SIC 3354)	Aluminum rolling and drawing, n.e.c. (SIC 3355)	Nonferrous rolling and drawing, n.e.c. (SIC 3356)	Nonferrous wire- drawing and insulating (SIC 3357)	Metal heat treating (SIC 3398)	Primary metal products, n.e.c. (SIC 3399)
Gross book value of depreciable assets:								
Total:								
Beginning of year -----	1 658.9	4 783.4	1 584.4	82.4	1 603.9	3 273.2	756.8	688.9
New capital expenditures ¹ -----	90.4	439.2	116.9	2.8	96.2	243.9	81.6	58.2
Used capital expenditures -----	11.5	10.6	3.7	.1	15.0	20.3	7.0	1.0
Retirements -----	37.1	95.6	54.3	10.9	20.4	228.3	14.9	41.7
End of year -----	1 723.8	5 137.6	1 650.7	74.3	1 694.7	3 309.0	830.6	706.4
Buildings and other structures:								
Beginning of year -----	340.2	901.4	320.1	17.7	340.9	760.5	171.2	188.4
New capital expenditures -----	9.8	58.7	21.1	.1	13.1	31.6	17.1	17.5
Used capital expenditures -----	3.6	1.8	.3	(Z)	5.0	3.1	1.5	.2
Retirements -----	4.7	7.4	10.1	2.6	1.8	28.6	2.4	7.2
End of year -----	348.9	954.5	331.3	15.2	357.2	766.6	187.4	198.9
Machinery and equipment:								
Beginning of year -----	1 318.7	3 882.1	1 264.4	64.6	1 263.0	2 512.7	585.6	500.5
New capital expenditures ¹ -----	80.6	380.5	95.8	2.8	83.0	212.3	64.6	40.7
Used capital expenditures -----	7.9	8.7	3.4	.1	10.0	17.2	5.6	.9
Retirements -----	32.4	88.3	44.2	8.4	18.5	199.7	12.5	34.5
End of year -----	1 374.8	4 183.1	1 319.4	59.1	1 337.5	2 542.5	643.2	507.5
Depreciation charges during 1987:								
Total -----	90.9	242.2	94.9	4.2	99.8	240.8	58.3	50.9
Buildings and other structures -----	11.0	28.0	11.9	.6	12.8	29.9	9.8	9.5
Machinery and equipment -----	79.9	214.2	83.0	3.6	86.9	210.9	48.6	41.5
Rental payments:								
Total -----	12.5	18.3	12.3	.3	8.9	69.3	21.2	6.1
Buildings and other structures -----	3.6	1.6	4.5	.2	2.4	21.4	9.6	2.1
Machinery and equipment -----	8.9	16.7	7.8	.2	6.5	47.9	11.7	4.1

See footnotes at end of table.

Table 3b. Gross Book Value of Depreciable Assets, Capital Expenditures, Retirements, Depreciation, and Rental Payments: 1987—Con.

Note: Retirements and depreciation data for establishments not included in the ASM sample were extrapolated from the historical ratio of retirements or depreciation to assets. These ratios were developed at the industry level.

¹Data on new machinery and equipment expenditures by type are provided in table 3c.

Table 3c. Supplemental Industry Statistics Based on Sample Estimates: 1987

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Item	Copper rolling and drawing (SIC 3351)		Aluminum sheet, plate, and foil (SIC 3353)		Aluminum extruded products (SIC 3354)		Aluminum rolling and drawing, n.e.c. (SIC 3355)	
	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)
Purchased services:								
Cost of purchased services for the repair of—								
Buildings and other structures	4.6	(X)	7.1	(X)	7.2	(X)	(Z)	(X)
Response coverage ratio (percent) ²	62.8	(X)	58.3	(X)	65.8	(X)	99.9	(X)
Machinery	31.1	(X)	131.8	(X)	31.6	(X)	.9	(X)
Response coverage ratio (percent) ²	62.8	(X)	83.6	(X)	69.1	(X)	99.9	(X)
Cost of purchased communication services	3.6	(X)	6.8	(X)	6.6	(X)	.5	(X)
Response coverage ratio (percent) ²	56.3	(X)	94.7	(X)	61.5	(X)	71.1	(X)
New machinery and equipment expenditures	80.6	(X)	380.5	(X)	95.8	(X)	2.8	(X)
Automobiles, trucks, etc., for highway use	3.1	7	.3	1	2.9	10	(S)	—
Computers and peripheral data processing equipment	1.9	5	28.5	1	3.2	11	(S)	—
All other	75.6	1	351.7	1	89.6	1	(S)	—
Adjustment ratio ³	1.5	(X)	1.0	(X)	1.2	(X)	(S)	(X)
Cost of materials, components, parts, etc., used	3 389.2	(X)	7 430.3	(X)	2 685.3	(X)	381.0	(X)
Materials purchased or transferred from foreign sources ⁴	219.9	3	530.6	1	221.0	18	95.1	8
Materials purchased or transferred from domestic sources	3 169.3	1	6 899.7	1	2 464.2	3	285.9	3
Adjustment ratio ³	1.5	(X)	1.6	(X)	1.7	(X)	1.3	(X)
Item	Nonferrous rolling and drawing, n.e.c. (SIC 3356)		Nonferrous wiring and insulating (SIC 3357)		Metal heat treating (SIC 3398)		Primary metal products, n.e.c. (SIC 3399)	
	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)	Amount (million dollars)	Relative standard error of estimate ¹ (percent)
Purchased services:								
Cost of purchased services for the repair of—								
Buildings and other structures	5.5	(X)	12.2	(X)	3.5	(X)	2.0	(X)
Response coverage ratio (percent) ²	71.3	(X)	66.9	(X)	53.0	(X)	75.2	(X)
Machinery	28.1	(X)	39.8	(X)	26.2	(X)	8.6	(X)
Response coverage ratio (percent) ²	71.6	(X)	72.2	(X)	58.0	(X)	82.6	(X)
Cost of purchased communication services	5.0	(X)	11.3	(X)	2.4	(X)	2.1	(X)
Response coverage ratio (percent) ²	68.7	(X)	68.2	(X)	53.7	(X)	49.6	(X)
New machinery and equipment expenditures	83.0	(X)	212.3	(X)	64.6	(X)	40.7	(X)
Automobiles, trucks, etc., for highway use	.5	29	5.0	23	3.9	28	(S)	—
Computers and peripheral data processing equipment	2.9	3	10.3	3	1.5	31	(S)	—
All other	79.6	1	197.0	1	59.2	3	(S)	—
Adjustment ratio ³	.8	(X)	1.4	(X)	1.5	(X)	(S)	(X)
Cost of materials, components, parts, etc., used	1 687.3	(X)	6 333.0	(X)	243.4	(X)	680.9	(X)
Materials purchased or transferred from foreign sources ⁴	169.5	3	391.5	3	41.4	56	64.1	25
Materials purchased or transferred from domestic sources	1 517.8	1	5 941.4	1	202.0	4	616.8	4
Adjustment ratio ³	1.7	(X)	1.4	(X)	1.6	(X)	1.1	(X)

¹For description of relative standard error of estimate, see Qualifications of the Data in appendixes.

²Measure of extent to which respondents reported each item. Derived for each item by calculating the ratio of weighted employment for those sample establishments that reported the specific inquiry to total employment for all establishments classified in industry. (See appendixes for explanation of sample weight.)

³Detail has been adjusted upwards to account for nonresponse. Inverse of the ratio shown represents a measure of the response to the inquiry. (See appendixes for further explanation.)

⁴Data may understate the true cost of imported parts, components, and supplies since some respondents do not know the origin of these materials. Includes cases where materials were purchased from secondary suppliers or where they were transferred from company-operated warehouses or other distribution points. Direct purchases from foreign suppliers and importers by domestic manufacturing establishments are believed to be reported accurately.

Table 4. Industry Statistics by Employment Size of Establishment: 1987

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and employment size class	E ¹	All establishments (no.)	All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	End-of-year inventories (million dollars)
			Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)					
INDUSTRY 3351, COPPER ROLLING AND DRAWING												
Total -----	-	121	22.6	589.1	17.6	36.8	418.2	1 610.2	3 617.9	5 134.0	90.4	786.8
Establishments with an average of—												
1 to 4 employees -----	E9	8	(Z)	.3	(Z)	(Z)	.2	.7	1.1	1.8	(Z)	.2
5 to 9 employees -----	E7	9	.1	1.4	(Z)	.1	.9	4.3	6.5	11.3	.1	1.0
10 to 19 employees -----	E7	13	.2	3.1	.1	.3	2.1	7.0	13.9	21.1	.2	2.2
20 to 49 employees -----	E2	18	.6	13.2	.5	.9	9.6	32.9	37.9	70.7	1.0	8.2
50 to 99 employees -----	E1	19	1.2	27.5	1.0	2.0	18.6	85.4	185.4	265.8	6.7	35.6
100 to 249 employees -----	-	30	4.8	133.2	3.5	7.5	90.6	428.2	1 280.5	1 691.6	25.3	139.0
250 to 499 employees -----	-	11	4.6	118.5	3.7	8.6	88.3	234.3	703.1	949.9	15.9	161.1
500 to 999 employees -----	-	11	11.1	291.9	8.7	17.3	208.0	817.4	1 389.4	2 122.0	40.9	439.6
1,000 to 2,499 employees -----	-	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ² -----	E9	18	.1	2.4	.1	.2	1.7	5.9	11.2	17.1	.3	1.9
INDUSTRY 3353, ALUMINUM SHEET, PLATE, AND FOIL												
Total -----	-	56	26.1	912.3	19.8	40.2	659.0	1 790.0	7 841.4	9 497.2	439.2	2 104.8
Establishments with an average of—												
1 to 4 employees -----	E7	7	(Z)	.5	(Z)	(Z)	.4	1.1	3.4	4.5	.1	1.1
5 to 9 employees -----	-	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
10 to 19 employees -----	E7	3	(Z)	.9	(Z)	.1	.7	2.2	5.5	7.1	.2	2.1
20 to 49 employees -----	E6	3	.1	2.8	.1	.1	1.9	4.6	12.8	17.5	.4	3.1
50 to 99 employees -----	E1	8	.6	16.3	.4	.8	8.9	38.3	113.0	154.1	3.6	34.6
100 to 249 employees -----	-	12	2.2	71.0	1.6	3.3	46.1	197.3	676.6	868.0	25.1	130.8
250 to 499 employees -----	-	8	3.0	94.9	2.3	4.8	70.5	266.4	730.2	964.4	17.5	213.5
500 to 999 employees -----	-	3	2.4	82.7	1.8	3.5	58.1	48.8	692.9	728.8	7.5	163.3
1,000 to 2,499 employees -----	-	9	17.7	643.2	13.7	27.6	472.4	1 231.4	5 607.1	6 752.8	384.9	1 556.3
2,500 employees or more -----	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ² -----	E9	5	(Z)	.4	(Z)	(Z)	.3	.8	2.7	3.5	.1	.7
INDUSTRY 3354, ALUMINUM EXTRUDED PRODUCTS												
Total -----	-	204	30.7	737.6	23.5	50.0	502.7	1 404.7	2 908.8	4 292.8	116.9	640.9
Establishments with an average of—												
1 to 4 employees -----	E7	17	(Z)	.6	(Z)	(Z)	.4	1.7	2.8	4.5	.1	.6
5 to 9 employees -----	E4	9	.1	1.1	.1	.1	.8	3.4	7.0	10.4	.2	1.6
10 to 19 employees -----	E4	17	.2	5.7	.2	.4	4.0	11.5	23.5	34.6	.6	6.6
20 to 49 employees -----	E2	32	1.1	22.0	.9	1.7	15.2	57.0	123.6	180.4	2.0	19.3
50 to 99 employees -----	E3	32	2.2	50.5	1.7	3.6	33.2	99.4	217.3	319.7	10.5	43.4
100 to 249 employees -----	E1	55	9.0	197.3	7.0	15.1	135.5	432.0	813.3	1 236.1	24.5	160.6
250 to 499 employees -----	-	34	11.1	267.0	8.6	18.7	185.3	510.6	1 097.3	1 602.1	46.8	230.3
500 to 999 employees -----	-	5	3.0	84.2	2.2	4.7	55.3	159.0	340.3	497.0	15.9	80.8
1,000 to 2,499 employees -----	-	3	3.9	109.0	2.9	5.7	73.2	130.2	283.6	407.9	16.3	97.7
Covered by administrative records ² -----	E9	27	.1	2.4	.1	.2	1.6	4.8	9.1	13.9	.4	2.1
INDUSTRY 3355, ALUMINUM ROLLING AND DRAWING, N.E.C.												
Total -----	E2	29	.9	24.2	.6	1.4	17.0	109.3	392.6	482.3	2.8	54.8
Establishments with an average of—												
1 to 4 employees -----	E9	7	(Z)	.3	(Z)	(Z)	.2	.7	2.9	3.6	(Z)	.7
5 to 9 employees -----	E9	4	(Z)	.5	(Z)	(Z)	.3	1.3	5.7	6.9	.1	1.4
10 to 19 employees -----	E9	4	(Z)	.9	(Z)	.1	.6	2.4	10.4	12.8	.1	2.6
20 to 49 employees -----	E2	9	.8	22.6	.6	1.3	15.9	105.0	373.7	459.0	2.6	50.2
50 to 99 employees -----	-	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
100 to 249 employees -----	-	3	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ² -----	E9	13	.1	1.0	(Z)	.1	.6	2.5	10.7	13.2	.1	2.6
INDUSTRY 3356, NONFERROUS ROLLING AND DRAWING, N.E.C.												
Total -----	-	172	17.9	527.7	11.8	25.2	308.5	1 187.9	1 876.7	3 049.4	96.2	1 062.7
Establishments with an average of—												
1 to 4 employees -----	E9	31	.1	1.9	.1	.1	1.2	4.9	5.1	9.6	.2	2.5
5 to 9 employees -----	E9	23	.2	3.3	.1	.2	1.9	7.4	9.6	17.0	.3	4.2
10 to 19 employees -----	E5	25	.4	8.1	.2	.5	4.4	23.3	30.9	52.7	1.2	10.5
20 to 49 employees -----	E2	36	1.2	27.9	.9	1.7	17.0	82.6	138.3	210.4	2.6	46.2
50 to 99 employees -----	E1	18	1.3	32.4	.9	1.9	20.6	115.7	215.3	333.2	4.1	115.1
100 to 249 employees -----	E2	20	3.2	84.4	2.1	4.8	49.0	214.1	396.5	615.0	25.4	75.9
250 to 499 employees -----	-	10	3.9	117.5	2.7	5.8	70.8	232.1	285.9	515.0	20.7	281.4
500 to 999 employees -----	-	7	7.7	252.2	4.8	10.2	143.5	507.7	795.1	1 296.5	41.7	527.1
1,000 to 2,499 employees -----	-	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ² -----	E9	57	.5	8.7	.3	.6	5.0	19.6	27.1	46.7	1.0	12.4

See footnotes at end of table.

Table 4. Industry Statistics by Employment Size of Establishment: 1987—Con.

[For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and employment size class	E ¹	All establishments (no.)	All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)	End-of-year inventories (million dollars)
			Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)					
INDUSTRY 3357, NONFERROUS WIREDRAWING AND INSULATING												
Total -----	-	487	64.9	1 504.3	48.4	99.2	1 010.1	4 229.5	6 722.3	10 826.5	243.9	1 587.9
Establishments with an average of—												
1 to 4 employees -----	E9	45	.1	2.0	.1	.1	1.3	5.0	8.8	13.8	.2	1.7
5 to 9 employees -----	E9	42	.3	6.0	.2	.4	4.2	15.6	26.3	41.8	.6	5.4
10 to 19 employees -----	E6	45	.6	12.8	.5	.9	8.5	38.2	60.7	98.5	1.4	10.3
20 to 49 employees -----	E3	81	2.7	57.3	1.9	3.8	35.8	141.8	291.4	434.9	8.5	55.7
50 to 99 employees -----	E2	78	6.0	135.4	4.3	8.9	83.2	345.7	669.6	1 018.5	16.1	145.6
100 to 249 employees -----	-	127	21.3	481.1	16.1	32.9	329.5	1 254.6	2 350.3	3 551.3	79.1	559.9
250 to 499 employees -----	E1	52	17.6	372.5	13.6	28.1	254.3	1 197.5	1 969.5	3 125.8	53.4	451.6
500 to 999 employees -----	-	13	16.3	437.2	11.8	23.9	293.4	1 231.1	1 345.6	2 542.1	84.6	357.6
1,000 to 2,499 employees -----	-	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
2,500 employees or more -----	-	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ² -----	E9	123	1.2	21.5	.9	1.7	14.7	52.1	91.0	143.1	2.2	18.6
INDUSTRY 3398, METAL HEAT TREATING												
Total -----	E2	725	18.0	421.6	13.4	27.9	264.2	1 015.4	383.3	1 397.3	81.6	101.0
Establishments with an average of—												
1 to 4 employees -----	E8	106	.2	4.8	.2	.4	3.0	13.6	3.7	17.4	.7	1.3
5 to 9 employees -----	E4	133	1.0	21.3	.7	1.5	12.8	54.4	16.5	70.9	2.7	6.2
10 to 19 employees -----	E1	192	2.7	60.1	2.0	4.2	38.3	139.6	44.3	183.3	8.0	13.8
20 to 49 employees -----	E2	212	6.3	139.8	4.7	9.8	90.2	329.3	95.7	425.0	21.7	29.2
50 to 99 employees -----	E2	61	4.1	93.6	3.1	6.5	59.9	219.3	67.7	286.8	16.9	19.5
100 to 249 employees -----	E1	20	3.7	102.0	2.7	5.6	59.9	259.1	155.4	413.9	31.6	31.1
500 to 999 employees -----	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ² -----	E9	153	.7	11.3	.6	1.1	7.1	29.5	8.6	38.1	1.9	3.1
INDUSTRY 3399, PRIMARY METAL PRODUCTS, N.E.C.												
Total -----	E1	252	13.8	353.2	8.9	16.8	180.9	728.2	802.1	1 510.1	58.2	393.7
Establishments with an average of—												
1 to 4 employees -----	E5	76	.1	2.0	.1	.1	.9	4.5	7.0	12.8	1.0	3.0
5 to 9 employees -----	E5	41	.3	5.7	.2	.3	2.9	13.4	15.2	28.3	.8	5.6
10 to 19 employees -----	E2	36	.5	10.0	.3	.6	5.5	29.7	41.3	71.4	1.1	11.8
20 to 49 employees -----	E2	49	1.7	38.8	1.1	2.2	21.1	95.6	116.6	211.5	5.4	37.4
50 to 99 employees -----	E1	30	2.1	52.1	1.3	2.7	28.0	153.9	157.5	305.4	9.9	83.5
100 to 249 employees -----	E2	11	1.3	32.2	.9	1.7	18.5	101.4	124.6	230.4	5.8	52.1
250 to 499 employees -----	-	7	7.9	212.5	5.0	9.1	104.0	329.8	340.0	650.3	34.2	200.4
1,000 to 2,499 employees -----	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
2,500 employees or more -----	-	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
Covered by administrative records ² -----	E9	59	.1	1.5	.1	.1	.7	4.0	3.8	7.8	.2	1.6

Note: For qualifications of data, see footnotes on table 1a. Data shown as a (D) are included in underscored figures above.

¹Payroll and sales data for some small single unit companies with up to 20 employees (cutoff varied by industry) were obtained from administrative records of other Government agencies rather than from census report forms. These data were then used in conjunction with industry averages to estimate the items shown for these small establishments. This technique was also used for a small number of other establishments whose reports were not received at the time data were tabulated. The following symbols are shown for those employment-size classes where estimated data based on administrative-record data account for 10 percent or more of figures shown: E1—10 to 19 percent; E2—20 to 29 percent; E3—30 to 39 percent; E4—40 to 49 percent; E5—50 to 59 percent; E6—60 to 69 percent; E7—70 to 79 percent; E8—80 to 89 percent; E9—90 percent or more.

²Report forms were not mailed to small single unit companies with up to 20 employees (cutoff varied by industry). Payroll and sales data for 1987 were obtained from administrative records supplied by other agencies of the Federal Government. Those data were then used in conjunction with industry averages to estimate the items shown. Data are also included in respective employment-size classes shown.

Table 5a. Industry Statistics by Industry and Primary Product Class Specialization: 1987

[Table presents selected statistics for establishments according to their degree of specialization in products primary to their industry. Measures of plant specialization shown are (1) industry specialization: ratio of primary product shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment; and (2) product class specialization: ratio of largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment. See appendix for method of computing ratios. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry or product class code	Industry or primary product class	All establishments (number)	All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)
			Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)				
3351	Copper rolling and drawing: All establishments in industry	121	22.6	589.1	17.6	36.8	418.2	1 610.2	3 617.9	5 134.0	90.4
33511	Establishments with this product class primary: Copper and copper-base alloy wire, bare and tinned (nonelectrical)	15	2.0	44.1	1.7	3.8	31.4	81.7	200.6	281.1	5.0
33513	Copper and copper-base alloy rod, bar, and shapes	21	5.8	147.0	4.4	8.4	103.5	458.9	1 711.6	2 115.3	25.1
33514	Copper and copper-base alloy sheet, strip, and plate	23	7.4	220.6	5.5	12.0	152.5	554.8	797.8	1 322.6	45.3
33515	Copper and copper-base alloy pipe and tube	22	6.4	156.1	5.2	10.9	116.2	457.6	812.9	1 262.8	12.6

See footnotes at end of table.

Table 5a. **Industry Statistics by Industry and Primary Product Class Specialization: 1987—**
Con.

[Table presents selected statistics for establishments according to their degree of specialization in products primary to their industry. Measures of plant specialization shown are (1) industry specialization: ratio of primary product shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment; and (2) product class specialization: ratio of largest primary product class shipments to total product shipments (primary plus secondary, excluding miscellaneous receipts) for the establishment. See appendix for method of computing ratios. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry or product class code	Industry or primary product class	All establishments (number)	All employees		Production workers			Value added by manufacture (million dollars)	Cost of materials (million dollars)	Value of shipments (million dollars)	New capital expenditures (million dollars)
			Number (1,000)	Payroll (million dollars)	Number (1,000)	Hours (millions)	Wages (million dollars)				
3353	Aluminum sheet, plate, and foil: All establishments in industry -----	56	26.1	912.3	19.8	40.2	659.0	1 790.0	7 841.4	9 497.2	439.2
33531	Establishments with this product class primary: Aluminum plate (0.25 in. or more), including continuous cast -----	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33532	Aluminum sheet and strip, including continuous cast -----	30	23.9	848.3	18.2	36.8	614.2	1 648.7	7 381.0	8 911.2	425.1
33533	Plain aluminum foil -----	8	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33534	Aluminum welded tube -----	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
3354	Aluminum extruded products: All establishments in industry -----	204	30.7	737.6	23.5	50.0	502.7	1 404.7	2 908.8	4 292.8	116.9
33541	Establishments with this product class primary: Extruded aluminum rod, bar, and other extruded shapes -----	118	26.3	639.2	20.1	42.8	432.4	1 190.1	2 483.8	3 653.2	106.4
33542	Aluminum extruded and drawn tube -----	12	1.9	48.0	1.5	3.2	33.7	103.8	222.1	325.6	4.3
3355	Aluminum rolling and drawing, n.e.c.: All establishments in industry -----	29	.9	24.2	.6	1.4	17.0	109.3	392.6	482.3	2.8
33552	Establishments with this product class primary: Rolled aluminum rod, bar (including continuous cast), and structural shapes -----	3	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33553	Aluminum ingot, produced in aluminum rolling mills (see also codes 33347 and 33417) -----	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33554	Aluminum extrusion billet, produced in aluminum rolling mills (see also codes 33348 and 33418) -----	4	.2	5.2	.1	.3	3.3	23.8	86.8	102.6	(D)
3356	Nonferrous rolling and drawing, n.e.c.: All establishments in industry -----	172	17.9	527.7	11.8	25.2	308.5	1 187.9	1 876.7	3 049.4	96.2
33561	Establishments with this product class primary: Nickel and nickel-base alloy mill shapes (including nickel-copper alloys) -----	13	4.6	143.6	2.8	6.1	79.9	344.8	331.1	681.3	32.6
33562	Titanium mill shapes -----	10	2.7	91.3	1.9	3.8	54.7	116.5	322.2	424.8	9.2
33563	Precious metal mill shapes -----	21	3.3	89.7	2.2	5.1	51.2	244.5	729.7	962.0	20.7
33569	All other nonferrous metal mill shapes -----	34	5.4	157.8	3.5	7.5	93.7	360.6	364.2	729.5	24.8
3357	Nonferrous wiredrawing and insulating: All establishments in industry -----	487	64.9	1 504.3	48.4	99.2	1 010.1	4 229.5	6 722.3	10 826.5	243.9
33571	Establishments with this product class primary: Aluminum and aluminum-base alloy wire and cable (see also code 33551) -----	10	1.1	31.4	.9	1.7	21.1	71.3	257.8	342.6	2.3
33572	Copper and copper-base alloy wire (including strand and cable), bare and tinned, for electrical transmission -----	22	3.3	73.2	2.6	5.5	53.3	115.0	384.4	489.8	19.9
33573	Other bare nonferrous metal wire, made in nonferrous wiredrawing plants (see also code 3356991) -----	8	.5	10.4	.4	.9	7.4	26.8	57.0	83.6	.9
33575	Nonferrous wire cloth and other woven wire products made in nonferrous wiredrawing plants (see also code 34965) -----	4	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33576	Apparatus wire and cord and flexible cord sets (see also code 36996) -----	41	8.4	138.1	6.7	13.2	96.7	364.4	454.0	819.2	15.0
33577	Magnet wire -----	22	3.5	93.6	2.7	5.7	65.9	285.8	597.3	845.0	21.5
33578	Power wire and cable -----	28	6.4	153.6	4.8	10.1	105.1	431.8	826.1	1 225.5	29.4
33579	Fiber optic cable -----	16	4.9	156.2	3.2	6.5	98.6	467.4	376.6	846.3	39.0
3357A	Electronic wire and cable -----	70	13.4	311.5	9.5	20.0	187.0	792.4	834.6	1 626.2	42.8
3357B	Telephone and telegraph wire and cable -----	25	7.0	183.8	5.6	10.7	142.3	583.2	684.8	1 270.0	31.5
3357C	Control and signal wire and cable -----	8	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)	(D)
3357D	Building wire and cable -----	29	6.7	148.3	5.0	10.6	99.7	592.3	1 476.6	2 014.2	17.5
3357E	Other wire and cable, n.e.c. -----	26	3.6	78.6	2.6	5.3	48.3	211.4	317.0	526.3	11.0
3398	Metal heat treating: All establishments in industry -----	725	18.0	421.6	13.4	27.9	264.2	1 015.4	383.3	1 397.3	81.6
3399	Primary metal products, n.e.c.: All establishments in industry -----	252	13.8	353.2	8.8	16.8	180.3	726.2	302.1	1 510.1	58.2
33991	Establishments with this product class primary: Metal powders, paste, and flakes -----	74	6.1	166.7	4.2	8.3	102.3	368.3	518.0	887.5	25.4
33992	Other primary metal products, n.e.c. -----	25	5.6	144.9	3.3	5.9	57.5	253.5	184.5	420.3	27.4

Note: For qualifications of data, see footnotes on table 1a.

Table 5b. Industry-Product Analysis—Value of Shipments and Primary Product Shipments and Specialization and Coverage Ratios for the Industry: 1987 and Earlier Census Years

[An establishment is assigned to an industry based on shipment values of products representing largest amount considered primary to an industry. Frequently, establishment shipments comprise mixtures of products assigned to an industry (primary), those considered primary to other industries (secondary), and receipts for activities such as merchandising or contract work. Columns A-D show this product pattern for an industry, and column E shows primary product specialization ratio. The extent to which an industry's primary products are shipped by establishments classified in and out of an industry is shown in columns F-H and coverage ratio is shown in column I. For meaning of abbreviations and symbols, see introductory text. For explanation of terms, see appendixes]

Industry and product group code	Industry and census year	Value of shipments					Value of primary product shipments			
		Total (million dollars)	Primary products (million dollars)	Secondary products (million dollars)	Miscellaneous receipts (million dollars)	Primary product specialization ratio col. B ÷ col. B + C (percent)	Total made in all industries (million dollars)	Made in this industry (million dollars)	Made in other industries (million dollars)	Coverage ratio col. B ÷ col. F (percent)
		A	B	C	D	E	F	G	H	I
3351	Copper rolling and drawing ----- 1987--	5 134.0	4 595.9	308.8	229.3	94	4 667.9	4 595.9	72.0	98
	1982--	3 270.0	2 796.4	319.4	154.2	90	2 941.6	2 796.4	145.1	95
	1977--	4 013.8	3 248.7	568.5	196.6	85	3 536.1	3 248.7	287.4	92
3353	Aluminum sheet, plate, and foil ----- 1987--	9 497.2	8 842.3	411.3	243.6	96	9 051.9	8 842.3	209.6	98
	1982--	7 228.7	6 425.0	363.8	439.9	95	6 519.7	6 425.0	94.7	99
	1977--	5 924.0	5 334.3	482.9	106.8	92	5 358.8	5 334.3	24.5	99
3354	Aluminum extruded products----- 1987--	4 292.8	3 676.4	531.1	85.3	87	3 781.9	3 676.4	105.5	97
	1982--	2 673.1	2 319.2	291.1	62.8	89	2 550.5	2 319.2	231.3	91
	1977--	2 050.0	1 766.2	235.3	48.4	88	1 928.2	1 766.2	162.0	92
3355	Aluminum rolling and drawing, n.e.c.----- 1987--	482.3	463.1	9.6	9.7	98	17 504.6	463.1	17 041.5	16
	1982--	670.8	506.1	151.8	12.8	77	17 015.3	506.1	16 509.2	7
	1977--	1 001.0	884.2	84.6	32.2	91	7 010.1	884.2	6 125.9	13
3356	Nonferrous rolling and drawing, n.e.c.----- 1987--	3 049.4	2 685.3	276.3	87.7	91	22 931.6	2 685.3	2246.3	292
	1982--	3 418.3	3 157.1	197.2	64.0	94	3 421.1	3 157.1	264.0	92
	1977--	2 676.5	2 441.1	159.5	75.9	94	2 734.5	2 441.1	393.4	89
3357	Nonferrous wiredrawing and insulating ----- 1987--	10 826.5	10 156.2	359.5	310.8	97	310 784.4	10 156.2	3628.2	394
	1982--	8 224.5	7 753.4	272.3	198.8	97	8 808.7	7 753.4	1 055.3	88
	1977--	6 595.4	5 986.5	379.2	229.7	94	6 974.6	5 986.5	988.1	86
3398	Metal heat treating ----- 1987--	1 397.3	1 318.0	21.6	57.7	(4)	1 387.0	1 318.0	69.0	(4)
	1982--	1 128.2	1 073.8	11.6	42.7	(4)	1 105.9	1 073.8	32.1	(4)
	1977--	744.9	649.5	8.2	87.2	(4)	704.1	649.5	54.6	(4)
3399	Primary metal products, n.e.c.----- 1987--	1 510.1	1 215.4	239.6	55.0	84	1 467.9	1 215.4	252.5	83
	1982--	938.1	784.3	116.8	36.9	87	959.0	784.3	174.6	82
	1977--	750.6	676.3	43.2	31.2	94	967.5	676.3	291.2	70

¹For 1987, shipment figures include \$6,405.2 million of primary products for industries 3334, 3341, and 3357. If confined exclusively to 3355, the coverage ratio for 1987 would have been 42%.

²For 1987, shipment figures include \$121.1 million of primary products for industry 3357. If confined exclusively to 3356, the coverage ratio for 1987 would have been 96%.

³For 1987, shipment figures include 423.0 million of primary products for industries 3355, 3356, and 3496. If confined exclusively to 3357, the coverage ratio for 1987 would have been 98%.

⁴Relationships are not meaningful because of the predominance of miscellaneous receipts, particularly receipts of contract and commission work on materials owned by others.

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Industries 3351, 3353, 3354, 3355, 3356, and 3357

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 product code	Product	1987							
		Number of companies with shipments of \$100,000 or more	Quantity of total production	Product shipments ¹					
				Total, including interplant transfers		Commercial		Interplant transfers	
				Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	Quantity	Value (million dollars)
3351—	COPPER ROLLING AND DRAWING								
	Total	(NA)	(X)	(X)	4 667.9	(X)	(X)	(X)	(X)
33511 —	Copper and copper-base alloy wire, bare and tinned (nonelectrical)	(NA)	(X)	(X)	326.4	(X)	(X)	(X)	(X)
33511 11	Unalloyed	11	76.6	74.9	184.0	(D)	(D)	(D)	(D)
33511 31	Alloyed	18	46.0	40.6	119.5	(D)	(D)	(D)	(D)
33511 00	Copper and copper-base alloy wire, bare and tinned (nonelectrical), n.s.k.	(NA)	(X)	(X)	22.9	(X)	(X)	(X)	(X)
33513 —	Copper and copper-base alloy rod, bar, and shapes	(NA)	(X)	(X)	1 915.4	(X)	(X)	(X)	(X)
33513 11	Unalloyed copper bars and shapes and nonelectrical rod	14	989.8	850.5	1 088.8	(D)	(D)	(D)	(D)
33513 32	Copper-base alloy rod, bar, and shapes	25	506.5	494.5	819.9	389.0	653.3	110.5	184.6
33513 00	Copper and copper-base alloy rod, bar, and shapes, n.s.k.	(NA)	(X)	(X)	6.7	(X)	(X)	(X)	(X)
33514 —	Copper and copper-base alloy sheet, strip, and plate	(NA)	(X)	(X)	1 017.5	(X)	(X)	(X)	(X)
33514 13	Unalloyed copper flat products (sheet, strip, plate, foil, etc.)	10	157.4	144.9	293.8	428.2	853.8	85.0	148.8
33514 35	Copper-base alloy flat products (sheet, strip, plate, and foil) including military cups and discs (net weight)	20	428.5	368.3	708.8				
33514 00	Copper and copper-base alloy sheet, strip, and plate, n.s.k.	(NA)	(X)	(X)	14.9	(X)	(X)	(X)	(X)
33515 —	Copper and copper-base alloy pipe and tube	(NA)	(X)	(X)	1 264.0	(X)	(X)	(X)	(X)
33515 16	Unalloyed: Pipe and tube, plumbing	8	299.5	302.3	716.6	(D)	(D)	(D)	(D)
33515 18	Other pipe and tube	10	212.6	211.9	313.2	(D)	(D)	(D)	(D)
33515 36	Alloyed: Pipe and tube, plumbing	5	17.0	15.4	50.4	(D)	(D)	(D)	(D)
33515 38	Other pipe and tube	12	33.1	38.3	119.7	(D)	(D)	(D)	(D)
33515 00	Copper and copper-base alloy pipe and tube, n.s.k.	(NA)	(X)	(X)	64.0	(X)	(X)	(X)	(X)
33510 —	Copper rolling and drawing, n.s.k.	(NA)	(X)	(X)	144.5	(X)	(X)	(X)	(X)
33510 00	Copper rolling and drawing, n.s.k., typically for establishments with 20 employees or more (see note)	(NA)	(X)	(X)	127.6	(X)	(X)	(X)	(X)
33510 02	Copper rolling and drawing, n.s.k., typically for establishments with less than 20 employees (see note)	(NA)	(X)	(X)	17.0	(X)	(X)	(X)	(X)
3353—	ALUMINUM SHEET, PLATE, AND FOIL								
	Total	(NA)	(X)	(X)	9 051.9	(X)	(X)	(X)	(X)
33531 —	Aluminum Plate (0.25 in. or more), including continuous cast	(NA)	(X)	(X)	433.7	(X)	(X)	(X)	(X)
33531 13	Heat-treatable	4	96.1	82.0	274.0	120.3	389.7	13.3	32.8
33531 15	Nonheat-treatable	7	43.0	51.6	148.5				
33531 00	Aluminum plate, n.s.k.	(NA)	(X)	(X)	11.2	(X)	(X)	(X)	(X)
33532 —	Aluminum sheet and strip, including continuous cast	(NA)	(X)	(X)	7 998.3	(X)	(X)	(X)	(X)
33532 23	Flat, heat-treatable	5	71.2	66.4	189.3	152.8	393.5	25.0	50.6
33532 25	Flat, nonheat-treatable, bare and precoated (including only permanent finishes such as enameling and vinyl coating, but excluding coatings which are applied only for temporary protection)	7	99.5	111.4	254.8				
33532 27	Coiled, heat-treatable	11	982.2	648.2	1 219.8	2 597.9	5 031.7	873.0	1 281.3
33532 31	Coiled, nonheat-treatable, bare	17	2 999.7	2 822.7	5 093.2				
33532 33	Coiled, nonheat-treatable, precoated (including only permanent finishes such as enameling and vinyl coating, but excluding coatings which are applied only for temporary protection)	13	569.3	613.6	1 193.9	472.7	972.4	140.9	221.5
33532 00	Aluminum sheet and strip, including continuous cast, n.s.k.	(NA)	(X)	(X)	47.4	(X)	(X)	(X)	(X)
33533 —	Plain aluminum foil: Plain aluminum foil (less than .006 in.)	14	256.7	249.0	546.6	(D)	(D)	(D)	(D)
33534 —	Aluminum welded tube: Aluminum welded tube	6	(S)	(S)	40.8	(D)	(D)	(D)	(D)
33530 —	Aluminum sheet, plate, and foil, n.s.k.	(NA)	(X)	(X)	32.5	(X)	(X)	(X)	(X)
33530 00	Aluminum sheet, plate, and foil, n.s.k., typically for establishments with 10 employees or more (see note)	(NA)	(X)	(X)	28.8	(X)	(X)	(X)	(X)
33530 02	Aluminum sheet, plate, and foil, n.s.k., typically for establishments with less than 10 employees (see note)	(NA)	(X)	(X)	3.7	(X)	(X)	(X)	(X)

See footnotes at end of table.

Producers: 1987 and 1982

of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of

1987—Con.		1982										1987 product code
Quantity of shipments of products made from materials owned by others	Quantity produced and consumed in the same plant in the manufacture of other products	Number of companies with shipments of \$100,000 or more	Quantity of total production	Product shipments ¹						Quantity of shipments of products made from materials owned by others	Quantity produced and consumed in the same plant in the manufacture of other products	
				Total, including interplant transfers		Commercial		Interplant transfers				
				Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	Quantity	Value (million dollars)			
(X)	(X)	(NA)	(X)	(X)	2 941.6	(X)	(X)	(X)	(X)	(X)	(X)	3351- --
(X)	(X)	(NA)	(X)	(X)	346.4	(X)	(X)	(X)	(X)	(X)	(X)	33511 --
(D) 12.3	(D) (D)	11 24	61.5 53.9	59.8 60.0	181.9 164.6	79.6	279.5	40.2	66.9	8.3	7.9	33511 11
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33511 31
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33511 00
(X)	(X)	(NA)	866.3	697.0	921.0	476.2	635.5	220.8	285.5	(X)	(X)	33513 --
(D) 11.9	343.8 21.4	13 29	464.4 401.9	375.5 321.5	403.4 517.6	180.2 296.0	160.9 474.6	195.3 25.5	242.5 43.0	187.6	83.1	33513 11
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33513 32
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33513 00
(X)	(X)	(NA)	(X)	(X)	800.8	(X)	(X)	(X)	(X)	(X)	(X)	33514 --
(D)	147.3	15	122.3	105.4	206.0	386.8	726.0	43.5	74.9	120.9	20.4	33514 13
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33514 35
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33514 00
(X)	(X)	(NA)	(X)	(X)	845.0	(X)	(X)	(X)	(X)	(X)	(X)	33515 --
(D) -	(D) 28.6	14 13	223.6 76.6	*221.7 73.7	435.5 195.6	264.2	586.0	31.2	45.1	10.3	9.7	33515 16
(D) -	(D) (D)	12 19	9.6 43.7	11.6 43.0	49.4 163.9	54.1	212.3	.5	1.0	.6	7.1	33515 18
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33515 36
(X)	(X)	(NA)	(X)	(X)	28.3	(X)	(X)	(X)	(X)	(X)	(X)	33515 38
(X)	(X)	(NA)	(X)	(X)	19.2	(X)	(X)	(X)	(X)	(X)	(X)	33515 00
(X)	(X)	(NA)	(X)	(X)	9.1	(X)	(X)	(X)	(X)	(X)	(X)	33510 --
(X)	(X)	(NA)	(X)	(X)	28.3	(X)	(X)	(X)	(X)	(X)	(X)	33510 00
(X)	(X)	(NA)	(X)	(X)	19.2	(X)	(X)	(X)	(X)	(X)	(X)	33510 02
(X)	(X)	(NA)	(X)	(X)	9.1	(X)	(X)	(X)	(X)	(X)	(X)	3353- --
(X)	(X)	(NA)	(X)	(X)	6 519.7	(X)	(X)	(X)	(X)	(X)	(X)	33531 --
(X)	(X)	(NA)	(X)	(X)	378.6	(X)	(X)	(X)	(X)	(X)	(X)	33531 13
-	-	7	72.0	69.3	246.6	(D)	(D)	(D)	(D)	(D)	-	33531 15
(X)	(X)	(NA)	(X)	(X)	50.4	(D)	(D)	(D)	(D)	(D)	(X)	33531 00
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33532 --
(X)	(X)	(NA)	(X)	(X)	5 555.5	(X)	(X)	(X)	(X)	(X)	(X)	33532 23
-	-	8	38.9	35.6	119.0	141.0	315.0	12.5	28.1	2.0	6.0	33532 25
(D)	(D)	10	120.1	117.9	224.0	258.6	528.5	183.7	283.7	(D)	15.7	33532 27
(D)	59.0	16	514.0 2 065.0	442.3 1 511.9	812.3 3 560.6	1 094.6	2 831.4	417.3	729.2	(D)	-	33532 31
(D)	(D)	14	364.9	370.1	826.3	277.8	612.4	92.3	214.0	1.9	-	33532 00
(X)	(X)	(NA)	(X)	(X)	13.2	(X)	(X)	(X)	(X)	(X)	(X)	33533 --
-	11.1	12	245.3	240.4	545.1	(D)	(D)	(D)	(D)	(D)	(D)	33533 00
-	-	6	12.4	12.6	29.8	(D)	(D)	(D)	(D)	(D)	(D)	33534 --
(X)	(X)	(NA)	(X)	(X)	10.8	(X)	(X)	(X)	(X)	(X)	(X)	33534 00
(X)	(X)	(NA)	(X)	(X)	7.2	(X)	(X)	(X)	(X)	(X)	(X)	33530 --
(X)	(X)	(NA)	(X)	(X)	3.6	(X)	(X)	(X)	(X)	(X)	(X)	33530 00
(X)	(X)	(NA)	(X)	(X)	3.6	(X)	(X)	(X)	(X)	(X)	(X)	33530 02

Table 6a-1. **Product and Product Classes—Quantity and Value of Shipments by All Industries 3351, 3353, 3354, 3355, 3356, and 3357—Con.**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 product code	Product	1987							
		Number of companies with shipments of \$100,000 or more	Quantity of total production	Product shipments ¹					
				Total, including interplant transfers		Commercial		Interplant transfers	
				Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	Quantity	Value (million dollars)
3354--	ALUMINUM EXTRUDED PRODUCTS								
	Total	(NA)	(X)	(X)	3 781.9	(X)	(X)	(X)	(X)
33541 --	Extruded aluminum rod, bar, and other extruded shapes	(NA)	(X)	(X)	3 038.6	(X)	(X)	(X)	(X)
33541 15	Extruded rod and bar: Alloys, other than 2000 and 7000 series	22	196.1	196.6	522.7	185.6	500.9	11.0	21.8
33541 18	Alloys in 2000 and 7000 series	11	188.2	183.0	399.9	128.7	320.8	54.3	79.1
33541 25	Other extruded shapes, except tube: Alloys, other than 2000 and 7000 series	52	725.3	740.9	1 561.6	805.5	1 848.5	47.2	106.9
33541 28	Alloys in 2000 and 7000 series	10	112.4	113.4	394.3				
33541 00	Extruded aluminum rod, bar, and other extruded shapes, n.s.k.	(NA)	(X)	(X)	160.1	(X)	(X)	(X)	(X)
33542 --	Aluminum extruded and drawn tube	(NA)	(X)	(X)	472.7	(X)	(X)	(X)	(X)
33542 61	Aluminum tube and other extruded and drawn products: Alloys in 2000 and 7000 series	25	190.3	*152.7	385.0	166.6	447.0	3.1	5.7
33542 63	Alloys other than 2000 and 7000 series	5	(S)	(S)	67.7				
33542 00	Aluminum extruded and drawn tube, n.s.k.	(NA)	(X)	(X)	20.0	(X)	(X)	(X)	(X)
33540 --	Aluminum extruded products, n.s.k.	(NA)	(X)	(X)	270.6	(X)	(X)	(X)	(X)
33540 00	Aluminum extruded products, n.s.k., typically for establishments with 10 employees or more (see note)	(NA)	(X)	(X)	256.8	(X)	(X)	(X)	(X)
33540 02	Aluminum extruded products, n.s.k., typically for establishments with less than 10 employees (see note)	(NA)	(X)	(X)	13.7	(X)	(X)	(X)	(X)
3355--	ALUMINUM ROLLING AND DRAWING, N.E.C.								
	Total	(NA)	(X)	(X)	1 099.4	(X)	(X)	(X)	(X)
33551 --	Aluminum and aluminum-base alloy wire and cable, except covered or insulated (including ACSR), produced in aluminum rolling mills (see also code 33571)	(NA)	(X)	(X)	111.4	(X)	(X)	(X)	(X)
33551 11	Wire and cable (except insulated): Bare wire for electrical transmission	4	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33551 51	Bare wire, other than for electrical transmission	1	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33551 61	Aluminum cable, steel reinforced (ACSR) (gross weight)	-	-	-	-	-	-	-	-
33551 65	Other aluminum cable, bare	1	(D)	(D)	(D)	(D)	(D)	-	-
33551 00	Aluminum and aluminum-base alloy wire and cable, except covered or insulated (including ACSR), produced in aluminum rolling mills, n.s.k.	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)
33552 --	Rolled aluminum rod, bar (including continuous cast), and structural shapes	(NA)	(X)	(X)	326.6	(X)	(X)	(X)	(X)
33552 22	Rolled	5	190.1	161.5	257.4	(D)	(D)	(D)	(D)
33552 25	Continuous cast	3							
33552 00	Rolled aluminum rod, bar (including continuous cast), and structural shapes, n.s.k.	(NA)	(X)	(X)	69.2	(X)	(X)	(X)	(X)
33553 --	Aluminum ingot, produced in aluminum rolling mills (see also codes 33347 and 33417):								
33553 00	Aluminum ingot, except extrusion billet	12	1 492.0	232.1	322.5	(D)	(D)	(D)	(D)
33554 --	Aluminum extrusion billet, produced in aluminum rolling mills (see also codes 33348 and 33418):								
33554 00	Aluminum extrusion billet	16	(S)	(S)	281.9	(S)	153.4	(S)	128.5
33550 --	Aluminum rolling and drawing, n.e.c., n.s.k.	(NA)	(X)	(X)	57.0	(X)	(X)	(X)	(X)
33550 00	Aluminum rolling and drawing, n.e.c., n.s.k., typically for establishments with 10 employees or more (see note)	(NA)	(X)	(X)	43.9	(X)	(X)	(X)	(X)
33550 02	Aluminum rolling and drawing, n.e.c., n.s.k., typically for establishments with less than 10 employees (see note)	(NA)	(X)	(X)	13.1	(X)	(X)	(X)	(X)
3356--	NONFERROUS ROLLING AND DRAWING, N.E.C.								
	Total	(NA)	(X)	(X)	2 810.5	(X)	(X)	(X)	(X)
33561 --	Nickel and nickel-base alloy mill shapes (including nickel-copper alloys)	(NA)	(X)	(X)	627.0	(X)	(X)	(X)	(X)
33561 61	Plate, sheet, and strip, excluding nickel-copper alloys	10	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33561 64	Other nickel shapes, excluding nickel-copper alloys	10	37.7	40.2	336.6	(D)	(D)	(D)	(D)
33561 65	Nickel-copper alloys, all shapes and forms, except wire	9	(D)	(D)	(D)	(D)	(D)	-	-
33561 66	Nickel and nickel alloy wire	8	1.3	1.3	17.1	(D)	(D)	(D)	(D)
33561 00	Nickel and nickel-base alloy mill shapes (including nickel-copper alloys), n.s.k.	(NA)	(X)	(X)	6.5	(X)	(X)	(X)	(X)
33562 --	Titanium mill shapes	(NA)	(X)	(X)	484.4	(X)	(X)	(X)	(X)
33562 72	Ingot	6	18.3	18.0	142.2	(D)	(D)	(D)	(D)
33562 74	Forging and extrusion billet	6	(S)	(S)	116.0	(D)	(D)	(D)	(D)
33562 78	Wire	-	-	-	-	-	-	-	-
33562 79	Other titanium mill products (sheet, plate, tubing, bar, etc.), except wire	12	(S)	(S)	199.0	(D)	(D)	(D)	(D)
33562 00	Titanium mill shapes, n.s.k.	(NA)	(X)	(X)	27.3	(X)	(X)	(X)	(X)

See footnotes at end of table.

Producers: 1987 and 1982

of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of

1987—Con.		1982										1987 product code
Quantity of shipments of products made from materials owned by others	Quantity produced and consumed in the same plant in the manufacture of other products	Number of companies with shipments of \$100,000 or more	Quantity of total production	Product shipments ¹						Quantity of shipments of products made from materials owned by others	Quantity produced and consumed in the same plant in the manufacture of other products	
				Total, including interplant transfers		Commercial		Interplant transfers				
				Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	Quantity	Value (million dollars)			
(X)	(X)	(NA)	(X)	(X)	2 550.5	(X)	(X)	(X)	(X)	(X)	(X)	3354- --
(X)	(X)	(NA)	(X)	(X)	2 100.4	(X)	(X)	(X)	(X)	(X)	(X)	33541 --
(D)	1.7	44	214.6	*219.4	472.6	258.0	590.0	39.5	82.4	(D)	(D)	33541 15
-	(D)	15	83.6	78.1	199.8							33541 18
87.4	3.6	70	504.7	493.2	1 100.3	575.9	1 336.1	29.4	48.7	(D)	(D)	33541 25
(X)	(X)	17	112.9	112.1	284.4							33541 28
(X)	(X)	(NA)	(X)	(X)	43.2	(X)	(X)	(X)	(X)	(X)	(X)	33541 00
(X)	(X)	(NA)	(X)	(X)	430.1	(X)	(X)	(X)	(X)	(X)	(X)	33542 --
27.5	(D)	45	169.3	165.6	420.4	146.3	385.0	19.2	35.5	(D)	(D)	33542 61
(X)	(X)	(NA)	(X)	(X)	9.6	(X)	(X)	(X)	(X)	(X)	(X)	33542 63
(X)	(X)	(NA)	(X)	(X)	20.1	(X)	(X)	(X)	(X)	(X)	(X)	33542 00
(X)	(X)	(NA)	(X)	(X)	11.0	(X)	(X)	(X)	(X)	(X)	(X)	33540 --
(X)	(X)	(NA)	(X)	(X)	9.1	(X)	(X)	(X)	(X)	(X)	(X)	33540 00
(X)	(X)	(NA)	(X)	(X)		(X)	(X)	(X)	(X)	(X)	(X)	33540 02
(X)	(X)	(NA)	(X)	(X)		(X)	(X)	(X)	(X)	(X)	(X)	3355- --
(X)	(X)	(NA)	(X)	(X)	*975.0	(X)	(X)	(X)	(X)	(X)	(X)	33551 --
(X)	(X)	(NA)	(X)	(X)	201.5	(X)	(X)	(X)	(X)	(X)	(X)	33551 11
-	-	4	(NA)	46.2	73.3	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33551 51
-	-	6	(NA)	(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33551 61
-	-	2	(NA)	(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33551 65
-	-	1	(NA)	(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33551 00
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33552 --
(X)	(X)	(NA)	(X)	(X)	*341.4	(X)	(X)	(X)	(X)	(X)	(X)	33552 22
(D)	(D)	6	*146.9	***146.7	*217.9	*149.8	*214.5	65.4	107.4	(D)	(D)	33552 25
(D)	(D)	6	90.3	68.5	104.0							33552 00
(X)	(X)	(NA)	(X)	(X)	19.5	(X)	(X)	(X)	(X)	(X)	(X)	33553 --
1 324.7	(D)	9	(NA)	(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33553 00
163.0	(D)	16	(NA)	(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33554 --
(X)	(X)	(NA)	(X)	(X)	19.0	(X)	(X)	(X)	(X)	(X)	(X)	33554 00
(X)	(X)	(NA)	(X)	(X)	15.4	(X)	(X)	(X)	(X)	(X)	(X)	33550 --
(X)	(X)	(NA)	(X)	(X)	3.6	(X)	(X)	(X)	(X)	(X)	(X)	33550 00
(X)	(X)	(NA)	(X)	(X)		(X)	(X)	(X)	(X)	(X)	(X)	33550 02
(X)	(X)	(NA)	(X)	(X)		(X)	(X)	(X)	(X)	(X)	(X)	3356- --
(X)	(X)	(NA)	(X)	(X)	3 305.0	(X)	(X)	(X)	(X)	(X)	(X)	33561 --
(X)	(X)	(NA)	(X)	(X)	(NA)	(X)	(X)	(X)	(X)	(X)	(X)	33561 61
(D)	(D)	8	12.1	12.1	201.4	(D)	(D)	(D)	(D)	(D)	(D)	33561 64
(D)	(D)	12	25.0	25.0	301.8	(D)	(D)	(D)	(D)	(D)	(D)	33561 65
-	-	7	17.8	17.5	134.1	(D)	(D)	(D)	(D)	(D)	(D)	33561 66
-	-	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33561 00
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33562 --
(X)	(X)	(NA)	(X)	(X)	(NA)	(X)	(X)	(X)	(X)	(X)	(X)	33562 72
-	(D)	9	14.9	14.3	128.2	(D)	(D)	(D)	(D)	(D)	(D)	33562 74
(X)	(X)	7	12.8	12.8	165.9	(D)	(D)	(D)	(D)	(D)	(D)	33562 78
-	-	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33562 79
(X)	(X)	18	16.8	17.9	315.1	(D)	(D)	(D)	(D)	(D)	(D)	33562 00
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Industries 3351, 3353, 3354, 3355, 3356, and 3357—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 product code	Product	1987							
		Number of companies with shipments of \$100,000 or more	Quantity of total production	Product shipments ¹					
				Total, including interplant transfers		Commercial		Interplant transfers	
				Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	Quantity	Value (million dollars)
3356--	NONFERROUS ROLLING AND DRAWING, N.E.C. —Con.								
33563 --	Precious metal mill shapes.....	(NA)	(X)	(X)	843.9	(X)	(X)	(X)	(X)
33563 81	Gold, excluding wire..... 1,000 troy ounces..	9	(S)	(S)	381.8	(D)	(D)	(D)	(D)
33563 83	Silver, excluding wire..... do..	10	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33563 85	Platinum, excluding wire..... do..	7	(S)	(S)	2.6	(D)	(D)	(D)	(D)
33563 87	Other, excluding wire..... do..	6	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33563 91	Precious metal wire..... do..	12	(S)	(S)	143.9	(D)	(D)	(D)	(D)
33563 00	Precious metal mill shapes, n.s.k.....	(NA)	(X)	(X)	43.3	(X)	(X)	(X)	(X)
33569 --	All other nonferrous metal mill shapes.....	(NA)	(X)	(X)	678.5	(X)	(X)	(X)	(X)
33569 34	Magnesium and magnesium-base alloy mill shapes, including rod, bar, sheet, plate, etc.; excluding powder and wire..... 1,000 s tons..	3	(D)	(D)	(D)	(D)	(D)	-	-
33569 51	Lead and lead-base alloy mill shapes: Plate, sheet, and strip..... 1,000 s tons..	8	15.8	16.4	16.1	16.4	16.1	-	-
33569 55	Pipe, tubing, traps, and bends..... do..	3	3.5	3.5	3.8	3.5	3.8	-	-
33569 59	Other rolled, drawn, or extruded lead products..... do..	11	21.9	21.3	56.5	21.3	56.5	-	-
33569 71	Zinc and zinc-base alloy mill shapes, including plate, sheet, strip, rods, bars, pipe, and tubing; excluding wire..... do..	3	(D)	(D)	(D)	(D)	(D)	-	-
33569 91	Other nonferrous wire, except copper, aluminum, nickel, titanium, and precious metals..... do..	7	11.9	5.7	35.6	(D)	(D)	(D)	(D)
33569 94	Other nonferrous metals - rolled, drawn, and extruded shapes, excluding wire: Tungsten..... 1,000 s tons..	7	(S)	(S)	16.3	(D)	(D)	(D)	(D)
33569 96	Molybdenum..... do..	7	(S)	(S)	21.9	(D)	(D)	(D)	(D)
33569 98	Other..... do..	14	30.3	30.0	300.2	(D)	(D)	(D)	(D)
33569 00	All other nonferrous metal mill shapes, n.s.k.....	(NA)	(X)	(X)	98.9	(X)	(X)	(X)	(X)
33560 --	Nonferrous rolling and drawing, n.e.c., n.s.k.....	(NA)	(X)	(X)	176.7	(X)	(X)	(X)	(X)
33560 00	Rolled and drawn nonferrous metals, n.s.k., typically for establishments with 20 employees or more (see note).....	(NA)	(X)	(X)	129.0	(X)	(X)	(X)	(X)
33560 02	Rolled and drawn nonferrous metals, n.s.k., typically for establishments with less than 20 employees (see note).....	(NA)	(X)	(X)	47.7	(X)	(X)	(X)	(X)
3357--	NONFERROUS WIREDRAWING AND INSULATING								
	Total.....	(NA)	(X)	(X)	10 341.1	(X)	(X)	(X)	(X)
33571 --	Aluminum and aluminum-base alloy wire and cable except covered or insulated (including ACSR) produced in nonferrous wiredrawing plants (see also code 33551).....	(NA)	(X)	(X)	306.8	(X)	(X)	(X)	(X)
33571 11	Bare wire for electrical transmission..... 1,000 s tons..	11	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33571 51	Bare wire for other than electrical transmission..... do..	10	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33571 61	Aluminum cable, steel reinforced (ACSR) (gross weight)..... do..	5	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33571 65	Other aluminum cable, bare..... do..	2	(D)	(D)	(D)	(D)	(D)	(D)	(D)
33571 00	Aluminum and aluminum-base alloy wire and cable except covered or insulated (including ACSR) produced in nonferrous wiredrawing plants, n.s.k.....	(NA)	(X)	(X)	21.4	(X)	(X)	(X)	(X)
33572 --	Copper and copper-base alloy wire (including strand and cable), bare and tinned, for electrical transmission.....	(NA)	(X)	(X)	485.0	(X)	(X)	(X)	(X)
33572 21	Electrical wire rod..... 1,000 s tons..	2	(D)	(D)	(³)	(D)	(D)	(D)	(D)
33572 11	Bare wire, unalloyed, for electrical transmission..... do..	13	106.1	56.0	127.9	46.5	113.7	9.5	14.2
33572 51	Bare wire, alloyed, for electrical transmission..... do..	5	(S)	(S)	368.5	(D)	(D)	(D)	(D)
33572 71	Strand and cable, bare, for electrical transmission..... do..	10	151.4	83.5	195.6	(D)	(D)	(D)	(D)
33572 00	Copper and copper-base alloy wire (including strand and cable) bare and tinned, for electrical transmission, n.s.k.....	(NA)	(X)	(X)	93.1	(X)	(X)	(X)	(X)
33573 --	Other bare nonferrous metal wire, made in nonferrous wiredrawing plants (see also code 3356991):								
33573 00	Other nonferrous metal wire, except insulated..... 1,000 s tons..	17	(S)	(S)	121.1	(D)	(D)	(D)	(D)
33575 --	Nonferrous wire cloth and other woven wire products made in nonferrous wiredrawing plants (see also code 34965).....	(NA)	(X)	(X)	26.5	(X)	(X)	(X)	(X)
33575 17	Insect wire screening, nonferrous..... mil sq ft..	3	(X)	(D)	(D)	(D)	(D)	-	-
33575 57	Paper machine wire cloth (fourdrinier and cylinder)..... do..	-	-	-	-	-	-	-	-
33575 65	Industrial wire cloth, nonferrous..... do..	2	(X)	(D)	(D)	(D)	(D)	-	-
33575 00	Nonferrous wire cloth and other woven wire products made in nonferrous wiredrawing plants, n.s.k.....	(NA)	(X)	(X)	1.7	(X)	(X)	(X)	(X)
33576 --	Apparatus wire and cord and flexible cord sets (see also code 36996):								
33576 00	Apparatus wire and cordage and flexible cord sets (excluding wiring harnesses) (manufactured primarily from wire insulated in the same establishment) (for additional detail, see Current Industrial Report MA-33L, Insulated Wire and Cable).....	51	(X)	(X)	809.5	(X)	(X)	(X)	(X)
33577 --	Magnet wire:								
33577 00	Magnet wire (for additional detail, see Current Industrial Report MA-33L, Insulated Wire and Cable).....	14	(X)	(X)	708.1	(X)	(X)	(X)	(X)

See footnotes at end of table.

Producers: 1987 and 1982

of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of

1987 — Con.		1982										1987 product code
Quantity of shipments of products made from materials owned by others	Quantity produced and consumed in the same plant in the manufacture of other products	Number of companies with shipments of \$100,000 or more	Quantity of total production	Product shipments ¹						Quantity of shipments of products made from materials owned by others	Quantity produced and consumed in the same plant in the manufacture of other products	
				Total, including interplant transfers		Commercial		Interplant transfers				
				Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	Quantity	Value (million dollars)			
(X)	(X)	(NA)	(X)	(X)	(NA)	(X)	(X)	(X)	(X)	(X)	(X)	3356 —
(D)	(D)	17	2 441.5	2 142.1	720.1	(D)	(D)	(D)	(D)	(NA)	(NA)	33563 —
(D)	(D)	9	66 974.6	66 821.3	462.9	(D)	(D)	(D)	(D)	(NA)	(NA)	33563 81
(D)	(D)	4	18 901.6	8 825.5	77.4	(D)	(D)	(D)	(D)	(NA)	(NA)	33563 83
(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(D)	(D)	(NA)	(NA)	33563 85
(X)	(X)	(NA)	(X)	(X)	1.2	(X)	(X)	(X)	(X)	(NA)	(NA)	33563 87
(X)	(X)	(NA)	(X)	(X)	(NA)	(X)	(X)	(X)	(X)	(X)	(X)	33563 91
(X)	(X)	(NA)	(X)	(X)	(NA)	(X)	(X)	(X)	(X)	(X)	(X)	33563 00
-	-	8	33.6	33.4	90.5	(D)	(D)	(D)	(D)	8.1	(NA)	33569 —
(D)	(D)	9	19.7	33.6	24.1	33.6	24.1	-	-	(D)	-	33569 51
(D)	-	7	(D)	(D)	(D)	(D)	(D)	-	-	(D)	(Z)	33569 55
(D)	-	21	34.2	45.5	86.6	44.9	85.4	.5	1.3	(D)	.1	33569 59
(D)	(D)	3	(D)	(D)	(D)	(D)	(D)	-	-	(D)	(D)	33569 71
-	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33569 91
-	-	5	(Z)	*.1	7.9	.1	7.9	-	-	-	-	33569 94
-	-	4	.2	1.3	33.5	(D)	(D)	(D)	(D)	-	-	33569 96
-	(D)	14	22.6	22.6	311.9	22.6	311.9	-	-	(D)	(D)	33569 98
(X)	(X)	(NA)	(X)	(X)	.6	(X)	(X)	(X)	(X)	(X)	(X)	33569 00
(X)	(X)	(NA)	(X)	(X)	39.7	(X)	(X)	(X)	(X)	(X)	(X)	33560 —
(X)	(X)	(NA)	(X)	(X)	16.1	(X)	(X)	(X)	(X)	(X)	(X)	33560 00
(X)	(X)	(NA)	(X)	(X)	23.6	(X)	(X)	(X)	(X)	(X)	(X)	33560 02
(X)	(X)	(NA)	(X)	(X)	(X)	(X)	(X)	(X)	(X)	(X)	(X)	3357 —
(X)	(X)	(NA)	(X)	(X)	8 188.1	(X)	(X)	(X)	(X)	(X)	(X)	33571 —
(X)	(X)	(NA)	(X)	(X)	284.9	(X)	(X)	(X)	(X)	(X)	(X)	33571 11
47.4	(D)	8	(NA)	77.3	109.0	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33571 51
(D)	(D)	9	(NA)	(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33571 61
(D)	(D)	5	(NA)	(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33571 65
(D)	-	4	(NA)	(D)	(D)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33571 00
(X)	(X)	(NA)	(X)	(X)	.5	(X)	(X)	(X)	(X)	(X)	(X)	33572 —
(X)	(X)	(NA)	(X)	(X)	402.3	(X)	326.4	(X)	75.9	(X)	(X)	33572 21
(D)	-	4	(³)	(³)	(³)	(³)	(³)	(³)	(³)	(³)	(³)	33572 11
76.1	12.7	15	151.5	59.9	114.2	43.6	88.7	16.3	25.5	9.0	77.4	33572 51
(D)	(D)	8	³ 102.6	^{3**} 49.6	³ 74.8	³ 22.0	³ 37.7	³ 27.6	³ 37.1	³ 4.0	³ 30.6	33572 71
(D)	(D)	22	118.7	*68.0	155.4	58.5	142.1	9.2	13.3	16.2	21.4	33572 00
(X)	(X)	(NA)	(X)	(X)	57.9	(X)	(X)	(X)	(X)	(X)	(X)	33573 —
(X)	(X)	(NA)	(X)	(X)	(X)	(X)	(X)	(X)	(X)	(X)	(X)	33573 00
(X)	(X)	15	(NA)	*527.6	116.1	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	33575 —
(X)	(X)	(NA)	(X)	(X)	39.1	(X)	(X)	(X)	(X)	(X)	(X)	33575 17

Table 6a-1. Product and Product Classes—Quantity and Value of Shipments by All Industries 3351, 3353, 3354, 3355, 3356, and 3357—Con.

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 product code	Product	1987							
		Number of companies with shipments of \$100,000 or more	Quantity of total production	Product shipments ¹					
				Total, including interplant transfers		Commercial		Interplant transfers	
				Quantity ²	Value (million dollars)	Quantity	Value (million dollars)	Quantity	Value (million dollars)
3357- --	NONFERROUS WIREDRAWING AND INSULATING —Con.								
33578 -- 33578 00	Power wire and cable: Power wire and cable (for additional detail, see Current Industrial Report MA-33L, Insulated Wire and Cable) -----	42	(X)	(X)	1 159.9	(X)	(X)	(X)	(X)
33579 -- 33579 11 33579 21 33579 00	Fiber optic cable ----- Communication (telephone, telegraph, and electronic) ----- All other uses ----- Fiber optic cable, n.s.k. -----	(NA) 18 6 (NA)	(X) (X) (X) (X)	(X) (X) (X) (X)	557.3 544.3 12.9	(X) (X) (X) (X)	(X) (X) (X) (X)	(X) (X) (X) (X)	(X) (X) (X) (X)
3357A -- 3357A 00	Electronic wire and cable: Electronic wire and cable (for additional detail, see Current Industrial Report MA-33L, Insulated Wire and Cable) -----	98	(X)	(X)	1 574.2	(X)	(X)	(X)	(X)
3357B -- 3357B 00	Telephone and telegraph wire and cable: Telephone and telegraph wire and cable (for additional detail, see Current Industrial Report MA-33L, Insulated Wire and Cable) -----	33	(X)	(X)	1 435.6	(X)	(X)	(X)	(X)
3357C -- 3357C 00	Control and signal wire and cable: Control and signal wire and cable (for additional detail, see Current Industrial Report MA-33L, Insulated Wire and Cable) -----	38	(X)	(X)	191.9	(X)	(X)	(X)	(X)
3357D -- 3357D 00	Building wire and cable: Building wire and cable (for additional detail, see Current Industrial Report MA-33L, Insulated Wire and Cable) -----	40	(X)	(X)	1 885.5	(X)	(X)	(X)	(X)
3357E -- 3357E 00	Other wire and cable, n.e.c.: Other wire and cable, including automotive (for additional detail, see Current Industrial Report MA-33L, Insulated Wire and Cable) -----	52	(X)	(X)	510.9	(X)	(X)	(X)	(X)
33570 -- 33570 00	Nonferrous wiredrawing and insulating, n.s.k. ----- Nonferrous wiredrawing and insulating, n.s.k., typically for establishments with 20 employees or more (see note) -----	(NA) (NA)	(X) (X)	(X) (X)	568.9 427.8	(X) (X)	(X) (X)	(X) (X)	(X) (X)
33570 02	Nonferrous wiredrawing and insulating, n.s.k., typically for establishments with less than 20 employees (see note) -----	(NA)	(X)	(X)	141.0	(X)	(X)	(X)	(X)

Producers: 1987 and 1982

of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of

1987 — Con.		1982										1987 product code
Quantity of shipments of products made from materials owned by others	Quantity produced and consumed in the same plant in the manufacture of other products	Number of companies with shipments of \$100,000 or more	Quantity of total production	Product shipments¹						Quantity of shipments of products made from materials owned by others	Quantity produced and consumed in the same plant in the manufacture of other products	
				Total, including interplant transfers		Commercial		Interplant transfers				
				Quantity²	Value (million dollars)	Quantity	Value (million dollars)	Quantity	Value (million dollars)			
(X)	(X)	75	(X)	(X)	854.5	(X)	(X)	(X)	(X)	(X)	(X)	3357- --
(X)	(X)	16	(X)	(X)	88.6	(X)	(X)	(X)	(X)	(X)	(X)	33578 — 33578 00
(X)	(X)	9	(X)	(X)	83.9	(X)	(X)	(X)	(X)	(X)	(X)	33579 —
(X)	(X)	5	(X)	(X)	4.7	(X)	(X)	(X)	(X)	(X)	(X)	33579 11
(X)	(X)	(NA)	(X)	(X)	-	(X)	(X)	(X)	(X)	(X)	(X)	33579 21
												33579 00
(X)	(X)	132	(X)	(X)	1 304.4	(X)	(X)	(X)	(X)	(X)	(X)	3357A — 3357A 00
												3357B — 3357B 00
(X)	(X)	75	(X)	(X)	1 815.2	(X)	(X)	(X)	(X)	(X)	(X)	3357C — 3357C 00
(X)	(X)	60	(X)	(X)	248.8	(X)	(X)	(X)	(X)	(X)	(X)	3357D — 3357D 00
(X)	(X)	69	(X)	(X)	1 083.6	(X)	(X)	(X)	(X)	(X)	(X)	3357E — 3357E 00
(X)	(X)	86	(X)	(X)	550.6	(X)	(X)	(X)	(X)	(X)	(X)	33570 —
(X)	(X)	(NA)	(X)	(X)	175.4	(X)	(X)	(X)	(X)	(X)	(X)	33570 00
(X)	(X)	(NA)	(X)	(X)	144.6	(X)	(X)	(X)	(X)	(X)	(X)	33570 02
(X)	(X)	(NA)	(X)	(X)	30.8	(X)	(X)	(X)	(X)	(X)	(X)	

Table 6a-1. **Product and Product Classes—Quantity and Value of Shipments by All Producers: 1987 and 1982**

Part B. **Industries 3398 and 3399**

[Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) are also included. For further explanation, see Value of Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 product code	Product	1987			1982		
		Number of companies with shipments of \$100,000 or more	Product shipments ¹		Number of companies with shipments of \$100,000 or more	Product shipments ¹	
			Quantity ²	Value (million dollars)		Quantity ²	Value (million dollars)
3398--	METAL HEAT TREATING						
	Total	(NA)	(X)	1 387.0	(NA)	(X)	1 105.9
33980 --	Heat treating of metal for the trade:						
33980 00	Heat treating, pickling, annealing, brazing, shot peening, tempering, etc., of metal for the trade	(NA)	(X)	1 349.4	(NA)	(X)	1 066.2
33980 02	Metal heat treating, n.s.k., typically for establishments with less than 10 employees	(NA)	(X)	37.6	(NA)	(X)	39.7
3399--	PRIMARY METAL PRODUCTS, N.E.C.						
	Total	(NA)	(X)	1 467.9	(NA)	(X)	959.0
33991 --	Metal powders, paste, and flakes	(NA)	(X)	993.0	(NA)	(X)	799.1
33991 11	Aluminum and aluminum-base alloy	12	72.7	85.4	21	*181.0	155.3
33991 33	Copper and copper-base alloy	18	*65.6	113.9	21	*38.7	64.9
33991 55	Iron and steel	15	*474.1	177.3	25	*322.5	118.9
33991 66	Nickel-cobalt base superalloy materials	6	(S)	33.2	9	4.1	54.2
33991 77	Tungsten and tungsten base alloys	8	(S)	121.1	11	9.1	178.4
33991 86	Molybdenum	4	2.8	30.7	4	1.5	21.9
33991 87	Titanium	3] (S)	32.5	3	(4)	(4)
33991 88	Tantalum	2			3	(4)	(4)
33991 91	Precious metals and precious metal base alloys (gold, silver, platinum, etc.)						
	1,000 troy ounces	15	14.9	160.0	(NA)	(4)	(4)
33991 98	Other nonferrous powders, paste, and flakes	26	113.3	139.8	(NA)	479.1	*205.1
33991 00	Metal powders, paste, and flakes, n.s.k.	(NA)	(X)	99.1	(NA)	(X)	.3
33992 --	Other primary metal products, n.e.c.	(NA)	(X)	311.9	(NA)	(X)	119.9
33992 11	Nonferrous nails, brads, tacks, and staples						
	1,000 s tons	12	(S)	188.4	10	(S)	24.4
33992 98	Other primary metal products, n.e.c.	22	(X)	101.8	42	(X)	95.4
33992 00	Other primary metal products, n.e.c., n.s.k.	(NA)	(X)	21.8	(NA)	(X)	-
33990 --	Primary metal products, n.e.c., n.s.k.	(NA)	(X)	163.0	(NA)	(X)	40.0
33990 00	Primary metal products, n.e.c., n.s.k., typically for establishments with 10 employees or more (see note)	(NA)	(X)	154.5	(NA)	(X)	26.6
33990 02	Primary metal products, n.e.c., n.s.k., typically for establishments with less than 10 employees (see note)	(NA)	(X)	8.5	(NA)	(X)	13.4

Note: In 1987 Census of Manufactures, data for establishments of small single unit companies with up to 20 employees were estimated from administrative-record data rather than data actually collected from respondents. Employment cutoffs used for administrative records for each industry and shipments figures are included in code ending with "002". In both 1987 and 1982 Censuses of Manufactures, products not completely identified on standard forms were coded in appropriate product class (five-digit) followed by "00" or to appropriate product group code (four-digit) followed by "000".

¹Data reported by all producers, not just those with shipments of \$100,000 or more.

²For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: * 10 to 19 percent estimated; ** 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by (S).

³For 1987 and 1982, product code 33572 21 is combined with product code 33572 51 to avoid disclosing data for individual companies.

⁴For 1982, product codes 33991 87, 33991 88, 33991 91, and 33991 98 are combined to avoid disclosing data for individual companies.

Table 6a-2. **Related Products From Current Industrial Reports Series—Value of Shipments by All Producers: 1987 and 1982**

[Additional detail is provided in the Current Industrial Report series. For meaning of abbreviations and symbols, see introductory text]

1987 product code	Product	1987 product shipments		1982 product shipments	
		Quantity ¹	Value (million dollars)	Quantity ¹	Value (million dollars)
	MA33L, INSULATED WIRE AND CABLE				
3357A --	Electronic wire and cable	212 820	1 661.6	146 488	1 303.5
3357A 10	Coaxial cable, armored or unarmored:				
3357A 12	Rigid	1 356	10.7] 14 506	374.1
	Semirigid	7 538	254.1		
3357A 13	Flexible:				
3357A 14	135 degrees C or above temperature rating	5 731	83.3	2 331	21.0
3357A 16	Below 135 degrees C temperature rating	23 540	251.8	19 367	188.2
3357A 22	CATV/broadcast coaxial cable			(NA)	(NA)
	Antenna lead-in wire	19 337	43.0	8 467	25.2
3357A 23	Hook-up wire (single conductor, shielded and nonshielded):				
3357A 25	135 degrees C or above temperature rating	16 039	237.7	9 413	140.1
	Below 135 degrees C temperature rating	23 777	116.7	20 400	82.5

See footnote at end of table.

Table 6a-2. Related Products From Current Industrial Reports Series—Value of Shipments by All Producers: 1987 and 1982—Con.

[Additional detail is provided in the Current Industrial Report series. For meaning of abbreviations and symbols, see introductory text]

1987 product code	Product	1987 product shipments		1982 product shipments	
		Quantity ¹	Value (million dollars)	Quantity ¹	Value (million dollars)
	MA33L, INSULATED WIRE AND CABLE—Con.				
3357A —	Electronic wire and cable—Con.				
	Multiconductor electronic wire and cable (shielded and nonshielded):				
3357A 19	Flat cable 1,000 lb..	26 370	86.0	4 458	54.8
3357A 20	Ribbon cable do..	-	-		
	Other multiconductor electronic wire and cable:				
3357A 27	Shielded 1,000 lb..	85 164	542.0	67 546	417.5
3357A 28	Nonshielded do..	3 968	36.3		
3357B —	Telephone and telegraph wire and cable do..	460 516	1 464.1	604 861	1 814.4
3357B 41	Jumper and distributing frame wire do..	10 561	43.4	13 829	52.9
3357B 43	Station wire and cable do..	6 452	17.5	18 363	79.9
3357B 72	Switchboard wire and cable do..	(D)	(D)	(D)	(D)
3357B 73	Telephone cord sets and cordage do..	1 131	67.3	(D)	(D)
3357B 52	Inside wiring cable do..	61 708	127.1	30 398	96.0
3357B 55	Drop and bridle and duct wire do..	23 953	108.2	3 983	38.8
3357B 68	Rural and urban distribution wire and cable do..	6 058	30.4	12 398	41.9
3357B 80	Polyethylene covered exchange area and toll cable do..	316 320	925.1	(NA)	(NA)
3357B 90	Other telephone and telegraph wire and cable do..	(D)	(D)	(NA)	(NA)
33578 —	Power wire and cable do..	267 769	1 201.4	241 052	854.5
33578 07	Paper insulated cable (all voltages, all types) do..	15 862	43.4	(NA)	(NA)
	Plastics and rubber insulated:				
	600 volts or less:				
33578 08	Portable welding cable 1,000 lb..	21 789	46.6	20 570	39.9
33578 09	Portable molded and nonmolded cable and cord do..	25 533	98.5	(NA)	(NA)
33578 17	Underground distribution cable (UD, URD) do..	7 562	186.6	6 805	92.0
33578 19	Thermoplastics insulated power cable do..	22 624	64.8	28 197	71.5
	Thermoset insulated:				
33578 20	Armored, rubber and cross-linked 1,000 lb..	9 589	18.2	8 237	23.9
33578 21	Unarmored, rubber do..	19 744	38.2	14 499	35.3
33578 22	Unarmored, cross-linked do..	8 824	19.9	9 523	26.8
33578 25	Weatherproof cable do..	4 798	15.0	(NA)	(NA)
33578 27	Service drop cable, thermoset insulated do..	(D)	52.7	(NA)	(NA)
33578 28	Service drop cable, thermoplastics insulated do..	(D)	40.0	(NA)	(NA)
	More than 600 volts:				
33578 32	Portable molded rubber sheathed cable (mine shovel cable) 1,000 lb..	7 036	21.8	4 774	20.4
33578 35	Portable nonmolded cable do..	307	1.2	30 124	158.3
33578 37	Underground distribution cable (UD, URD) do..	46 663	281.0		
33578 39	Thermoplastics insulated power cable do..	1 594	6.8	1 462	8.4
	Thermoset insulated cable:				
	More than 600 volts to 15kV:				
33578 41	Armored, rubber and cross-linked 1,000 lb..	10 723	40.0	16 962	68.8
33578 42	Unarmored, rubber do..	33 303	109.8	25 324	80.6
33578 43	Unarmored, cross-linked do..	17 867	62.7	22 176	56.0
	More than 15 kV:				
33578 46	Rubber 1,000 lb..	(D)	50.8	7 165	23.7
33578 47	Cross-linked do..	(D)	(D)	(NA)	(NA)
33578 50	Other power wire and cable do..	919	3.7	(NA)	(NA)
3357C —	Control and signal wire and cable do..	47 821	220.7	47 334	247.5
3357C 11	Signal wire and cable do..	15 868	98.7	8 343	59.7
	Control wire and cable, excluding elevator cable:				
3357C 15	Thermoset insulated, rubber 1,000 lb..	16 756	70.2	23 811	130.8
3357C 16	Thermoset insulated, cross-linked polyethylene do..	(D)	(D)	(D)	(D)
3357C 14	Thermoplastics insulated do..	15 197	51.8	15 180	57.0
3357D —	Building wire and cable do..	1 180 511	1 889.5	700 979	1 084.5
	Building wire and cable having underwriters' labels:				
	Thermoset insulated:				
3357D 36	Rubber (R, RH, RHH, RHW, USE, etc.) 1,000 lb..	41 050	82.5	13 289	21.3
3357D 37	Cross-linked polyethylene (XHHW) do..	(D)	(D)	36 503	57.8
3357D 38	Cross-linked polyethylene (USE) do..	18 378	46.9	13 406	35.2
	Thermoplastics insulated:				
3357D 40	Flame-retardant nylon (THHN, THWN) 1,000 lb..	510 623	717.7	222 639	312.3
3357D 41	Moisture-resistant (TW) do..	2 910	5.4	11 959	16.1
3357D 48	Moisture- and heat-resistant (THW) do..	165 332	205.2	164 507	218.9
3357D 51	Service entrance cable (SER, SEU, ASE) do..	11 112	89.7	7 834	41.8
	Nonmetallic branch-circuit and underground feeder:				
3357D 54	Type NM 1,000 lb..	375 465	556.2	196 962	279.4
3357D 55	Type UF and NMC (corrosion resistant) do..	27 566	69.7	17 653	30.9
3357D 57	Metallic armored cable (all ac types) do..	27 209	108.7	14 931	59.4
3357D 58	Other building wire and cable do..	866	7.4	1 296	2.5
33576 —	Apparatus wire and cordage do..	231 235	849.4	169 144	585.6
	Flexible cordage:				
33576 13	Thermoset insulated 1,000 lb..	14 869	52.5	20 018	78.9
33576 16	Thermoplastics other than thermoplastics elastomers do..			14 445	51.9
33576 17	Thermoplastics elastomers do..	26 964	78.4	1 337	3.2
33576 42	Extension cord sets do..	41 212	208.6	(NA)	(NA)
33576 43	Fixed power supply cords do..	28 228	140.8	(NA)	(NA)
33576 44	Detachable power supply cords do..	(D)	(D)	(NA)	(NA)
33576 47	Retractable power cords and other do..	1 004	12.7	(NA)	(NA)
33576 21	Appliance fixture wire do..	36 482	136.6	21 370	63.9
	Appliance wiring material 14-gauge and larger, including motor lead and transformer lead wire:				
33576 23	Thermoset insulated 1,000 lb..	7 862	25.4	8 168	29.7
33576 24	Thermoplastics insulated do..	45 852	107.0	43 563	87.8
33576 28	Submersible pump cable do..	8 312	16.5	2 683	7.7
33576 29	Other apparatus wire and cordage, including machinetool wire do..	20 450	71.0	(NA)	(NA)
3357E —	Other insulated wire and cable do..	165 406	531.6	111 396	539.9
	Automotive:				
3357E 72	Bulk automotive primary wire 1,000 lb..	74 483	139.1	26 586	50.8
3357E 74	Bulk battery cable do..	9 170	18.3	12 682	70.1
3357E 76	Bulk ignition wire do..	(D)	(D)		
3357E 78	Other automotive wire and cable do..	29 045	93.8	20 068	54.5
3357E 15	Elevator hatch and traveling cable do..	(D)	(D)	3 935	17.0

See footnote at end of table.

Table 6a-2. Related Products From Current Industrial Reports Series—Value of Shipments by All Producers: 1987 and 1982—Con.

[Additional detail is provided in the Current Industrial Report series. For meaning of abbreviations and symbols, see introductory text]

1987 product code	Product	1987 product shipments		1982 product shipments	
		Quantity ¹	Value (million dollars)	Quantity ¹	Value (million dollars)
	MA33L, INSULATED WIRE AND CABLE—Con.				
3357E --	Other insulated wire and cable—Con.				
	Airframe, shipboard and ground support cable, excluding coaxial cable and ignition cable:				
3357E 79	Airframe and missile, including ground support cable ----- 1,000 lb--	5 666	46.8	2 622	20.4
	Shipboard cable:				
3357E 87	Military applications ----- 1,000 lb--	10 460	58.0	(NA)	(NA)
3357E 88	Nonmilitary applications ----- do--	--	--	(NA)	(NA)
3357E 98	Other insulated or covered wire and cable, n.e.c. ----- do--	18 647	99.1	26 750	159.9
33577 --	Magnet wire ----- do--	470 079	620.6	434 701	739.2
33577 03	Insulated magnet sheet, strip, and foil ----- do--	(D)	(D)	(NA)	(NA)
33577 07	Film coated, 45 AWG and finer (all classes) ----- do--	(D)	(D)	(D)	(D)
	Film coated, (44 to 7 AWG and larger):				
	Class 105:				
	Copper:				
33577 11	7 AWG round and larger (also all square and rectangle) ----- 1,000 lb--	13 904	18.4	8 676	16.0
33577 13	8 to 21 AWG, inclusive ----- do--	38 130	32.9	30 884	49.7
33577 15	22 to 32 AWG, inclusive ----- do--	14 555	16.2	9 921	(D)
33577 17	33 to 44 AWG, inclusive ----- do--	1 572	3.5	6 158	(D)
33577 19	Aluminum ----- do--	(D)	(D)	(NA)	(NA)
	Class 130:				
	Copper:				
33577 21	7 AWG round and larger (also all square and rectangle) ----- 1,000 lb--	16 453	24.0	(D)	(D)
33577 23	8 to 21 AWG, inclusive ----- do--			(D)	(D)
33577 25	22 to 32 AWG, inclusive ----- do--	34 849	53.2	(D)	(D)
33577 28	33 to 44 AWG, inclusive ----- do--	12 630	31.0	12 522	33.3
33577 29	Aluminum ----- do--	(D)	(D)	(NA)	(NA)
	Class 155:				
	Copper:				
33577 32	7 AWG round and larger (also all square and rectangle) ----- 1,000 lb--	13 149	22.2	(D)	(D)
33577 34	8 to 21 AWG, inclusive ----- do--			(D)	(D)
33577 37	22 to 32 AWG, inclusive ----- do--	26 606	38.5	17 937	30.8
33577 38	33 to 44 AWG, inclusive ----- do--	4 355	11.1	1 451	4.7
33577 39	Aluminum ----- do--	(D)	(D)	(NA)	(NA)
	Class 180:				
	Copper:				
33577 41	7 AWG round and larger (also all square and rectangle) ----- 1,000 lb--	48 997	55.3	(D)	(D)
33577 43	8 to 21 AWG, inclusive ----- do--			(D)	(D)
33577 45	22 to 32 AWG, inclusive ----- do--	28 613	42.1	(D)	(D)
33577 47	33 to 44 AWG, inclusive ----- do--	1 766	4.5	178	.5
33577 49	Aluminum ----- do--	13 122	22.8	(NA)	(NA)
	Class 200:				
	Copper:				
33577 52	7 AWG round and larger (also all square and rectangle) ----- 1,000 lb--	20 937	30.5	26 483	(D)
33577 54	8 to 21 AWG, inclusive ----- do--	117 032	126.1	89 653	(D)
33577 56	22 to 32 AWG, inclusive ----- do--	44 629	56.3	27 742	(D)
33577 58	33 to 44 AWG, inclusive ----- do--	1 111	3.2	1 243	(D)
33577 59	Aluminum ----- do--	(D)	(D)	(NA)	(NA)
	Class 220:				
	Copper:				
33577 61	7 AWG round and larger (also all square and rectangle) ----- 1,000 lb--			3 410	(D)
33577 63	8 to 21 AWG, inclusive ----- do--	6 796	13.5	3 423	(D)
33577 65	22 to 32 AWG, inclusive ----- do--			(D)	(D)
33577 67	33 to 44 AWG, inclusive ----- do--			(D)	(D)
33577 69	Aluminum ----- do--	(D)	(D)	(NA)	(NA)
33577 78	Other aluminum magnet wire, including nonfilm coated ----- do--	(D)	(D)	(NA)	(NA)
33577 79	Miscellaneous film coated, n.e.c. ----- do--	(D)	(D)	(NA)	(NA)
	Nonfilm coated (fibrous and tape):				
	Class 130 and below:				
33577 81	Fibrous ----- 1,000 lb--			(D)	(D)
33577 83	Tape ----- do--	11 138	14.7	(D)	(D)
	Class 155 and above:				
33577 85	Fibrous ----- 1,000 lb--	8 363	15.1	(D)	(D)
33577 87	Tape ----- do--	4 494	8.6	(D)	(D)
33577 89	Miscellaneous nonfilm coated, n.e.c. ----- do--	(D)	(D)	(D)	(D)
33579 --	Insulated optical fiber cable ----- (X)		606.6	(NA)	(NA)
33579 11	Communications applications ----- (X)		532.6	(NA)	(NA)
33579 12	Single-mode stepped-index, dispersion shifted ----- (X)		27.1	(NA)	(NA)
33579 13	Single-mode stepped-index, dispersion unshifted ----- (X)		461.2	(NA)	(NA)
33579 14	Multimode stepped-index ----- (X)		(D)	(NA)	(NA)
33579 15	Multimode graded-index ----- (X)		(D)	(NA)	(NA)
33579 21	Other applications ----- (X)		74.0	(NA)	(NA)

¹Quantity represents copper content only unless otherwise noted. For aluminum content see Current Industrial Report MA-33L.

Table 6a-3. Selected Products Primary to More Than One Industry—Quantity and Value of Shipments by Industry: 1987 and 1982

(Includes quantity and value of products of this industry produced by (1) establishments classified in this industry (primary) and (2) establishments classified in other industries (secondary). Transfers of products of this industry from one establishment of a company to another establishment of the same company (interplant transfers) also are included. For further explanation, see Value Shipments in appendixes. For comparability of product classes and product codes between 1982 and 1987, see appendixes. For meaning of abbreviations and symbols, see introductory text)

1987 product code	Product	1987			1982		
		Number of companies with shipments of \$100,000 or more	Product shipments ¹		Number of companies with shipments of \$100,000 or more	Product shipments ¹	
			Quantity ²	Value (million dollars)		Quantity ²	Value (million dollars)
33551	Aluminum and aluminum-base alloy wire and cable, including						
33571	ACSR -----	(NA)	(X)	418.2	(NA)	(X)	486.4
	Made in industry 3355, aluminum rolling mills -----	(NA)	(X)	111.4	(NA)	(X)	201.5
	Made in industry 3357, nonferrous wiredrawing plants -----	(NA)	(X)	306.8	(NA)	(X)	284.9
	Bare wire for electrical transmission ----- 1,000 s						
	tons-----	(NA)	84.5	156.3	(NA)	123.5	182.4
33551 11	Made in industry 3355, aluminum rolling and drawing						
	mills ----- do--	4	(D)	(D)	4	46.2	73.3
33571 11	Made in industry 3357, nonferrous wiredrawing plants ----- do--	11	(D)	(D)	8	77.3	109.0
	Bare wire for other than electrical transmission ----- do--	(NA)	40.9	105.4	(NA)	37.6	103.8
33551 51	Made in industry 3355, aluminum rolling and drawing						
	mills ----- do--	1	(D)	(D)	6	(D)	(D)
33571 51	Made in industry 3357, nonferrous wiredrawing plants ----- do--	10	(D)	(D)	9	(D)	(D)
	Aluminum cable, steel reinforced (ACSR) (gross weight) ----- do--	(NA)	(D)	(D)	(NA)	99.3	162.8
33551 61	Made in industry 3355, aluminum rolling and drawing						
	mills ----- do--	-	-	-	2	(D)	(D)
33571 61	Made in industry 3357, nonferrous wiredrawing plants ----- do--	5	(D)	(D)	5	(D)	(D)
	Other aluminum cable, bare ----- do--	(NA)	(D)	(D)	(NA)	24.5	36.9
33551 65	Made in industry 3355, aluminum rolling and drawing						
	mills ----- do--	1	(D)	(D)	1	(D)	(D)
33571 65	Made in industry 3357, nonferrous wiredrawing plants ----- do--	2	(D)	(D)	4	(D)	(D)
	Aluminum and aluminum-base alloy wire and cable,						
	including ACSR, n.s.k. -----	(NA)	(X)	21.4	(NA)	(X)	.5
33551 00	Made in industry 3355, aluminum rolling and drawing						
	mills -----	(NA)	(X)	-	(NA)	(X)	-
33571 00	Made in industry 3357, nonferrous wiredrawing plants -----	(NA)	(X)	21.4	(NA)	(X)	.5
	Aluminum ingot ----- 1,000 s						
	tons-----	(NA)	4 587.8	5 221.9	(NA)	*4 228.9	*4 829.7
33553 00	Made in industry 3355 (aluminum rolling mills) and other						
	aluminum rolling and drawing industries ----- do--	12	231.2	322.5	9	(D)	(D)
33347 00	Made in industry 3334 (primary aluminum) and other						
	primary industries ----- do--	15	2 850.1	3 398.3	15	*2 944.6	*3 499.3
33417 00	Made in industry 3341 (secondary smelters) and all other						
	secondary industries ----- do--	51	1 506.5	1 501.1	61	(D)	(D)
	Aluminum extrusion billet ----- do--	(NA)	*1 117.9	1 481.6	(NA)	*1 125.2	*1 282.9
33554 00	Made in industry 3355 (aluminum rolling mills) and other						
	aluminum rolling and drawing industries ----- do--	16	(S)	281.9	16	(D)	(D)
33348 00	Made in industry 3334 (primary aluminum) and other						
	primary industries ----- do--	8	737.3	1 028.4	11	*808.5	*943.9
33418 00	Made in industry 3341 (secondary smelters) and other						
	secondary industries ----- do--	10	**170.6	171.3	9	(D)	(D)
	Other bare nonferrous wire ----- do--	(NA)	(S)	317.7	(NA)	*546.5	282.6
33561 66	Made in rolling mills:						
	Nickel and nickel alloy wire ----- 1,000 s						
	tons-----	8	1.3	17.1			
33562 78	Titanium wire ----- do--	-	-	-			
33563 91	Precious metal wire ----- 1,000 troy						
	ounces-----	12	(S)	143.9	19	*19	166.5
33569 91	Other nonferrous wire, expect copper, aluminum, nickel,						
	titanium, and precious metals ----- 1,000 s						
	tons-----	7	5.7	35.6			
33573 00	Made in wire drawing plants ----- do--	17	(S)	121.1	15	*527.6	116.1
	Nonferrous wire cloth and other woven nonferrous wire						
	products -----	(NA)	(X)	141.5	(NA)	(X)	120.7
33575	Made in wiredrawing plants -----	(NA)	(X)	26.5	(NA)	(X)	39.1
34965	Not made in wiredrawing plants -----	(NA)	(X)	115.0	(NA)	(X)	81.6
	Insect wire screening ----- mil sq ft--	(NA)	(S)	55.4	6	456.7	53.1
33575 17	Made in wiredrawing plants ----- do--	3	(D)	(D)	2	(D)	(D)
34965 17	Not made in wiredrawing plants ----- do--	6	(D)	(D)	4	(D)	(D)
	Paper machine wire cloth (fourdrinier and cylinder) ----- do--	(NA)	(S)	29.1	5	38.5	19.8
33575 57	Made in wiredrawing plants ----- do--	-	-	-	1	(D)	(D)
34965 57	Not made in wiredrawing plants ----- do--	5	(S)	29.1	4	(D)	(D)
	Industrial wire cloth, nonferrous ----- do--	(NA)	(S)	43.4	28	**13.7	47.5
33575 65	Made in wiredrawing plants ----- do--	2	(D)	(D)	3	(D)	(D)
34965 65	Not made in wiredrawing plants ----- do--	20	(D)	(D)	25	(D)	(D)
	Nonferrous wire cloth and woven wire products, n.s.k. -----	(NA)	(X)	13.5	(NA)	(X)	.2
33575 00	Made in wiredrawing plants -----	3	(X)	1.7	(NA)	(X)	.2
34965 00	Not made in wiredrawing plants -----	5	(X)	11.8	(NA)	(X)	-
	Apparatus wire and cord and flexible cord sets -----	(NA)	(X)	1 056.2	(NA)	(X)	648.6
33576 00	Made in industry 3357, wiredrawing and insulating plants-----	51	(X)	809.5	55	(X)	477.6
36996 00	Made in industry 3699, industries purchasing insulated						
	wire -----	58	(X)	246.7	55	(X)	171.0

¹Data reported by all producers, not just those with shipments of \$100,000 or more.

²For some establishments, data have been estimated from central unit values which are based on quantity-value relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: * 10 to 19 percent estimated; ** 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by (S).

Table 6b. Product Classes—Value of Shipments by All Producers for Specified States: 1987 and 1982

[Million dollars. Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in table 2. Also, product classes are not shown if they are miscellaneous or "not specified by type" classes. Statistics for some States are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1987. For meaning of abbreviations and symbols, see introductory text. For comparability of product classes and product codes between 1982 and 1987 and explanation of terms, see appendixes]

Product class and geographic area	1987 value of product shipments	1982 value of product shipments	Product class and geographic area	1987 value of product shipments	1982 value of product shipments
33511, COPPER AND COPPER-BASE ALLOY WIRE, BARE AND TINNED (NONELECTRICAL)			33571, ALUMINUM AND ALUMINUM-BASE ALLOY WIRE AND CABLE		
United States	326.4	346.4	United States	306.8	284.9
Massachusetts	12.3	(NA)	Alabama	73.5	(NA)
New Jersey	96.3	82.5			
			33572, COPPER AND COPPER-BASE ALLOY WIRE (INCLUDING STRAND AND CABLE), BARE AND TINNED, FOR ELECTRICAL TRANSMISSION		
33513, COPPER AND COPPER-BASE ALLOY ROD, BAR, AND SHAPES			United States	485.0	402.3
United States	1 915.4	921.0	Connecticut	31.7	38.2
Connecticut	75.7	94.1	Massachusetts	28.4	(NA)
			New York	230.5	165.5
33514, COPPER AND COPPER-BASE ALLOY SHEET, STRIP, AND PLATE					
United States	1 017.5	800.8	33573, OTHER BARE NONFERROUS METAL WIRE, MADE IN NONFERROUS WIREDRAWING PLANTS		
Connecticut	87.0	112.4	United States	121.1	116.1
Ohio	89.4	(NA)	Connecticut	10.1	(NA)
Pennsylvania	214.0	147.0			
33515, COPPER AND COPPER-BASE ALLOY PIPE AND TUBE			33576, APPARATUS WIRE AND CORD AND FLEXIBLE CORD SETS (SEE ALSO CODE 36996)		
United States	1 264.0	845.0	United States	809.5	477.6
Connecticut	16.0	38.1	California	71.7	38.8
Michigan	47.4	32.6	Connecticut	24.7	(NA)
Pennsylvania	158.0	134.9	Illinois	50.0	27.7
			Indiana	165.7	50.3
33531, ALUMINUM PLATE (0.25 IN. OR MORE), INCLUDING CONTINUOUS CAST			Ohio	35.3	19.4
United States	433.7	378.6	Pennsylvania	28.8	30.1
California	42.0	27.3	Rhode Island	148.8	129.2
33532, ALUMINUM SHEET AND STRIP, INCLUDING CONTINUOUS CAST			33577, MAGNET WIRE		
United States	7 998.3	5 555.5	United States	708.1	747.0
North Carolina	133.1	(NA)	Illinois	86.9	71.6
			Indiana	355.2	321.0
33541, EXTRUDED ALUMINUM ROD, BAR, AND OTHER EXTRUDED SHAPES			33578, POWER WIRE AND CABLE		
United States	3 038.6	2 100.4	United States	1 159.9	854.5
California	360.0	264.7	California	120.7	50.1
Florida	115.1	65.5	Connecticut	65.3	74.3
Georgia	246.5	163.3	New York	56.5	65.4
Illinois	110.0	101.9	Rhode Island	96.9	115.2
Indiana	262.2	175.6			
Michigan	179.7	136.8	33579, FIBER OPTIC CABLE		
Mississippi	117.7	66.2	United States	557.3	88.6
New Jersey	128.4	103.4	Massachusetts	28.5	(NA)
New York	170.0	130.8			
Ohio	223.0	205.1	3357A, ELECTRONIC WIRE AND CABLE		
Pennsylvania	184.3	89.6	United States	1 574.2	1 304.4
Texas	167.3	103.6	Arkansas	8.4	(NA)
			California	67.9	73.6
33542, ALUMINUM EXTRUDED AND DRAWN TUBE			Connecticut	137.8	127.5
United States	472.7	430.1	Illinois	66.3	33.8
California	81.3	58.5	Massachusetts	221.2	161.2
Michigan	50.4	35.7	New Hampshire	10.2	(NA)
			New Jersey	104.0	96.4
33552, ROLLED ALUMINUM ROD, BAR (INCLUDING CONTINUOUS CAST), AND STRUCTURAL SHAPES			New York	114.5	45.2
United States	326.6	341.4	Pennsylvania	71.8	43.6
Washington	94.5	(NA)	Rhode Island	38.0	25.5
			Texas	68.8	(NA)
33554, ALUMINUM EXTRUSION BILLET, PRODUCED IN ALUMINUM ROLLING MILLS			Vermont	66.2	(NA)
United States	281.9	(D)	3357B, TELEPHONE AND TELEGRAPH WIRE AND CABLE		
California	27.0	(NA)	United States	1 435.6	1 815.2
			Connecticut	7.7	21.0
33569, ALL OTHER NONFERROUS METAL MILL SHAPES			Massachusetts	16.9	(NA)
United States	678.5	(NA)	3357C, CONTROL AND SIGNAL WIRE AND CABLE		
Illinois	71.3	(NA)	United States	191.9	248.8
New Jersey	25.6	(NA)	California	4.0	10.9
Texas	8.8	(NA)	Connecticut	35.2	65.8
			Illinois	14.6	10.0
			Massachusetts	16.1	19.6
			New York	17.3	23.4
			Pennsylvania	16.1	26.8
			Rhode Island	40.4	15.1

Table 6b. Product Classes—Value of Shipments by All Producers for Specified States: 1987 and 1982—Con.

[Million dollars. Product classes covered are those that are economically significant and whose production is geographically dispersed, provided dispersion is not approximated by data in table 2. Also, product classes are not shown if they are miscellaneous or "not specified by type" classes. Statistics for some States are withheld because they are either less than \$2 million in product class shipments or they disclose data for individual companies in 1987. For meaning of abbreviations and symbols, see introductory text. For comparability of product classes and product codes between 1982 and 1987 and explanation of terms, see appendixes]

Product class and geographic area	1987 value of product shipments	1982 value of product shipments	Product class and geographic area	1987 value of product shipments	1982 value of product shipments
3357D, BUILDING WIRE AND CABLE			33991, METAL POWDERS, PASTE, AND FLAKES		
United States	1 885.5	1 083.6	United States	993.0	799.1
California	70.8	48.5	California	42.1	16.6
Georgia	467.5	218.5	Connecticut	10.5	21.3
New York	145.6	191.7	Illinois	31.2	(NA)
Rhode Island	75.0	54.2	Indiana	25.5	46.8
			Massachusetts	35.5	(NA)
3357E, OTHER WIRE AND CABLE, N.E.C.			Michigan	24.6	36.5
United States	510.9	550.6	New Jersey	237.7	111.6
California	4.8	10.5	New York	97.0	46.1
Connecticut	39.2	23.8	Ohio	68.0	30.3
Illinois	19.1	17.3	Pennsylvania	133.4	164.9
Massachusetts	33.7	(NA)	Tennessee	30.9	23.2
New Jersey	12.0	17.7			
			33992, OTHER PRIMARY METAL PRODUCTS, N.E.C.		
New York	9.1	24.8	United States	311.9	119.9
Ohio	64.0	(NA)	Michigan	17.4	8.2
Pennsylvania	41.9	52.4	Pennsylvania	23.2	17.2

Table 6c. Historical Statistics for Product Classes—Value Shipped by All Producers: 1987 and Earlier Years

[Million dollars. For meaning of abbreviations and symbols, see introductory text. For comparability of product classes and product codes between 1982 and 1987 and explanation of terms, see appendixes]

1987 product code	Product class	1987	1986 ¹	1985 ¹	1984 ¹	1983 ¹	1982	1977	1972
3351-33511	Copper rolling and drawing	4 667.9	3 586.1	3 386.7	3 748.7	3 573.1	2 941.6	3 536.1	2 825.0
	Copper and copper-base alloy wire, bare and tinned (nonelectrical)	326.4	293.2	291.2	354.3	390.1	346.4	170.7	157.9
33513	Copper and copper-base alloy rod, bar, and shapes	1 915.4	1 247.4	1 117.1	1 257.6	1 275.3	921.0	1 491.3	1 170.9
33514	Copper and copper-base alloy sheet, strip, and plate	1 017.5	844.9	873.0	969.8	906.8	800.8	937.3	705.9
33515	Copper and copper-base alloy pipe and tube	1 264.0	1 164.7	1 076.7	1 128.8	972.4	845.0	895.5	761.8
33510	Copper rolling and drawing, n.s.k.	144.5	35.8	28.7	38.2	28.4	28.3	41.3	28.5
3353-33531	Aluminum sheet, plate, and foil	9 051.9	7 975.1	7 817.1	8 506.3	7 734.7	6 519.7	5 358.8	2 238.0
33531	Aluminum plate (0.25 in. or more), including continuous cast	433.7	450.2	486.4	466.7	373.2	378.6	247.3	89.5
33532	Aluminum sheet and strip, including continuous cast	7 998.3	6 949.6	6 787.9	7 396.9	6 764.0	5 555.5	4 569.6	1 897.4
33533	Plain aluminum foil	546.6	547.4	514.2	610.7	563.4	545.1	476.6	216.8
33534	Aluminum welded tube	40.8	19.4	19.9	26.6	22.1	29.8	61.6	34.3
33530	Aluminum sheet, plate, and foil, n.s.k.	32.5	8.4	8.7	5.4	11.9	10.8	3.7	-
3354-33541	Aluminum extruded products	3 781.9	3 388.9	3 364.3	3 625.1	2 928.2	2 550.5	1 928.2	1 026.4
33541	Extruded aluminum rod, bar, and other extruded shapes	3 038.6	2 899.6	2 889.4	3 084.5	2 456.2	2 100.4	1 541.9	781.5
33542	Aluminum extruded and drawn tube	472.7	470.1	463.0	534.9	449.8	430.1	333.0	212.4
33540	Aluminum extruded products, n.s.k.	270.6	19.3	11.9	5.7	22.2	20.1	53.3	32.5
3355-33551	Aluminum rolling and drawing, n.e.c.	1 099.4	1 144.3	1 065.8	1 302.1	1 250.5	975.0	1 367.5	530.6
33551	Aluminum and aluminum-base alloy wire and cable (see also code 33571)	111.4	105.4	139.8	305.8	293.6	201.5	124.1	61.0
33552	Rolled aluminum rod, bar (including continuous cast), and structural shapes	326.6	326.4	315.2	373.6	356.9	341.4	530.0	303.0
33553	Aluminum ingot, produced in aluminum rolling mills (see also codes 33347 and 33417)	322.5	427.3	245.6	306.3	259.0	413.1	709.5	166.6
33554	Aluminum extrusion billet, produced in aluminum rolling mills (see also codes 33348 and 33418)	281.9	264.5	339.2	300.7	322.0	19.0	3.9	-
33550	Aluminum rolling and drawing, n.e.c., n.s.k.	57.0	20.6	26.0	15.7	19.0	19.0	3.9	-
3356-33561	Nonferrous rolling and drawing, n.e.c.	2 810.5	2 770.5	2 860.8	2 920.5	3 150.7	3 305.0	2 616.5	1 075.6
	Nickel and nickel-base alloy mill shapes (including nickel-copper alloys)	627.0	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)
33562	Titanium mill shapes	484.4	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)
33563	Precious metal mill shapes	843.9	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)
33569	All other nonferrous metal mill shapes	678.5	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)	(NA)
33560	Nonferrous rolling and drawing, n.e.c., n.s.k.	176.7	46.6	48.9	62.9	39.0	39.7	78.8	45.0
3357-33571	Nonferrous wire and drawing and insulating	10 341.1	9 033.6	9 177.6	9 426.9	8 310.2	8 188.1	6 460.3	4 223.9
33571	Aluminum and aluminum-base alloy wire and cable (see also code 33551)	306.8	272.2	300.2	286.8	255.0	284.9	263.4	153.0
33572	Copper and copper-base alloy wire (including strand and cable), bare and tinned, for electrical transmission	485.0	510.1	578.5	563.0	433.1	402.3	496.8	353.1
33573	Other bare nonferrous metal wire, made in nonferrous wire and cable plants (see also code 3356991)	121.1	326.3	347.4	295.1	119.6	116.1	117.9	59.5
33575	Nonferrous wire cloth and other woven wire products made in nonferrous wire and cable plants (see also code 34965)	26.5	37.4	34.1	35.3	33.3	39.1	94.5	33.9
33576	Apparatus wire and cord and flexible cord sets (see also code 36996)	809.5	743.1	731.0	750.7	560.2	477.6	447.8	262.9
33577	Magnet wire	708.1	676.1	698.6	792.6	834.2	747.0	754.4	548.8
33578	Power wire and cable	1 159.9	1 085.9	1 081.2	1 003.7	791.8	854.5	705.9	499.7
33579	Fiber optic cable	557.3	554.6	594.6	365.0	127.6	88.6	(NA)	(NA)
3357A	Electronic wire and cable	1 574.2	1 253.1	1 343.2	1 606.8	1 295.1	1 304.4	478.9	1 316.0
3357B	Telephone and telegraph wire and cable	1 435.6	1 381.9	1 458.0	1 629.1	1 704.2	1 815.2	1 600.2	(NA)

See footnotes at end of table.

Table 6c. Historical Statistics for Product Classes—Value Shipped by All Producers: 1987 and Earlier Years—Con.

[Million dollars. For meaning of abbreviations and symbols, see introductory text. For comparability of product classes and product codes between 1982 and 1987 and explanation of terms, see appendixes]

1987 product code	Product class	1987	1986 ¹	1985 ¹	1984 ¹	1983 ¹	1982	1977	1972
3357-	Nonferrous wiredrawing and insulating—Con.								
3357C	Control and signal wire and cable	191.9	176.2	146.7	181.8	269.9	248.8	128.3	956.5
3357D	Building wire and cable	1 885.5	1 490.4	1 367.9	1 324.9	1 250.9	1 083.6	890.2	(NA)
3357E	Other wire and cable, n.e.c.	510.9	484.4	478.7	569.6	477.0	550.6	431.7	(NA)
33570	Nonferrous wiredrawing and insulating, n.s.k.	568.9	42.0	17.3	22.5	158.2	175.4	50.3	40.5
3398-	Metal heat treating.....	1 387.0	1 280.9	1 218.7	1 358.1	1 045.0	1 105.9	704.1	454.1
33980	Heat treating of metal for the trade	1 387.0	1 280.9	1 218.7	1 358.1	1 045.0	1 105.9	704.1	454.1
3399-	Primary metal products, n.e.c.	1 467.9	1 255.3	1 300.2	1 276.0	1 081.8	959.0	967.5	416.5
33991	Metal powders, paste, and flakes	993.0	896.9	948.2	1 050.0	837.5	799.1	702.2	322.7
33992	Other primary metal products, n.e.c.	311.9	285.5	270.3	158.9	238.0	119.9	144.7	93.8
33990	Primary metal products, n.e.c., n.s.k.	163.0	73.0	81.7	67.1	6.3	40.0	120.6	(NA)

¹Figures are estimates derived from a representative sample of manufacturing establishments. Standard errors associated with estimates are published in annual survey of manufactures publications for this period.

Table 7. Materials Consumed by Kind: 1987 and 1982

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 material code	Material	1987		1982	
		Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)
	INDUSTRY 3351, COPPER ROLLING AND DRAWING				
	Materials, parts, containers, and supplies	(X)	3 389.2	(X)	2 078.4
	Nonferrous metals and alloys (ingot, pig, shot, etc.):				
333404	Aluminum, unalloyed	12.5	17.4	8.7	17.8
333405	Aluminum-base alloys				
	Copper, unalloyed:				
333123	Cathodes	775.5	804.8	192.8	247.8
333124	Wire bar	23.2	28.7		
333126	Ingot and ingot bar	48.8	76.4	150.0	239.7
333127	Other (including cakes, slabs, billets, etc.)	331.1	394.0	117.1	186.3
	Copper-base alloy raw materials:				
333128	Ingot and ingot bar	(D)	(D)	14.6	23.1
333129	Other (including billets, shot, waffle, hardeners, etc.)	71.7	75.1	77.9	87.9
333984	Lead and lead-base alloys	2.2	1.6	3.6	2.0
333973	Magnesium and magnesium-base alloys	(D)	(D)	(D)	(D)
333971	Nickel and nickel-base alloys	2.0	10.7	2.3	13.7
333348	Zinc and zinc-base alloys	59.1	48.4	49.1	41.7
333981	Molybdenum and molybdenum-base alloys	(D)	(D)	-	-
333983	Tin and tin-base alloys	*1.5	5.2	**1.1	7.6
333985	Vanadium and vanadium-base alloys	-	-	(D)	(D)
333904	Precious metals and alloys (including gold, silver, and platinum metals)				
	1,000 troy ounces	(D)	(D)	(D)	(D)
333909	Other nonferrous metals and alloys	(D)	(D)		
	Nonferrous metal scrap, excluding home scrap:				
190021	Aluminum and aluminum-base alloys:				
	From other establishments of the same company	-	-	(D)	(D)
190022	From all other sources	(D)	(D)	(D)	(D)
190025	Lead and lead-base alloys (including antimonial lead scrap)	(D)	(D)	(D)	(D)
190024	Copper and copper-base alloys	1 046.5	1 253.0	452.1	619.3
190026	Zinc and zinc-base alloys (including drosses and skimmings)	(D)	(D)	(D)	(D)
	Aluminum and aluminum-base alloy mill shapes (rod, bar, sheet, etc.), except castings:				
335301	Sheets, plates, and foil	(D)	(D)	(D)	(D)
335405	Extruded shapes	(D)	(D)	(D)	(D)
335008	All other	(D)	(D)	(D)	(D)
335100	Brass mill shapes (rod, bar, sheet, etc.)	70.2	113.6	49.9	80.6
970099	All other materials and components, parts, containers, and supplies	(X)	275.4	(X)	198.2
971000	Materials, parts, containers, and supplies, n.s.k. ²	(X)	140.3	(X)	35.4

See footnotes at end of table.

Table 7. Materials Consumed by Kind: 1987 and 1982—Con.

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 material code	Material	1987		1982	
		Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)
	INDUSTRY 3353, ALUMINUM SHEET, PLATE, AND FOIL				
	Materials, parts, containers, and supplies -----	(X)	7 430.3	(X)	5 439.8
	Nonferrous metals and alloys (ingot, pig, shot, etc.):				
333404	Aluminum, unalloyed ----- 1,000 s tons..	1 641.3	2 061.4	1 360.7	1 861.8
333405	Aluminum-base alloys ----- do..	1 996.0	2 584.2	967.8	1 421.1
	Copper, unalloyed:				
333126	Ingot and ingot bar ----- 1,000 s tons..	-	-	(³)	(³)
333127	Other (including cakes, slabs, billets, etc.) ----- do..	(D)	(D)	(³)	(³)
	Copper-base alloy raw materials:				
333128	Ingot and ingot bar ----- 1,000 s tons..	(D)	(D)	(³)	(³)
333129	Other (including billets, shot, waffle, hardeners, etc.) ----- do..	(D)	(D)	(³)	(³)
333973	Magnesium and magnesium-base alloys ----- do..	40.8	100.8	27.0	75.5
333348	Zinc and zinc-base alloys ----- do..	4.9	3.7	2.6	2.4
333909	Other nonferrous metals and alloys ----- do..	16.9	32.5	14.2	28.0
	Nonferrous metal scrap, excluding home scrap:				
	Aluminum and aluminum-base alloys:				
190021	From other establishments of the same company ----- 1,000 s tons..	395.9	497.5	327.4	363.8
190022	From all other sources ----- do..	823.7	1 011.3	822.9	811.1
190024	Copper and copper-base alloys ----- do..	(D)	(D)	36.1	311.5
	Aluminum and aluminum-base alloy mill shapes (rod, bar, sheets, etc.), except castings:				
335301	Sheets, plates, and foil ----- mil lb..	747.7	634.4	591.0	522.4
335405	Extruded shapes ----- do..	-	-		
335008	All other ----- do..	-	-		
308007	Plastics products consumed in the form of sheets, rods, tubes, and other shapes ----- do..	(X)	(D)	(X)	(NA)
970099	All other materials and components, parts, containers, and supplies ----- do..	(X)	411.9	(X)	331.6
971000	Materials, parts, containers, and supplies, n.s.k. ² ----- do..	(X)	76.8	(X)	10.6
	INDUSTRY 3354, ALUMINUM EXTRUDED PRODUCTS				
	Materials, parts, containers, and supplies -----	(X)	2 685.3	(X)	1 606.1
	Nonferrous metals and alloys (ingot, pig, shot, etc.):				
333404	Aluminum, unalloyed ----- 1,000 s tons..	506.4	606.1	290.5	343.1
333405	Aluminum-base alloys ----- do..	*832.2	1 013.5	629.3	705.6
	Copper, unalloyed:				
333123	Cathodes ----- 1,000 s tons..	-	-	(⁴)	(⁴)
333126	Ingot and ingot bar ----- do..	(D)	(D)	(NA)	(NA)
333127	Other (including cakes, slabs, billets, etc.) ----- do..	(D)	(D)	(Z)	(Z)
	Copper-base alloy raw materials:				
333128	Ingot and ingot bar ----- 1,000 s tons..	(D)	(D)	(⁴)	(⁴)
333129	Other (including billets, shot, waffle, hardeners, etc.) ----- do..	(D)	(D)	45.9	49.6
333984	Lead and lead-base alloys ----- do..	(D)	(D)	(D)	(D)
333973	Magnesium and magnesium-base alloys ----- do..	9.4	24.5	3.3	10.0
333971	Nickel and nickel-base alloys ----- do..	(D)	(D)	(D)	(D)
333348	Zinc and zinc-base alloys ----- do..	*3.7	3.3	1.9	1.8
333983	Tin and tin-base alloys ----- mil lb..	(D)	(D)	(D)	(D)
333985	Vanadium and vanadium-base alloys ----- do..	(D)	(D)	(D)	(D)
333987	Tungsten and tungsten-base alloys ----- do..	-	-	(D)	(D)
333909	Other nonferrous metals and alloys ----- 1,000 s tons..	5.0	8.9	3.8	35.7
	Nonferrous metal scrap, excluding home scrap:				
	Aluminum and aluminum-base alloys:				
190021	From other establishments of the same company ----- 1,000 s tons..	134.6	153.8	86.8	108.4
190022	From all other sources ----- do..	166.1	201.6	117.7	102.8
190024	Copper and copper-base alloys ----- do..	3.5	2.7	21.5	(Z)
190026	Zinc and zinc-base alloys (including drosses and skimmings) ----- do..	-	-		
	Aluminum and aluminum-base alloy mill shapes (rod, bar, sheets, etc.), except castings:				
335301	Sheets, plates, and foil ----- mil lb..	(⁵)	(⁵)	(⁵)	(⁵)
335405	Extruded shapes ----- do..	(S)	130.8	9 174.3	43.6
335008	All other ----- do..	*37.4	*31.5	*12.3	*14.9
308007	Plastics products consumed in the form of sheets, rods, tubes, and other shapes ----- do..	(X)	(D)	(X)	(NA)
970099	All other materials and components, parts, containers, and supplies ----- do..	(X)	271.5	(X)	163.9
971000	Materials, parts, containers, and supplies, n.s.k. ² ----- do..	(X)	231.8	(X)	77.8
	INDUSTRY 3355, ALUMINUM ROLLING AND DRAWING, N.E.C.				
	Materials, parts, containers, and supplies -----	(X)	381.0	(X)	512.9
	Nonferrous metals and alloys (ingot, pig, shot, etc.):				
333404	Aluminum, unalloyed ----- 1,000 s tons..	(D)	(D)	140.8	196.1
333405	Aluminum-base alloys ----- do..	(D)	(D)	87.5	131.2
	Nonferrous metal scrap, excluding home scrap:				
	Aluminum and aluminum-base alloys:				
190021	From other establishments of same company ----- 1,000 s tons..	(D)	(D)	13.8	17.3
190022	From all other sources ----- do..	(D)	(D)		
	Aluminum and aluminum-base alloy mill shapes (rods, bars, sheets, etc.), except castings:				
335301	Sheets, plates, and foil ----- mil lb..	(D)	(D)	-	-
335405	Extruded shapes ----- do..	(D)	(D)	-	-
335008	All other ----- do..	-	-	.2	.7

See footnotes at end of table.

Table 7. **Materials Consumed by Kind: 1987 and 1982—Con.**

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 material code	Material	1987		1982	
		Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)
	INDUSTRY 3355, ALUMINUM ROLLING AND DRAWING, N.E.C.—Con.				
970099	All other materials and components, parts, containers, and supplies-----	(X)	20.1	(X)	122.8
971000	Materials, parts, containers, and supplies, n.s.k. ² -----	(X)	104.0	(X)	44.8
	INDUSTRY 3356, NONFERROUS ROLLING AND DRAWING, N.E.C.				
	Materials, parts, containers, and supplies -----	(X)	1 687.3	(X)	2 160.4
	Nonferrous metals and alloys (ingot, pig, shot, etc.):				
333404	Aluminum, unalloyed ----- 1,000 s tons--] 7.2	9.7	3.7	8.0
333405	Aluminum-base alloys ----- do--				
	Copper, unalloyed:				
333123	Cathodes ----- 1,000 s tons--	(D)	(D)] **4	.7
333124	Wire bar ----- do--	(D)	(D)		
333126	Ingot and ingot bar ----- do--	(D)	(D)		
333127	Other (including cakes, slabs, billets, etc.) ----- do--	(D)	(D)		
	Copper-base alloy raw materials:				
333128	Ingot and ingot bar ----- 1,000 s tons--] 1.5	3.6	[(6)	(6)
333129	Other (including billets, shot, waffle, hardeners, etc.) ----- do--				
333984	Lead and lead-base alloys ----- do--	**16.5	12.4	(6)	(6)
333973	Magnesium and magnesium-base alloys ----- do--	8.8	27.7	44.2	26.1
333971	Nickel and nickel-base alloys ----- do--	*36.4	158.1	16.0	45.4
333348	Zinc and zinc-base alloys ----- do--	(D)	(D)	75.4	328.9
333981	Molybdenum and molybdenum-base alloys ----- mil lb--	4.1	15.9	(6)	(6)
333983	Tin and tin-base alloys ----- do--	7.9	24.3	.9	9.9
333985	Vanadium and vanadium-base alloys ----- do--	(D)	(D)	1.4	8.6
333987	Tungsten and tungsten-base alloys ----- do--	(S)	4.7	3.0	8.1
333904	Precious metals and alloys (including gold, silver, and platinum metals) ----- 1,000 troy ounces--] (S)	527.2	627.4	628.4
333909	Other nonferrous metals and alloys ----- 1,000 s tons--	**38.4	266.3	78.6	1 345.5
	Nonferrous metal scrap, excluding home scrap:				
	Aluminum and aluminum-base alloys:				
190021	From other establishments of the same company ----- 1,000 s tons--	-	-	(D)	(7)
190022	From all other sources ----- do--	(D)	(D)	-	-
190025	Lead and lead-base alloys (including antimonial lead scrap) ----- do--	(D)	(D)	(D)	(7)
190024	Copper and copper-base alloys ----- do--	(D)	(D)	-	-
	Aluminum and aluminum-base alloy mill shapes (rod, bar, sheet, etc.), except castings:				
335301	Sheets, plates, and foil ----- mil lb--	(Z)	(Z)	-	-
335405	Extruded shapes ----- do--	-	-	(Z)	-
335008	All other ----- do--	(D)	(D)	-	-
335100	Brass mill shapes (rod, bar, sheet, etc.) ----- 1,000 s tons--	1.6	1.3	(D)	(7)
970099	All other materials and components, parts, containers, and supplies-----	(X)	406.5	(X)	7327.6
971000	Materials, parts, containers, and supplies, n.s.k. ² -----	(X)	183.9	(X)	10.2
	INDUSTRY 3357, NONFERROUS WIREDRAWING AND INSULATING				
	Materials, parts, containers, and supplies -----	(X)	6 333.0	(X)	4 982.1
333102	Copper cathodes ----- mil lb--	341.2	256.6	175.4	155.1
333125	Copper and copper-base alloy wire bar ----- do--	42.0	36.5	44.6	35.4
	Nonferrous metal mill shapes and forms (except castings and forgings):				
	Rods:				
335009	Aluminum and aluminum-base alloys ----- mil lb--	530.9	351.9	424.9	306.0
335133	Copper, unalloyed ----- do--	1 915.8	1 484.9	*1 320.5	1 019.1
335135	Copper-base alloys ----- do--	*121.5	97.7	*128.0	116.1
	Wire for redrawing:				
335511	Aluminum and aluminum-base alloys ----- mil lb--	15.5	20.3	105.2	110.4
335112	Copper and copper-base alloys ----- do--	161.8	152.4	*369.6	260.4
335608	Other ----- do--	24.2	27.7	20.6	17.7
	Bare wire (except wire for redrawing):				
335725	Copper and copper-base alloys (electrical) ----- mil lb--	258.1	292.1	494.2	448.5
335718	Aluminum and aluminum-base alloys ----- do--	**72.5	58.4	93.3	74.4
	All other mill shapes and forms:				
335109	Copper and copper-base alloys (including mechanical wire) ----- mil lb--	(S)	16.8	**40.5	49.8
335007	Aluminum and aluminum-base alloys ----- do--	116.0	101.3	58.7	69.8
335609	Other ----- do--	62.8	24.5	**67.2	56.3
335794	Insulated copper wire and cable for further processing (copper content) ----- do--	(S)	26.2	**64.9	65.1
333121	Refined unalloyed copper (except wire bar, cathodes, ingot, cakes, slabs, etc.) ----- 1,000 s tons--	(D)	(D)] 5.4	30.7
333976	Refined unalloyed tin ----- do--	*1.6	6.9		
333113	Copper-base alloy raw materials (ingot, billets, shot, waffle, and hardeners) ----- do--	(D)	(D)	(S)	24.7
190024	Copper and copper-base alloy scrap ----- do--	(D)	(D)	27.0	17.0
331501	Steel wire, bare ----- do--	33.8	30.1	(NA)	(NA)
083111	Natural rubber ----- mil lb--	(D)	(D)	(S)	18.2
282202	Synthetic rubber ----- do--	*69.0	66.0	*71.8	67.5
308981	Fiberglass insulating materials ----- do--	(S)	6.8	(NA)	(NA)
282104	Plastics resins consumed in the form of granules, pellets, powder, liquid, etc., except sheets, rods, tubes, and shapes ----- do--	*1 179.5	744.4	*1 097.6	622.8

See footnotes at end of table.

Table 7. Materials Consumed by Kind: 1987 and 1982—Con.

[Includes quantity and cost of materials consumed or put into production by establishments classified only in this industry. For further explanation, see Cost of Materials in appendixes. For meaning of abbreviations and symbols, see introductory text]

1987 material code	Material	1987		1982	
		Quantity ¹	Delivered cost (million dollars)	Quantity ¹	Delivered cost (million dollars)
	INDUSTRY 3357, NONFERROUS WIREDRAWING AND INSULATING—Con.				
308007	Plastics products consumed in the form of sheets, rods, tubes, and other shapes-----	(X)	43.3	(X)	(NA)
228102	Cotton yarns-----mil lb.--	5.6	13.6	*2.4	7.3
970099	All other materials and components, parts, containers, and supplies-----	(X)	1 654.3	(X)	1 177.6
971000	Materials, parts, containers, and supplies, n.s.k. ² -----	(X)	726.1	(X)	232.2
	INDUSTRY 3398, METAL HEAT TREATING				
	(Materials data were not collected for this industry.)				
	INDUSTRY 3399, PRIMARY METAL PRODUCTS, N.E.C.				
	(Materials data were not collected for this industry.)				

¹For some establishments, data have been estimated from central unit values which are based on quantity-cost relationships of reported data. The following symbols are used when percentage of each quantity figure estimated in this manner equals or exceeds 10 percent of published figure: * 10 to 19 percent estimated; ** 20 to 29 percent estimated. If 30 percent or more is estimated, figure is replaced by (S).

²Total cost of materials of establishments that did not report detailed materials data, including establishments that were not mailed a form.

³For 1982, material codes 333126, 333127, 333128, and 333129 were included with material code 190024.

⁴For 1982, material codes 333123 and 333128 were combined with material code 333129 to avoid disclosing data for individual companies.

⁵For 1987 and 1982, material code 335301 is combined with material code 335008 to avoid disclosing data for individual companies.

⁶For 1982, material codes 333128, 333129, and 333348 were combined with material code 333987 to avoid disclosing data for individual companies.

⁷For 1982, material codes 190021, 190025, and 335100 were combined with material code 970099 to avoid disclosing data for individual companies.

APPENDIX A.

Explanation of Terms

This appendix is in two sections. Section 1 includes items requested of all establishments mailed census of manufactures forms including annual survey of manufactures (ASM) forms. Note that this section also includes several items (number of establishments and companies, value added, classes of products, and specialization and coverage ratios) not included on the report forms but derived from information collected on the forms. Section 2 covers supplementary items requested only from establishments included in the ASM sample. Results of the supplementary ASM inquiries are included in table 3c of this report.

SECTION 1. ITEMS COLLECTED OR DERIVED BASED ON ALL CENSUS OF MANUFACTURES (INCLUDING ASM) REPORT FORMS

Number of establishments and companies—As discussed in the Introduction, a separate report was required for each manufacturing establishment (plant) with one employee or more. An establishment is defined as a single physical location where manufacturing is performed. A company, on the other hand, is defined as a business organization consisting of one establishment or more under common ownership or control.

If the company operated at different physical locations, even if the individual locations were producing the same line of goods, a separate report was requested for each location. If the company operated in two or more distinct lines of manufacturing at the same location, a separate report was requested for each activity.

An establishment not in operation for any portion of the year was requested to return the report form with the proper notation in the "Operational Status" section of the form. In addition, the establishment was requested to report data on any employees, capital expenditures, inventories, or shipments from inventories during the year.

In this report, data are shown for establishments in operation at any time during the year. A comparison with the number of establishments in operation at the end of the year will be provided in the Introduction of the General Summary subject report.

Employment and related items—The report forms requested separate information on production workers for a specific payroll period within each quarter of the year and on other employees as of the payroll period which included the 12th of March.

All employees—This item includes all full-time and part-time employees on the payrolls of operating manufacturing establishments during any part of the pay period which included the 12th of the months specified on the report form. Included are all persons on paid sick leave, paid holidays, and paid vacations during these pay periods.

Officers of corporations are included as employees; proprietors and partners of unincorporated firms are excluded. The "all employees" number is the average number of production workers plus the number of other employees in mid-March. The number of production workers is the average for the payroll periods including the 12th of March, May, August, and November.

Production workers—This item includes workers (up through the line-supervisor level) engaged in fabricating, processing, assembling, inspecting, receiving, storing, handling, packing, warehousing, shipping (but not delivering), maintenance, repair, janitorial and guard services, product development, auxiliary production for plant's own use (e.g., power plant), recordkeeping, and other services closely associated with these production operations at the establishment covered by the report. Employees above the working-supervisor level are excluded from this item.

All other employees—This item covers nonproduction employees of the manufacturing establishment including those engaged in factory supervision above the line-supervisor level. It includes sales (including driver salespersons), sales delivery (highway truck drivers and their helpers), advertising, credit, collection, installation and servicing of own products, clerical and routine office function, executive, purchasing, financing, legal, personnel (including cafeteria, medical, etc.), professional, and technical employees. Also included are employees on the payroll of the manufacturing establishment engaged in the construction of major additions or alterations to the plant and utilized as a separate work force.

In addition to reports sent to operating manufacturing establishments, information on employment during the payroll period which included March 12 and annual payrolls also was requested of auxiliary units (e.g., administrative offices, warehouses, and research and development laboratories) of multiestablishment companies. However, these figures are not included in the totals for individual

industries shown in this report. They are included in the general summary and geographic area reports as a separate category.

Payroll—This item includes the gross earnings of all employees on the payroll of operating manufacturing establishments paid in the calendar year 1987. Respondents were told they could follow the definition of payrolls used for calculating the Federal withholding tax. It includes all forms of compensation, such as salaries, wages, commissions, dismissal pay, bonuses, vacation and sick leave pay, and compensation in kind, prior to such deductions as employees' Social Security contributions, withholding taxes, group insurance, union dues, and savings bonds. The total includes salaries of officers of corporations; it excludes payments to proprietors or partners of unincorporated concerns. Also excluded are payments to members of Armed Forces and pensioners carried on the active payroll of manufacturing establishments.

The census definition of payrolls is identical to that recommended to all Federal statistical agencies by the Office of Management and Budget. It should be noted that this definition does not include employers' Social Security contributions or other nonpayroll labor costs, such as employees' pension plans, group insurance premiums, and workers' compensation.

The ASM provides estimates of employers' supplemental labor costs, both those required by Federal and State laws and those incurred voluntarily or as part of collective bargaining agreements. (Supplemental labor costs are explained later in this appendix.)

As in the case of employment figures, the payrolls of separate auxiliary units of multiestablishment companies are not included in the totals for individual industries or industry groups.

Production-worker hours—This item covers hours worked or paid for at the plant, including actual overtime hours (not straight-time equivalent hours). It excludes hours paid for vacations, holidays, or sick leave.

Cost of materials—This term refers to direct charges actually paid or payable for items consumed or put into production during the year, including freight charges and other direct charges incurred by the establishment in acquiring these materials. It includes the cost of materials or fuel consumed, whether purchased by the individual establishment from other companies, transferred to it from other establishments of the same company, or withdrawn from inventory during the year.

The important components of this cost item are (1) all raw materials, semifinished goods, parts, containers, scrap, and supplies put into production or used as operating supplies and for repair and maintenance during the year, (2) electric energy purchased, (3) fuels consumed for heat, power, or the generation of electricity, (4) work done by

others on materials or parts furnished by manufacturing establishments (contract work), and (5) products bought and resold in the same condition. (See discussion of duplication of data below.)

Specific materials consumed—In addition to the total cost of materials, which every establishment was required to report, information also was collected for most manufacturing industries on the consumption of major materials used in manufacturing. The inquiries were restricted to those materials which were important parts of the cost of production in a particular industry and for which cost information was available from manufacturers' records. Information on the establishments consuming less than a specified amount (usually \$10,000) of a specific material were not requested to report consumption of that material separately. Also, the cost of materials for the small establishments for which either administrative records or short forms were used was imputed as "not specified by kind." (See the introduction for the importance of administrative records in the industry.)

Value of shipments—This item covers the received or receivable net selling values, f.o.b. plant (exclusive of freight and taxes), of all products shipped, both primary and secondary, as well as all miscellaneous receipts, such as receipts for contract work performed for others, installation and repair, sales of scrap, and sales of products bought and resold without further processing. Included are all items made by or for the establishments from materials owned by it, whether sold, transferred to other plants of the same company, or shipped on consignment. The net selling value of products made in one plant on a contract basis from materials owned by another was reported by the plant providing the materials.

In the case of multiunit companies, the manufacturer was requested to report the value of products transferred to other establishments of the same company at full economic or commercial value, including not only the direct cost of production but also a reasonable proportion of "all other costs" (including company overhead) and profit. (See discussion of duplication of data below.)

Individual products—As in previous censuses, data were collected for most industries on the quantity and value of individual products shipped. In the 1987 census program, information was collected on the output of approximately 11,000 individual product items. The term "product", as used in the census of manufactures, represents the finest level of detail for which output information was requested. Consequently, it is not necessarily synonymous with the term "product" as used in the marketing sense. In some cases, it may be much more detailed and, in other cases, it is more aggregative. For example, "pharmaceutical preparations" was distributed into over 100 terms; whereas, "motor gasoline" was reported as a single item.

Approximately 6,600 of the product items were listed separately on the 1987 census report forms. Data for

about 4,400 products were obtained in the monthly, quarterly, or annual surveys comprising the Current Industrial Reports series of the Census Bureau. Totals for the year 1987 for these items, as derived from the commodity surveys, are shown in the "products shipped" table (table 6a-2).

The list of products for which separate information was collected was prepared after consultation with industry and government representatives. Comparability with previous figures was given considerable weight in the selection of product categories so that comparable 1982 information is presented for most products.

Typically, both quantity and value of shipments information were collected. However, if quantity was not significant or could not be reported by manufacturers, only value of shipments was collected.

Shipments include both commercial shipments and transfers of products to other plants of the same company. For industries in which a considerable portion of the total shipments is transferred to other plants of the same company, separate information on interplant transfers also was collected. Moreover, for products that are used to a large degree within the same establishment as materials or components in the fabrication of other products, total production and often consumption of the item within the plant was collected. Typically, the information on production also was collected for products for which there are significant differences between total production and shipments in a given year because of wide fluctuations in finished goods inventories. Other measures of output of products with long production cycles were used as appropriate and feasible.

Classes of products—To summarize the product information, the separate products were aggregated into classes of products that, in turn, were grouped into all primary products of each industry. The code structure used is a seven-digit number for the individual product, a five-digit number for the class of product, and a four-digit number for the total primary products in an industry. (See Introduction, Industry Classification of Establishments, for application of the coding structure to the assignment of SIC codes for establishments.)

In the 1987 census, the 11,000 products were grouped into approximately 1,500 separate classes on the basis of general similarity of manufacturing processes, types of materials used, and the like. However, the grouping of products was affected by the economic significance of the class and, in some cases, dissimilar products were grouped because the products were not sufficiently significant to warrant separate classes.

Duplication in cost of materials and value of shipments—The aggregate of the cost of materials and value of shipments figures for industry groups and for all manufacturing industries includes large amounts of duplication since the products of some industries are used as materials by others. This duplication results, in part, from the

addition of related industries representing successive stages in the production of a finished manufactured product. Examples are the addition of flour mills to bakeries in the food group and the addition of pulp mills to paper mills in the paper and allied products group of industries. Estimates of the overall extent of this duplication indicate that the value of manufactured products exclusive of such duplication (the value of finished manufactures) tends to approximate two-thirds of the total value of products reported in the annual survey.

Duplication of products within individual industries is significant within a number of industry groups, e.g., machinery and transportation industries. These industries frequently include complete machinery and their parts. In this case, the parts made for original equipment are materials consumed for assembly plants in the same industry.

Even when no significant amount of duplication is involved, value of shipments figures are deficient as measures of the relative economic importance of individual manufacturing industries or geographic areas because of the wide variation in ratio of materials, labor, and other processing costs of value of shipments, both among industries and within the same industry.

Before 1962, cost of materials and value of shipments were not published for some industries which included considerable duplication. Since then, these data have been published for all industries at the United States level and beginning in 1964, for all geographic levels.

Value added by manufacture—This measure of manufacturing activity is derived by subtracting the cost of materials, supplies, containers, fuel, purchased electricity, and contract work from the value of shipments (products manufactured plus receipts for services rendered). The result of this calculation is adjusted by the addition of value added by merchandising operations (i.e., the difference between the sales value and the cost of merchandise sold without further manufacture, processing, or assembly) plus the net change in finished goods and work-in-process between the beginning- and end-of-year inventories.

For those industries where value of production is collected instead of value of shipments (see footnote in table 1a), value added is adjusted only for the change in work-in-process inventories between the beginning and end of year. For those industries where value of work done is collected, the value added does not include an adjustment for the change in finished goods or work-in-process inventories.

"Value added" avoids the duplication in the figure for value of shipments that results from the use of products of some establishments as materials by others. Value added is considered to be the best value measure available for comparing the relative economic importance of manufacturing among industries and geographic areas.

New and used capital expenditures—For establishments in operation and any known plants under construction, manufacturers were asked to report their new expenditures for (1) permanent additions and major alterations to

manufacturing establishments, and (2) machinery and equipment used for replacement and additions to plant capacity if they were of the type for which depreciation accounts were ordinarily maintained.

The totals for new expenditures include expenditures leased from nonmanufacturing concerns through capital leases, new facilities owned by the Federal Government but operated under contract by private companies, and plant and equipment furnished to the manufacturer by communities and nonprofit organizations. Also excluded are expenditures for used plant and equipment (although reported in the census), expenditures for land, and cost of maintenance and repairs charged as current operating expenses.

Manufacturers also were requested to report the value of all used buildings and equipment purchased during the year at the purchase price. For any equipment or structure transferred for the use of the reporting establishment by the parent company or one of its subsidiaries, the value at which it was transferred to the establishment was to be reported. Furthermore, if the establishment changed ownership during the year, the cost of the fixed assets (building and equipment) was to be reported under used capital expenditures.

Total expenditures for used plant and equipment is a universe figure; it is collected on all census forms. However, the breakdown of this figure between expenditures for used buildings and other structures and expenditures for used machinery and equipment is collected only on the ASM form. The data for total new capital expenditures, new building expenditures, and new machinery expenditures, as well as the data for total used expenditures, are shown in table 3b.

End-of-year inventories—Respondents were asked to report their 1986 and 1987 end-of-year inventories at cost or market. Effective with the 1982 Economic Censuses, this change to a uniform instruction for reporting inventories was introduced for all sector reports. Prior to 1982, respondents were permitted to value inventories using any generally accepted accounting method (FIFO, LIFO, market, to name a few). In 1982, LIFO users were asked to first report inventory values prior to the LIFO adjustment and then to report the LIFO reserve and the LIFO value after adjustment for the reserve.

SECTION 2. ITEMS COLLECTED ONLY ON ASM REPORT FORMS

The following items were collected only from establishments included in the ASM sample:

1. **Supplemental labor costs**—Supplemental labor costs are divided into legally required expenditures and payments for voluntary programs. The legally required portion consists primarily of Federal old age and survivors' insurance, unemployment compensation, and workers' compensation. Payments for voluntary programs include all programs not

Because of this change in reporting instructions, the 1982 through 1987 data for inventories and value added by manufacture included in the tables of this report are not comparable to the prior-year data shown in table 1a of this report and in historical census of manufactures and annual survey of manufactures publications.

In using inventory data by stage of fabrication for "all industries" and at the two-digit industry level, it should be noted that an item treated as a finished product by an establishment in one industry may be reported as a raw material by another establishment in a different industry. For example, the finished-product inventories of a steel mill would be reported as raw materials by a stamping plant. Such differences are present in the inventory figures by stage of fabrication shown for individual industries, industry groups, and "all manufacturing", which are aggregates of figures reported by establishments in specified industries.

Specialization and coverage ratios—These items are not collected on the report forms but are derived from the data shown in table 5b. An establishment is classified in a particular industry if its shipments of primary products of that industry exceed in value its shipments of the products of any other single industry.

As noted in the introduction, an establishment's shipments include those products assigned to an industry (primary products), those considered primary to other industries (secondary products), and receipts for miscellaneous activities (merchandising, contract work, resales, etc.). Specialization and coverage ratios have been developed to measure the relationship of primary product shipments to the data on shipments for the industry shown in tables 1a through 5a and data on product shipments shown in tables 6a through 6c.

Specialization ratio represents the ratio of primary product shipments to total product shipments (primary and secondary, excluding miscellaneous receipts) for the establishments classified in the industry.

Coverage ratio represents the ratio of primary products shipped by the establishments classified in the industry to the total shipments of such products that are shipped by all manufacturing establishments wherever classified.

specifically required by legislation whether they were employer initiated or the result of collective bargaining. They include the employer portion of such plans as insurance premiums, premiums for supplemental accident and sickness insurance, pension plans, supplemental unemployment compensation, welfare plans, stock purchase plans on which the employer payment is not subject to withholding tax, and deferred profit-sharing plans.

They exclude such items as company-operated cafeterias, in-plant medical services, free parking lots, discounts on employee purchases, and uniforms and work clothing for employees. While the excluded items do benefit employees and all or part of their cost generally is similar to the items covered in the ASM labor costs statistics, accounting records generally do not provide reliable figures on net employee benefits of these types.

2. **Retirements of depreciable assets**—Included in this item is the gross value of assets sold, retired, scrapped, destroyed, etc., during 1987. When a complete operation or establishment changed ownership, the respondent was instructed to report the value of the assets sold at the original cost as recorded in the books of the seller. The respondent also was requested to report retirements of equipment or structures owned by a parent company that the establishment was using as if it were a tenant.
3. **Depreciation charges for fixed assets**—This item includes depreciation and amortization charged during the year against assets. Depreciation charged against fixed assets acquired since the beginning of the year and against assets sold or retired during the year are components of this category. Respondents were requested to make certain that they did not report accumulated depreciation.
4. **Rental payments**—Total rental payments is collected on all census forms. However, the breakdown between rental payments for buildings and other structures and rental payments for machinery and equipment is collected only on the ASM forms. This item includes rental payments for the use of all items for which depreciation reserves would be maintained if they were owned by the establishment, e.g., structures and buildings, and production, office, and transportation equipment. Excluded are royalties and other payments for the use of intangibles and depletable assets, and land rents where separable.

When an establishment of a multiestablishment company was charged rent by another part of the same company for the use of assets owned by the company, it was instructed to exclude that cost from rental payments. However, the book value (original cost) of these company-owned assets was to be reported as assets of the establishment at the end of the year.

If there were assets at an establishment rented from another company and the rents were paid centrally by the head office of the establishment, the company was instructed to report these rental payments as if they were paid directly by the establishment.

5. **Depreciable assets**—Total value of gross depreciable assets is collected on all census forms.

However, the detail for depreciable assets is collected only on the ASM forms. The data encompass all fixed depreciable assets on the books of establishments at the beginning and end of the year. The values shown (book value) represent the actual cost of assets at the time they were acquired, including all costs incurred in making the assets usable (such as transportation and installation). Included are all buildings, structures, machinery, and equipment (production, office, and transportation equipment) for which depreciation reserves are maintained. Excluded are nondepreciable capital assets, including inventories and intangible assets, such as timber and mineral rights.

The definition of fixed depreciable assets is consistent with the definition of capital expenditures. For example, expenditures include actual capital outlays during the year, rather than the final value of equipment put in place and buildings completed during the year. Accordingly, the value of assets at the end of the year includes the value of construction in progress. In addition, respondents were requested to make certain that assets at the beginning of the year plus new and used capital expenditures, less retirements, equalled assets at the end of the year.

6. **New and used capital expenditures**—The data for total new capital expenditures, new building expenditures, new machinery expenditures, and total used capital expenditures are collected on all census forms. However, the breakdown between expenditures for used buildings and other structures and expenditures for used machinery and equipment is collected only on the ASM form. (See further explanation on capital expenditures in section 1.)
7. **Quantity of electric energy consumed for heat and power**—Data on the cost of purchased electric energy were collected on all census forms. However, data on the quantity of purchased electric energy were collected only on the ASM forms. In addition, information was collected on the quantity of electric energy generated by the establishment and the quantity of electric energy sold or transferred to other plants of the same company.
8. **Breakdown of new capital expenditures for machinery and equipment**—ASM establishments were requested to separate their capital expenditures for new machinery and equipment into (1) automobiles, trucks, etc., for highway use, (2) computers and peripheral data processing equipment, and (3) all other.

The category "automobiles, trucks, etc., for highway use" is intended to measure expenditures for vehicles designed for highway use that were acquired through a purchase or lease-purchase agreement.

Vehicles normally operating off public highways (vehicles specifically designed to transport materials, property, or equipment on mining, construction, logging, and petroleum development projects) are excluded from this item.

9. **Foreign content of cost of materials**—Establishments included in the ASM sample panel were requested to provide information on foreign-made materials purchased or transferred from foreign sources. This includes materials acquired from a central warehouse or other domestic establishment of the same company but made in an operation outside of the 50 States, District of Columbia, Puerto Rico, or U.S. territories.
10. **Cost of purchased services**—ASM establishments were requested to provide information on the cost of purchased services for the repair of buildings and other structures, the repair of machinery, and communication services. Included in the cost of purchased services for the repair of buildings and machinery are payments made for all maintenance and repair work on buildings and equipment, such as painting, roof repairs, replacing parts, and overhauling equipment. Such payments made to other establishments of the same company and for repair and maintenance of any leased property also are included. Extensive repairs or reconstruction that were capitalized are considered capital expenditures for used buildings and machinery and are, therefore, excluded from this item. Repair and maintenance costs provided by an owner as part of a rental contract or incurred directly by an establishment in using its own work force also are excluded.

Three basic approaches were utilized to produce these statistics.

1. For items 1 through 6, data were estimated (imputed) for all non-ASM establishments using the available data in the establishment record and industry-based parameters. The statistics were then generated by simply tabulating all census records including the imputed value for non-ASM establishments and the unweighted value for ASM establishments. Separate imputation rates were developed and are shown in the table. For quantity of purchased electricity for heat and power (item 7), a similar procedure was used; however, the imputation parameters were geographically-based instead of industry-based. For quantities of generated less sold electricity, no imputation was performed for non-ASM establishments. The estimates for these items are simply tabulations of unweighted ASM values.

Since the published statistics for these items were developed from the complete census universe and not just the ASM establishments, there are no sampling variances associated with these statistics. However, there is an unknown level of bias for each of the items due to the imputation of the non-ASM establishments. This bias is felt to be small due to the strong correlation between the items being imputed and the collected items that were used to generate the impute values.

2. For items 8 and 9, the estimates were developed using a ratio estimation methodology. For item 8, an estimate of the breakout of new capital expenditures for machinery and equipment into the three categories was made from ASM establishments reporting these categories. The estimated proportions were then applied to the corresponding Census value for new capital expenditures for machinery and equipment to produce the estimates.

The estimates for item 9, foreign content of cost of materials, were developed in a similar manner based on costs of parts, supplies, and components (item 5a) as the control total for the three categories.

For items 8 and 9, an adjustment ratio of the following form was computed.

$$R_j = \frac{NM_c}{TME_{asm}}$$

where:

NM_c = the census value of new capital expenditures for machinery and equipment

TME_{asm} = the weighted ASM value of new capital expenditures for machinery and equipment from reporters of the detailed breakout data

3. For item 10, cost of purchased services, the estimates were made by simply tabulating weighted data for all the ASM records that reported the item. A response coverage ratio (a measure of the extent to which respondents reported for each item) is shown in table 3c for the three types of services. It is derived for each item by calculating the ratio of the weighted employment (establishment data multiplied by sample weight, see appendix B) for those ASM establishments that reported the specific inquiry to the weighted total employment for all ASM establishments classified in the industry.

APPENDIX B.

Annual Survey of Manufactures (ASM) Sampling and Estimating Methodologies

DESCRIPTION OF SURVEY SAMPLE

The Annual Survey of Manufactures (ASM) contains two components. The mail portion of the survey is a probability sample of about 56,000 manufacturing establishments selected from a total of about 220,000 establishments. These 220,000 establishments represent all manufacturing establishments of multiunit companies and all single establishment companies mailed schedules in the 1982 Census of Manufactures. This mail portion is supplemented annually by a Social Security Administration list of new manufacturing establishments opened after 1982 and a list of new multiunit manufacturing establishments identified from the Census Bureau's Company Organization Survey.

The 1984 through 1988 ASM sample differs slightly from the previous sample. For the current panel, all establishments of companies with 1982 shipments in manufacturing in excess of \$500 million were included in the survey panel with certainty. There are approximately 500 such companies collectively accounting for approximately 18,000 establishments. For the remaining portion of the mail survey, the establishment was defined as the sampling unit. For this portion, all establishments with 250 employees or more and establishments with a very large value of shipments also were included in the survey panel with certainty. A total of 12,100 establishments were selected from this portion of the universe with certainty. Therefore, of the 56,000 manufacturing establishments included in the ASM panel, approximately 31,000 are selected with certainty. These certainty establishments collectively account for approximately 80 percent of the total value of shipments in the 1982 census.

Smaller establishments in the remaining portion of the mail survey were sampled with probabilities ranging from 0.999 to 0.005 in accordance with mathematical theory for optimum allocation of a sample. The probabilities of selection assigned to the smaller establishments were proportional to measures of size determined for each establishment. The measures of size depend directly upon each establishment's 1982 product class values and the historic variability of the year-to-year shipments of each product class. Product classes displaying more volatile year-to-year change in shipments at the establishment level were sampled at a heavier rate.

This method of assigning measures of size was used in order to maximize the precision (that is, minimize the variance of estimates of the year-to-year change) in the value of product class shipments. Implicitly, it also gave weight differences in employment, value added, and other

general statistics, since these are highly correlated with value of shipments. Individual sample selection probabilities were obtained by multiplying each establishment's final measure of size by an overall sampling fraction coefficient calculated to yield a total expected sample size.

The sample selection procedure gave each establishment in the sampling frame an independent chance of selection. This method of independent selection permits the rotation of small establishments out of a given sample panel without introducing a bias into the survey estimates.

The nonmail portion of the survey includes all single-establishment companies that were tabulated as administrative records in the 1982 Census of Manufactures. Although this portion contained approximately 130,000 establishments, it accounted for less than 2 percent of the estimate for total value of shipments at the total manufacturing level. This portion was not sampled; rather, the data for every establishment in this group were estimated based on selected information obtained annually from the administrative records of the Internal Revenue Service and the Social Security Administration. This administrative-record information, which includes payroll, total employment, industry classification, and physical location of the establishment, was obtained under conditions which safeguard the confidentiality of both tax and census records. Estimates of data other than payroll and employment for these small establishments were developed from industry averages.

The corresponding estimates for the mail and nonmail establishments were added together, along with the base-year differences, as defined in the Description of Estimating Procedure section, to produce the figures shown in this publication.

DESCRIPTION OF ESTIMATING PROCEDURES

Most of the ASM estimates for the years 1983-1986 were computed using a difference estimation procedure. For each item, a base-year difference was developed. This base-year difference is equal to the difference between the 1982 census published number for an item total and the linear ASM estimate of the total for 1982. The ASM linear estimate was obtained by multiplying each sample establishment's data by its sample weight (the reciprocal of its probability of selection) and summing the weighted values.

These base-year differences were then added to the corresponding current-year linear estimates, which include the sum of the estimates for the mail and nonmail establishments, to produce the estimates for the years 1983-1986. Estimates developed by this procedure usually are far more reliable than comparable linear estimates developed from the current sample data alone.

The 1987 sample estimates for the purchased service items, shown in table 3c, are strictly ASM linear estimates, however, developed only from ASM establishments that reported the specific item.

The remaining estimates in table 3c, showing the breakdown of expenditures for new machinery and equipment and costs of parts (separated into purchases from foreign sources and purchases from domestic sources), were computed as ratio estimates. To do this, linear estimates of the new machinery detail items were developed from the ASM establishments and were ratio adjusted to the corresponding census total for new machinery. In a similar fashion, the ASM linear estimates of the detailed purchased materials items were ratio adjusted to the corresponding census total for cost of parts.

QUALIFICATIONS OF THE DATA

The estimates developed from the sample are apt to differ somewhat from the results of a survey covering all companies in the sampled lists but otherwise conducted under essentially the same conditions as the actual sample survey. The estimates of the magnitude of the sampling errors (the differences between the estimates obtained and the results theoretically obtained from a comparable, complete-coverage survey) are provided by the standard errors of the estimates.

The particular sample selected for the ASM is one of a large number of similar probability samples that, by chance, might have been selected under the same specifications. Each of the possible samples would yield somewhat different sets of results, and the standard errors are measures of the variation of all the possible sample estimates around the theoretical, comparable, complete-coverage values.

Estimates of the standard errors have been computed from the sample data for selected statistics in this report. They are presented in the form of relative standard errors (the standard errors divided by the estimated values to which they refer).

In conjunction with its associated estimate, the relative standard error may be used to define confidence intervals (ranges that would include the comparable, complete-coverage value for specified percentages of all the possible samples).

The complete coverage value would be included in the range:

1. From one standard error below to one standard error above the derived estimate for about two-thirds of all possible samples.
2. From two standard errors below to two standard errors above the derived estimate for about 19 of 20 of all possible samples.
3. From three standard errors below to three standard errors above the derived estimate for nearly all samples.

An inference that the comparable, complete-survey result would be within the indicated ranges would be correct in approximately the relative frequencies shown. Those proportions, therefore, may be interpreted as defining the confidence that the estimates from a particular sample would differ from complete-coverage results by as much as one, two, or three standard errors, respectively.

For example, suppose an estimated total is shown as 50,000 with an associated relative standard error of 2 percent, that is, a standard error of 1,000 (2 percent of 50,000). There is approximately 67 percent confidence that the interval 49,000 to 51,000 includes the complete-coverage total, about 95 percent confidence that the interval 48,000 to 52,000 includes the complete-coverage total and almost certain confidence that the interval 47,000 to 53,000 includes the complete coverage total.

In addition to the sample errors, the estimates are subject to various response and operational errors: errors of collection, reporting, coding, transcription, imputation for nonresponse, etc. These operational errors also would occur if a complete canvass were to be conducted under the same conditions as the survey. Explicit measures of their effects generally are not available. However, it is believed that most of the important operational errors were detected and corrected in the course of the Bureau's review of the data for reasonableness and consistency. The small operational errors usually remain. To some extent, they are compensating in the aggregated totals shown. When important operational errors were detected too late to correct the estimates, the data were suppressed or were specifically qualified in the tables.

As derived, the estimated standard errors included part of the effect of the operational errors. The total errors, which depend upon the joint effect of the sampling and operational errors, are usually of the order of size indicated by the standard error, or only moderately higher. However, for particular estimates, the total error may considerably exceed the standard errors shown.

The concept of complete coverage under the conditions prevailing for the ASM is not identical to the complete coverage of the census of manufactures, as the censuses have been conducted. Nearly all types of operational errors that affect the ASM also occur in the censuses. The ASM and the censuses, are conducted under quite different conditions, and operational errors can be better controlled in the ASM than in the censuses. As a result, for many of the census figures, the errors are of the same order of size as the total errors of the corresponding annual survey estimates. The differences between the census and ASM operating conditions also disturb, to some degree, the comparability of the ASM and census data.

Any figures shown in the tables in this publication having an associated standard error exceeding 15 percent may be of limited reliability. However, the figure may be combined with higher-level totals, creating a broader aggregate, which then may be of acceptable reliability.

APPENDIX C.

Changes in Census of Manufactures

Product Classes for 1987

[Based on revisions to the Standard Industrial Classification (SIC) Manual, definitions of some product classes were revised for 1987. Listed below are the revisions to the product classes]

1987	1982	1987	1982	1987	1982	1987	1982
30521	30411	30899 3089A	3079K pt	34919	34948	35483	36233
30522	30412	32295	32291 pt	34921	3494B	35484	35496
30523	30413	32296	32292 pt	34922	3494C	35485	35495 pt 35497
30524	30414	32297	32294 pt	34923	3494D	35533	35531 pt
30525	30415	32298	32291 pt 32292 pt 32294 pt	34924	3494E	35534	35532 pt
30526	30416	32311	32317	34925	3494F	35543	35541 35542 pt
30534	32934	32312	32317	34926	3494G	35544	35542 pt
30535	32935	32927	32928 32929	34927	3494H	35558	35557 pt
30536	32936	32961	32963 32965	3523C	35234 pt 35237 35238 pt	35561	35511
30537	32937	32962	32964 32966	3523E	35234 pt 35238 pt	35562	35512
30538	32938	33152	33152 34967	3523F	3523A 3523B	35563	35513 pt
30539	32939	33391	33331	35246	35243 35245	35591	35591 35699 pt
30611	3069A pt	33392	33334	3531A	35311	35596	35595 pt
30612	3069A pt	33398	33321 33323 33399	3531B	35312	35597	35494
30613	3069A pt	33561 33562 33563	33569	3531C	35317	35599	35595 pt 36360 36362
30614	3069B pt	33630	33611	3531E	35314 pt	35616	3561C
30615	3069B pt	33640	33620 pt 33691 pt 33692 pt 33693 pt	3531F	35316	35631	35631 pt
30616	3069B pt	34234	34232 pt	3531G	35318 pt	35651	35513 pt 35514 pt 35691 pt
30617	3069B pt	34235	34232 pt 35531 pt 35532 pt	3531H	35313 pt 35318 pt 35319 pt	35652	35513 pt 35514 pt 35691 pt
3069C	3069C 35557 pt	34236	34233	3531K	35319 pt 35361 pt 35371 pt	35676	35672
3069E	30310	34441 34443 34447 34448 34449	34446	3531M	35313 pt 35314 pt 35319 pt 35372 pt	35692	35694 35695 35696
30810	30792	34461 34462 34463 34464 34465	34460	35337	35331 35332 pt	35697 35698	35699 pt
30820	3079K pt	34911 34912 34913 34914 34915 34916	3494A	35338	35332 pt	35711	35731 36629 pt
30830	3079K pt	34917	34949	35339	35333	35712	35734 pt 35735 pt
30840	30794	34918	34947	3533A	35335	35721	35732 pt
30850	30795	34919	34948	3533B	35336	35722	35734 pt 35735 pt
30861 30862 30863 30864 30865 30866	30797	34921	3494B	35363	35361 pt	35751	35732 pt 36612 pt
30870	3079K pt	34922	3494C	35364	35362 pt	35752	35734 pt 35735 pt
30880	3079J pt 3079K pt	34923	3494D	35373	35362 pt 35371 pt	35771	35732 pt
30891	3079J pt 3079K pt	34924	3494E	35374	35362 pt 35372 pt	35772	35734 pt 35735 pt
30892	3079J pt 3079K pt	34925	3494F	3541D	35411 35412	35781	35743
30893	3079J pt 3079K pt	34926	3494G	35430	35650	35782	35744
30894	3079J pt 3079K pt	34927	3494H	35454	35453	35783	35745
30895	3079J pt	34928	32928 32929	35455	35452	3585C	3585A 36993
30896	2499A pt 3079J pt 3079K pt	34929	32928 32929	35481	36231	3585D	3585B 36994 pt
30897	3079J pt 3079K pt	34917	34949	35482	36232		
30898	3079J pt 3079K pt	34918	34947				

[Based on revisions to the Standard Industrial Classification (SIC) Manual, definitions of some product classes were revised for 1987. Listed below are the revisions to the product classes]

1987	1982	1987	1982	1987	1982	1987	1982
35931	35996 35997	36411	36410	36991—Con. 36995	36629 pt—Con.	38731—Con.	38734—Con. 38736 38737
35932	35998	36412	36994 pt	36997	35497 pt 36629 pt	39113 39114	39112
35933	35999	36520	36521 pt	36998	36994 pt	39153 39154	39151
35941	35617 35618 35631 pt	36613	35732 pt 36612 pt	3714A	37143	39447	36629 pt 39447
35942	3561A 3561B 35631 pt	36614	36612 pt	37999	37994 37998	39493	39494 pt
35961 35962 35963	35760	36631	36621 36629 pt	38121	38111	39495	3079k pt
36123 36126	36125	36632	36622	38122	36625 pt 36629	39496	39494 pt
36251	36138 pt 36794	36691	36624	38210	38112 38113 pt	39523	39521 39522 pt
36252	36221	36692	36626	38260	38320 38326	39524	39522 pt
36253	36222	36693	36628	38271	38324	39651	39630
36254	36138 pt 36223	36714	36711 36712	38272 38273	38325	39654	39641
36330	36331 36333	36715	36799 pt	38295	36625 pt 38293	39656	39642
36395	36361 36394 36399	36720	36797	38296	38113 pt	39998	39620
		36799	36629 pt 36799 pt	38440	36931	39999	39995
		36950	35732 pt 36792	38450	36930 36933	97372	36522
		36991 36992	36629 pt	38731	38734	97819	36521 pt

APPENDIX D.

Changes in Census of Manufactures

Product Codes for 1987

[Based on revisions to the Standard Industrial Classification (SIC) Manual, definitions of some product codes were revised for 1987. Listed below are the revisions to the product codes. The terms published and collected are defined as follows: (1) published refers to the code used in the published reports for 1987 and 1982, and (2) collected refers to the code appearing on the report forms for 1987]

1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
30118 00	30118 00	30118 19 30118 20	30539 77	32939 77	32939 77	30830 11 30830 13 30830 19	30793 01 30793 03 30793 09	3079K 90	30892 20— Con.	3079D 33— Con.	3079J 61 pt —Con. 3079J 66 pt 3079K 93 pt
3011A 39	3011A 39	3011A 33 3011A 35		30539 79	32939 79	32939 79	30840 11	30794 21			
3011C 29	3011C 29	3011C 24 3011C 26 3011C 27	30539 81	32939 81	32939 81	30840 12			30794 22	30794 22	30892 30
30521 00	30411 00	30411 00	30611 00	3069A 00	3069A 11	30840 13	30794 23	30794 23	30892 90	3079D 39	
30522 00	30412 00	30412 00	30612 00	3069A 00	3069A 12 3069A 15	30840 14	30794 24	30794 24			30893 00
30523 00	30413 00	30413 00	30613 00	3069A 00	3069A 13 3069A 14 3069A 16	30840 15	30794 25	30794 25	30894 01	30798 01	
30524 00	30414 00	30414 00	30614 00	3069B 00	3069B 11	30840 19	30794 26	30794 26			30894 02
30525 00	30415 00	30415 00	30615 00	3069B 00	3069B 12 3069B 13 3069B 14 3069B19	30850 00	30795 00	30795 00	30894 03	30798 03	
30526 00	30416 00	30416 00	30616 00	3069B 00	3069B 21	30861 00	30797 41	30797 41			30894 04
30534 11	32934 11	32934 11	30617 00	3069B 00	3069B 29	30862 10 30862 20 30862 90	30797 51 30797 53 30797 59	30797 42	30894 05	30798 05	
30534 13	32934 13	32934 13	30697 77	30697 77	30697 11 30697 78	30863 10 30863 90	30797 61 30797 69	30797 44			30894 06
30534 15	32934 15	32934 15	3069C 12	35558 72	35557 72	30864 10 30864 20 30864 30 30864 90	30797 71 30797 73 30797 75 30797 79	30797 45	30894 07	30798 07	
30534 17	32934 17	32934 17				3069C 30	35558 76	35557 76			30865 10 30865 20 30865 30 30865 40 30865 90
30535 11	32935 11	32935 11	3069D 20	3069D 20	3069D 17 3069D 19	30866 10 30866 90	30797 43 30797 47	30797 43 30797 47	30895 01	30799 01	3079J 61 pt
30535 13	32935 13	32935 13	3069D 42	3069D 42	3069D 55 3069D 58	30870 12 30870 13	30791 01 30791 02	3079K 99			
30535 15	32935 15	32935 15	3069E 20	30310 00	30310 00	30880 00	3079F 20	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30895 01	30799 01	3079J 61 pt
30535 17	32935 17	32935 17	30810 10	30792 11	30792 10 pt 30792 20 pt 30792 30 pt 30792 40 pt 30792 50 pt 30792 60 pt 30792 70 pt	30891 01	3079C 11	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt			
30535 19	32935 19	32935 19	30810 20	30792 12	30792 10 pt 30792 20 pt 30792 30 pt 30792 40 pt 30792 50 pt 30792 60 pt 30792 70 pt	30891 03	3079C 13	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30895 01	30799 01	3079J 61 pt
30535 21	32935 21	32935 21	30810 30	30792 13	30792 10 pt 30792 20 pt 30792 30 pt 30792 40 pt 30792 50 pt 30792 60 pt 30792 70 pt	30891 09	3079C 19	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt			
30535 23	32935 23	32935 23	30810 40	30792 14	30792 10 pt 30792 20 pt 30792 30 pt 30792 40 pt 30792 50 pt 30792 60 pt 30792 70 pt	30892 10	3079D 31	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30895 01	30799 01	3079J 61 pt
30535 29	32935 29	32935 29	30810 50	30792 19	30792 10 pt 30792 20 pt 30792 30 pt 30792 40 pt 30792 50 pt 30792 60 pt 30792 70 pt	30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30536 21	32936 21	32936 21	30820 10	30796 01	3079K 80	30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30536 22	32936 22	32936 22	30820 20	30796 02		30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30536 25	32936 25	32936 25	30820 30	30796 03		30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30536 26	32936 26	32936 26	30820 40	30796 04		30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30536 30	32936 30	32936 30	30820 50	30796 05		30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30536 35	32936 35	32936 35	30820 60	30796 06		30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30537 29	32937 29	32937 29	30820 70	30796 07		30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30537 39	32937 39	32937 39	30820 80	30796 08		30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30537 41	32937 41	32937 41	30820 90	30796 19		30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30537 43	32937 43	32937 43				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30537 49	32937 49	32937 49				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30538 10	32938 10	32938 10				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30538 13	32938 13	32938 13				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30538 15	32938 15	32938 15				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30538 17	32938 17	32938 17				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30538 19	32938 19	32938 19				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30539 70	32939 70	32939 70				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
30539 73	32939 73	32939 73				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
30539 75	32939 75	32939 75				30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt			
						30892 20	3079D 33	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 93 pt	30895 01	30799 01	3079J 61 pt
						30892 20	3079D				

1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
30895 01— Con.	30799 01— Con.	3079J 61 pt —Con. 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt	30896 22— Con.	3079A 21— Con.	3079J 61 pt —Con. 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30898 05— Con.	3079B 25— Con.	3079J 61 pt —Con. 3079J 65 pt 3079J 66 pt 3079K 94 pt 3079K 99 pt	32927 15	32927 15	32929 15 32929 25
									32927 31	32927 31	32929 31
									32927 33	32927 33	32929 33
30895 02	30799 02	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt	30896 23	3079A 23	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30898 06	3079B 26	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 94 pt 3079K 99 pt	32927 34	32927 34	32929 34
									32927 36	32927 36	32929 36
									32927 41	32927 41	32929 41
30895 03	30799 03	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt	30896 24	3079A 25	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30898 07	3079B 27	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 94 pt 3079K 99 pt	32927 78	32927 78	32929 51 32929 71 32929 71
									32927 98	32927 98	32928 11 32929 91
									32961 11	32961 11	32963 11 32965 11
30896 11	3079A 11	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30896 25	3079A 27	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30898 08	3079B 28	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 94 pt 3079K 99 pt	32961 31	32961 31	32963 31 32965 31
									32961 35	32961 35	32963 35 32965 35
									32961 38	32961 38	32963 38 32965 38
30896 12	3079A 12	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30896 26	3079A 28	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30898 09	3079B 29	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 94 pt 3179K 99	32961 51	32961 51	32963 51 32965 51
									32961 61	32961 61	32963 61 32965 61
									32961 98	32961 98	32963 98 32965 98
30896 13	3079A 13	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30896 27	2499A 94 3079A 29	2499A 94 3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30899 00	3079F 31	3079K 88	32962 31	32962 31	32964 31 32966 31
									32962 34	32962 34	32964 34 32966 34
									32962 36	32962 36	32964 36 32966 36
30896 14	3079A 14	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30897 01	3079F 25	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 95 pt	3089A 11	3079F 41	3079K 93 pt 3079K 94 pt 3079K 95 pt 3079K 99 pt	32962 45	32962 45	32964 45 32966 45
									32962 51	32962 51	32964 51 32966 51
									32962 61	32962 61	32964 61 32966 61
30896 15	3079A 15	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 99 pt	30897 09	3079F 27	3079J 61 pt 3079J 62 pt 3079J 63 pt 3079J 64 pt 3079J 65 pt 3079J 66 pt 3079K 95 pt	3089A 14	3079F 47	3079K 93 pt 3079K 94 pt 3079K 95 pt 3079K 99 pt	32962 83	32962 83	32964 83 32966 83
									32962 98	32962 98	32964 98 32966 98
									33121 98	33121 98	33121 71 33121 81 33121 91
30896 16	3079A 16										

[Based on revisions to the Standard Industrial Classification (SIC) Manual, definitions of some product codes were revised for 1987. Listed below are the revisions to the product codes. The terms published and collected are defined as follows: (1) published refers to the code used in the published reports for 1987 and 1982, and (2) collected refers to the code appearing on the report forms for 1987]

1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
33152 03— Con.	33152 03— Con.	33152 11 pt —Con. 34967 19 pt	33157 42— Con.	33157 42— Con.	33157 31 pt —Con. 33157 71 pt	33561 66— Con. 33562 78 33563 91 33569 91	33561 66— Con. 33562 78 33563 91 33569 91	33569 92— Con.	34236 21	34236 21	34233 21
									34236 31	34236 31	34233 31
33152 05	33152 05	33152 11 pt 33152 13 pt 33152 17 pt 33152 19 pt 34967 13 pt 34967 17 pt 34967 19 pt	33157 43	33157 43	33157 31 pt 33157 61 pt 33157 71 pt	33630 00	33611 00	33611 00	34236 41	34236 41	34233 41
									34236 81	34236 81	34238 81
			33159 44 33159 45 33159 48	33159 44 33159 45 33159 48	33159 49	33640 11	33620 42	33620 42	34236 99	34236 99	34233 99
						33640 21	33691 51	33691 51	34292 12 34298 99	34292 12 34298 99	34298 98
33152 07	33152 07	33152 11 pt 33152 13 pt 33152 17 pt 33152 19 pt 34967 11 pt 34967 13 pt 34967 17 pt 34967 19 pt	33159 99	33159 99	33159 77 33159 98	33640 31	33692 31	33692 31	34320 01 34320 03	34320 01 34320 03	34320 04
									34320 05 34320 07	34320 05 34320 07	34320 06
			33211 21	33211 21	33211 22 pt 33211 24 pt 33211 27 pt 33211 30 pt	33640 41	33693 71	33693 71	34320 09 34320 11	34320 09 34320 11	34320 08
						33640 51	33693 91	33693 91	34320 14 34320 25 34320 35	34320 14 34320 25 34320 35	34320 98
33152 09	33152 09	33152 11 pt 33152 13 pt 33152 17 pt 33152 19 pt 34967 11 pt 34967 13 pt 34967 17 pt 34967 19 pt	33211 23	33211 23	33211 22 pt 33211 24 pt 33211 27 pt 33211 30 pt	33650 31	33612 31	33612 31	34320 47 34320 48	34320 47 34320 48	34320 79
									34320 67 34320 69	34320 67 34320 69	34320 65
			33211 25	33211 25	33211 33 pt 33211 36 pt 33211 39 pt 33211 42 pt	33650 51	33612 51	33612 51	34320 71 34320 74 34320 75	34320 71 34320 74 34320 75	34320 98
						33650 61	33612 61	33612 61	34320 84 34320 86	34320 84 34320 86	34320 56
33152 10	33152 10	33152 11 pt 33152 13 pt 33152 17 pt 33152 19 pt 34967 11 pt 34967 13 pt 34967 17 pt 34967 19 pt	33211 26	33211 26	33211 33 pt 33211 36 pt 33211 39 pt 33211 42 pt	33660 20	33620 20	33620 20	34320 87	34320 87	34320 98 pt
						33660 21	33620 21	33620 21	34320 90 34320 91	34320 90 34320 91	34320 40
			33217 31	33217 31	33217 32 pt 33217 34 pt 33217 37 pt 33217 40 pt	33660 22	33620 22	33620 22	34320 92 34320 93	34320 92 34320 93	34320 42
						33660 23	33620 23	33620 23	34320 94 34320 95	34320 94 34320 95	34320 43
33152 12	33152 12	33152 11 pt 33152 13 pt 33152 17 pt 33152 19 pt 34967 11 pt 34967 13 pt 34967 17 pt 34967 19 pt	33217 33	33217 33	33217 32 pt 33217 34 pt 33217 37 pt 33217 40 pt	33660 24	33620 24	33620 24	34320 96 34320 97	34320 96 34320 97	34320 44
						33660 25	33620 25	33620 25	34320 99	34320 99	34320 98 pt
			33217 35	33217 35	33217 43 pt 33217 46 pt 33217 49 pt 33217 52 pt	33660 31	33620 31	33620 31	34432 44 34432 48	34432 44 34432 48	34432 47
						33660 41	33620 52	33620 61 pt	34432 52 34432 54 34432 56 34432 98	34432 52 34432 54 34432 56 34432 98	34432 99
33152 14	33152 14	33152 11 pt 33152 13 pt 33152 17 pt 33152 19 pt 34967 11 pt 34967 13 pt 34967 17 pt 34967 19 pt	33252 11	33252 11	33252 12 33252 13	33660 51	33620 51	33620 51	34433 13	34433 13	34433 12 34433 14 34433 48 pt
						33660 61	33620 61 pt	33620 61 pt	34433 17	34433 17	34433 16 34433 18 34433 48 pt
			33217 36	33217 36	33217 43 pt 33217 46 pt 33217 49 pt 33217 52 pt	33660 72	33620 72	33620 72	34433 22	34433 22	34433 21 34433 23 34433 48 pt
						33690 11	33691 61	33691 61	34433 32	34433 32	34433 31 34433 33 34433 48 pt
33152 16	33152 16	33152 11 pt 33152 13 pt 33152 17 pt 33152 19 pt 34967 11 pt 34967 13 pt 34967 17 pt 34967 19 pt	33391 00	33331 00	33331 00	33690 15	33692 11	33692 11	34433 38	34433 38	34433 45
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			33392 31	33334 31	33334 31	33690 25	33692 41	33692 41	34434 13	34434 13	34434 12 pt
						33690 91 33690 98	33693 94 33693 99	33693 99	34434 15	34434 15	34434 18 pt
33152 22	33152 22	33152 33 pt 34967 23 pt	33392 39	33334 39	33334 38 pt	33991 91 33991 98	33991 91 33991 98	33991 99	34434 21	34434 21	34434 23
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33152 23	33152 23	33152 23 34967 19 pt	33392 41	33334 41	33334 41	34234 11	34234 11	34232 31	34434 25	34434 25	34434 27
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33152 25	33152 25	33152 25 34967 21	33392 43	33334 43	33334 45 pt	34234 22	34234 22	34232 83	34434 29	34434 29	34434 31
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33156 15 33156 17	33156 15 33156 17	33156 13	33392 55	33334 55	33334 55	34234 44 34234 98	34234 44 34234 98	34232 99	34434 35	34434 35	34434 37
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33156 22 33156 24	33156 22 33156 24	33156 21	33398 01	33321 00	33321 00	34235 11	34235 12	34232 54	34434 37	34434 37	34434 39
									34434 38	34434 38	34434 40
33157 21	33157 21	33157 31 pt 33157 61 pt 33157 71 pt	33398 05	33323 00	33323 00	34235 21	34235 21	34232 56	34434 39	34434 39	34434 41
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33157 22	33157 22	33157 31 pt 33157 61 pt 33157 71 pt	33398 73	33398 73	33399 85	34235 22	34235 22	34232 58	34434 41	34434 41	34434 43
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			33542 61	33542 61	33542 51 pt 33542 53 pt	34235 39	34235 39 35533 84	34232 99 pt 35531 85 pt 35532 81 pt	34434 45	34434 45	34434 47
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33157 41	33157 41	33157 31 pt 33157 61 pt 33157 71 pt	33542 63	33542 63	33542 51 pt 33542 53 pt	34236 11	34236 11	34233 11	34434 47	34434 47	34434 49
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33157 42	33157 42	33157 31 pt 33157 61 pt	33561 66	33561 66	33569 92				34434 49	34434 49	34434 51

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1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
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34435 21 34435 23	34435 21 34435 23	34435 20	34464 10	34464 10	34460 54 pt 34460 56 pt	34913 59	3494A 47	3494A 47	34932 10 34932 20	34932 10 34932 20	34932 00
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34439 31 34439 32 34439 33 34439 34	34439 31 34439 32 34439 33 34439 34	34439 30	34482 11	34482 11	34482 17 34482 27	34914 25	3494A 57	3494A 57	34964 41	34964 41	34964 31 pt 34964 61 pt 34964 71 pt 34964 99 pt
34439 51 34439 53	34439 51 34439 53	34439 56	34625 11 34625 13 34625 15 34625 17	34625 11 34625 13 34625 15 34625 17	34625 00	34914 31	3494A 58	3494A 58	34964 43	34964 43	34964 31 pt 34964 61 pt 34964 71 pt 34964 99 pt
34441 21	34441 21	34446 37	34626 11 34626 13 34626 15 34626 17	34626 11 34626 13 34626 15 34626 17	34626 00	34915 11	3494A 61	3494A 61	34964 45	34964 45	34964 31 pt 34964 61 pt 34964 71 pt 34964 99 pt
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34447 25	34447 25	34446 46	34911 11	3494A 11	3494A 11	34916 33	3494A 34	3494A 34	34968 81 34968 83 34968 85	34968 81 34968 83 34968 85	34968 98
34447 31	34447 31	34446 11	34911 21	3494A 12	3494A 12	34916 41	3494A 35	3494A 35	34992 13	34992 13	34992 12 34992 19
34447 41	34447 41	34446 51	34911 23	3494A 13	3494A 13	34916 53	3494A 36	3494A 36	34995 21	34995 21	34995 13 34995 15
34448 11	34448 11	34446 62 pt	34911 34	3494A 14	3494A 14	34916 65	3494A 38	3494A 38	34995 31 34995 39	34995 31 34995 39	34995 19
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34449 31	34449 31	34446 15	34912 01	3494A 21	3494A 21	34916 79	3494A 75	3494A 75	35111 01 35111 02	35111 01 35111 02	35111 00
34449 41	34449 41	34446 62 pt 34446 64 pt	34912 11	3494A 22	3494A 22	34916 98	3494A 98	3494A 98	35112 00	35112 00	35112 00 pt
34449 53	34449 53	34446 44	34912 21	3494A 23	3494A 23	34917 11	34949 11	34949 11	35112 21	35112 21	35112 01 pt 35112 15 35112 16
34449 55	34449 55	34446 42	34912 23	3494A 24	3494A 24	34917 13	34949 13	34949 13	35112 22	35112 22	35112 01 pt 35112 17
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34461 15	34461 15	34460 12	34912 11	3494A 22	3494A 22	34918 00	34947 00	34947 00			
34461 17	34461 17	34460 17	34912 21	3494A 23	3494A 23	34919 00	34948 00	34948 00			
34462 10	34462 10	34460 31	34912 23	3494A 24	3494A 24	34921 00	3494B 00	3494B 00			
34462 12	34462 12	34460 36	34912 31	3494A 25	3494A 25	34922 00	3494C 00	3494C 00			
34462 22	34462 22	34460 22	34912 35	3494A 26	3494A 26	34923 00	3494D 00	3494D 00			
34462 26	34462 26	34460 51	34912 41	3494A 27	3494A 27	34924 00	3494E 00	3494E 00			
34463 10	34463 10	34460 41	34912 43	3494A 29	3494A 29	34925 00	3494F 00	3494F 00			
			34913 11	3494A 39	3494A 39	34926 00	3494G 00	3494G 00			
			34913 23	3494A 43	3494A 43	34927 00	3494H 00	3494H 00			

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1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
35112 74	35112 74	35112 75 pt	3531E 00	3531E 00	35314 00 pt	35337 22 35337 23	35337 22 35337 23	35331 41	35364 03	35364 03	35362 09 35362 15 pt
35112 76	35112 76	35112 75 pt 35112 77	3531F 00	3531F 00	35316 00	35337 24 35337 25	35337 24 35337 25	35331 46	35364 04	35364 04	35362 11 35362 15 pt
35112 79 35112 83	35112 79 35112 83	35112 00 pt	3531G 00	3531G 00	35318 00 pt	35337 26 35337 27	35337 26 35337 27	35331 43	35364 05	35364 05	35362 13 35362 15 pt
35199 01	35199 01	35199 98 pt	3531H 00	3531H 00	35313 00 pt 35318 00 pt 35319 85	35337 44	35337 44	35331 44	35364 06	35364 06	35362 14 35362 15 pt
35199 33	35199 26	35199 26	3531K 06	3531K 06	35319 06	35337 45	35337 45	35331 45	35364 17	35364 17	35362 55 pt
35199 41 35199 42	35199 41 35199 42	35199 03	3531K 07	3531K 07	35319 07	35337 47	35337 47	35331 47	35364 52	35364 52	35362 52
35199 43 35199 44	35199 43 35199 44	35199 04	3531K 11	3531K 11	35319 11	35337 48	35337 48	35331 48	35364 54	35364 54	35362 55 pt
35199 45 35199 46	35199 45 35199 46	35199 05	3531K 20	3531K 20	35319 20	35337 59	35337 59	35331 59	35373 01 35373 02	35373 01 35373 02	35371 23 pt
35199 47	35199 47	35199 06 pt 35199 07 pt	3531K 21	3531K 21	35319 21	35337 61	35337 61	35332 61 pt	35373 03	35373 03	35371 11 pt
35199 48	35199 48	35199 06 pt 35199 07 pt	3531K 22 3531K 24	3531K 22 3531K 24	35319 23	35338 31	35338 31	35332 31	35373 05	35373 05	35371 36 pt 35371 37 pt 35371 38 pt
35199 51 35199 52	35199 51 35199 52	35199 14	3531K 25	3531K 25	35319 25	35338 51	35338 51	35332 51	35373 06	35373 06	35371 36 pt 35371 37 pt 35371 38 pt
35199 53 35199 54	35199 53 35199 54	35199 15	3531K 27	3531K 27	35319 27	35338 55	35338 55	35332 55	35373 08	35373 08	35371 11 pt
35199 55 35199 56	35199 55 35199 56	35199 16	3531K 53 3531K 55	3531K 53 3531K 55	35319 52	35338 98	35338 98	35332 98	35373 12	35373 12	35371 61
35199 57 35199 58	35199 57 35199 58	35199 17	3531K 61	35363 36	35361 36	35338 99	35338 99	35332 61 pt	35373 15	35373 15	35371 23 pt 35371 41 pt
35199 59 35199 60	35199 59 35199 60	35199 18	3531K 70	3531K 70	35319 70	35339 12	35339 12	35333 12	35373 16	35373 16	35371 11 pt
35199 61 35199 62	35199 61 35199 62	35199 19	3531K 74	3531K 74	35319 72 35319 73	35339 13	35339 13	35333 13	35373 17	35373 17	35371 36 pt 35371 37 pt 35371 38 pt 35371 41 pt
35199 91	35199 91	35199 22 pt 35199 23 pt 35199 28 pt 35199 29 pt 35199 98 pt	3531K 77	3531K 77	35319 75 35319 76	35339 14	35339 14	35333 14	35373 18	35373 18	35371 11 pt
35199 92	35199 92	35199 22 pt 35199 23 pt 35199 28 pt 35199 29 pt 35199 98 pt	3531K 82	3531K 82	35319 82	35339 19	35339 19	35333 19	35373 19	35373 19	35371 65
35239 26	35239 26	35239 21 35239 25	3531K 90	3531K 40 35373 90	35319 41 35371 91 35371 93	35339 21	35339 21	35333 21	35373 21	35373 21	35371 55
35239 31	35239 31	35239 01 35239 02 35239 03 35239 04 35239 05 35239 06 35239 07 35239 08 35239 09 35239 11 35239 12 35239 19 35239 30	3531K 97	3531K 97	35319 97	35339 53	35339 53	35333 53	35373 25	35373 25	35371 99 pt
35239 53	35239 53	35239 50 35239 51	3531M 01	3531M 01	35313 00 pt	35339 55	35339 55	35333 55	35373 26	35373 26	35371 75
3523C 00	3523C 00	35234 00 pt 35237 00 35238 00 pt	3531M 03	3531M 03	35314 00 pt	35339 57	35339 57	35333 57	35373 28	35373 28	35371 81
3523E 00	3523E 00	35234 00 pt 35238 00 pt	3531M 05	3531M 05	35319 84 pt 35319 86 pt	35339 61	35339 61	35333 61	35373 29	35373 29	35371 83
3523F 00	3523F 00	3523A 00 3523B 00	3531M 07	3531M 07	35319 84 pt 35319 86 pt	35339 65	35339 65	35333 65	35373 31	35373 31	35371 71
35246 00	35246 00	35243 00 35245 00	3531M 09	3531M 09	35319 84 pt 35319 86 pt	35339 71	35339 71	35333 71	35373 32	35373 32	35371 85
3531A 00	3531A 00	35311 00	3531M 15	3531M 19 35374 15	35319 84 pt 35319 86 pt 35372 85 pt	35339 82	35339 82	35333 82	35373 35	35364 41	35362 41
3531B 00	3531B 00	35312 00	35329 33	35329 33	35329 31 pt 35329 35 pt	35339 88	35339 88	35333 88	35373 39	35373 39	35371 48 35371 99 pt
3531C 00	3531C 00	35317 10 35317 20 35317 30	35329 34	35329 34	35329 31 pt 35329 35 pt	35339 98	35339 98	35333 98	35374 11	35374 11	35372 11
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			35329 71 35329 73 35329 75	35329 71 35329 73 35329 75	35329 79	35363 13	35363 13	35361 13	35374 19	35374 19	35372 85 pt
			35337 11	35337 11	35331 11	35363 15	35363 15	35361 14	35419 21 35419 22 35419 23 35419 24 35419 25 35419 26	35419 21 35419 22 35419 23 35419 24 35419 25 35419 26	35419 41
			35337 12	35337 12	35331 12	35363 16	35363 16	35361 16	3541D 00	3541D 00	35411 00 35412 00
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			35337 15	35337 15	35331 15	35363 34	35363 34	35361 35 35361 39 pt	35424 01 35424 02	35424 01 35424 02	35424 11
			35337 16	35337 16	35331 16	35363 37 35363 38	35363 37 35363 38	35361 39 pt	35424 03 35424 04 35424 05	35424 03 35424 04 35424 05	35424 75
			35337 17	35337 17	35331 17	35363 45	35363 45	35361 45	35430 11	35650 11	35650 11
			35337 21	35337 21	35331 21	35364 01	35364 01	35362 07 35362 15 pt			
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35442 16	35442 16	35442 25 pt				35485 05	35497 74	35497 63 35497 75			
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35451 53	35451 53	35451 43 35451 44	35481 06	36231 35	36231 35	35521 38	35521 38	35521 42 35521 47			
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35454 12	35454 12	35453 12	35481 08	36231 53	36231 53						
35454 14	35454 14	35453 14	35481 09	36231 54	36231 54				35543 22	35543 22	35541 51 35542 73 pt
35454 17	35454 17	35453 17	35481 11	36231 56	36231 56	35521 54 35521 56	35521 54 35521 56	35521 55			
35454 31	35454 31	35453 31	35481 12	36231 57	36231 57	35521 68 35521 69	35521 68 35521 69	35521 67	35543 23	35543 23	35541 53 35542 73 pt
35454 37	35454 37	35453 37	35481 19	36231 59	36231 59						
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35454 43	35454 43	35453 43	35482 04	36232 23	36232 23	35533 11	35533 11	35531 11	35543 26	35543 26	35541 56 35541 59 pt 35542 73 pt
35454 45	35454 45	35453 45	35482 05	36232 25	36232 25	35533 13	35533 13	35531 13			
35454 51	35454 51	35453 51	35482 06	36232 31	36232 31	35533 15	35533 15	35531 15	35544 01	35544 01	35542 89
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35454 98	35454 98	35453 98	35482 08	36232 45	36232 59 pt 36232 64 pt 36232 68 pt	35533 21 35533 23	35533 21 35533 23	35531 73 pt	35544 03 35544 04	35544 03 35544 04	35542 85
35455 11	35455 11	35452 11	35482 11	36232 52	36232 52	35533 25 35533 27	35533 25 35533 27	35531 75 pt	35544 05	35544 05	35542 87
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35455 15	35455 15	35452 15	35482 13	36232 55	36232 55	35533 31	35533 31	35531 73 pt			
35455 17	35455 17	35452 17	35482 14	36232 58	36232 58	35533 33	35533 33	35531 75 pt	35553 05	35553 05	35553 01 35553 02 35553 04
35455 21	35455 21	35452 21	35482 15	36232 62	36232 61 36232 65	35533 35 35533 37	35533 35 35533 37	35531 98 pt			
35455 61	35455 61	35452 61	35482 16	36232 66	36232 64 pt 36232 68 pt	35533 39	35533 39	35531 17 35531 73 pt 35531 75 pt 35531 98 pt	35553 08	35553 08	35553 11 35553 12
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35455 71	35455 71	35452 71	35483 05	36233 13	36233 13						
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35455 93	35455 93	35452 99 pt	35483 08	36233 52	36233 52				35558 83	35558 83	35557 83
35455 94	35455 94	35452 94	35483 09	36233 61	36233 61	35534 04 35534 05 35534 06 35534 07 35534 08 35534 09	35534 04 35534 05 35534 06 35534 07 35534 08 35534 09	35532 98	35558 85	35558 85	35557 85
35455 95	35455 95	35452 95	35483 11	36233 71	36233 71				35558 87	35558 87	35557 87
35455 96 35455 97 35455 98	35455 96 35455 97 35455 98	35452 99 pt	35483 19	36233 81	36233 81				35558 89	35558 89	35557 89
			35484 01	35496 01	35496 01	35534 11	35534 11	35532 81 pt	35558 99	35558 99	35557 99
35462 42 35462 44	35462 42 35462 44	35462 43	35484 02	35496 05	35496 05	35543 01	35543 01	35541 11 35542 73 pt	35561 02	35511 02	35511 41 pt 35511 99 pt
			35484 03	35496 09	35496 09						
35462 47	35462 47	35462 45 35462 49	35484 04	35496 15	35496 15	35543 02	35543 02	35541 21 35541 27 35542 73 pt	35561 05	35511 05	35511 73
			35484 05	35496 17	35496 17				35561 06	35511 06	35511 83

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35561 07	35511 07	35511 91	35593 01	35593 11	35593 11	35599 13	35599 13	35595 41 pt 35595 98 pt	35616 00	35616 00	3561C 00
35561 08	35511 08	35511 99 pt	35593 03	35593 31	35593 31	35599 15	35599 15	35595 41 pt 35595 98 pt	35645 46	35645 46	35645 49
35561 09	35511 09	35511 41 pt	35593 05	35593 32	35593 32				35645 47	35645 47	
35561 11	35511 11	35511 99 pt	35593 07	35593 34	35593 34	35599 17	35599 17	35595 41 pt 35595 98 pt	35646 10	35646 10	35646 00
35561 19	35511 19	35561 21	35593 09	35593 35	35593 35	35599 19	35599 19	35595 41 pt 35595 98 pt	35646 20	35646 20	
35561 21	35511 21		35593 11	35593 52	35593 52				35651 01	35514 15 35691 15	35514 15 35691 15
35562 11	35512 11	35512 11	35593 13	35593 13	35593 53 35593 54	35599 22	35599 22	35595 41 pt 35595 98 pt	35651 02	35514 22 35691 22	35514 22 35691 22
35562 21	35512 21	35512 21	35593 15	35593 61	35593 61	35599 25	35599 25	35595 41 pt 35595 98 pt	35651 03	35514 26 35691 26	35514 26 35691 26
35562 31	35512 31	35512 31	35593 17	35593 71	35593 71				35651 04	35514 29 35691 29	35514 29 35691 29
35562 41	35512 41	35512 41	35593 19	35593 72	35593 72	35599 27	35599 27	35595 41 pt	35651 05	35514 30 35691 30	35514 30 35691 30
35562 51	35512 51	35512 51	35593 21	35593 21	35593 79	35599 29	35599 29				
35562 65	35512 65	35512 61 35512 92 pt	35593 23	35593 23	35593 25	35599 31	35599 31	35595 45	35651 06	35514 32 35691 32	35514 32 35691 32
35562 71	35512 71	35512 71	35593 25	35593 25		35599 33	35599 33		35651 07	35514 33 35691 33	35514 33 35691 33
35562 75	35512 75	35512 75	35593 27	35593 27	35593 81	35599 35	35599 35	35595 49	35651 08	35514 35 35691 35	35514 35 35691 35
35562 85	35512 85	35512 92 pt	35593 28	35593 28	35594 01	35599 37	35599 37				
35562 91	35512 91	35512 87 35512 92 pt	35593 29	35593 29		35599 39	35599 39	35595 43	35651 09	35514 41 35691 41	35514 41 35691 41
35563 01	35513 01	35513 59 pt	35594 03	35594 31	35594 31	35599 41	35599 41		35651 11	35514 52 35691 52	35514 52 35691 52
35563 02	35513 02	35513 39	35594 05	35594 51	35594 51	35599 43	35599 43	35595 52	35651 12	35514 53 35691 53	35514 53 35691 53
35563 03	35513 03	35513 59 pt	35594 07	35594 71	35594 71	35599 45	35599 45				
35563 04	35513 04	35513 23 pt 35513 59 pt	35599 09	35594 09	35594 79	35599 47	35599 47	35595 85 pt	35651 13	35514 54 35691 54	35514 54 35691 54
35563 05	35513 05		35594 13	35594 13	35594 17	35599 49	35599 49	35595 98 pt	35651 14	35514 55 35691 55	35514 55 35691 55
35563 06	35513 06	35513 52 35513 59 pt	35594 15	35594 15		35599 51	35599 51		35651 15	35514 63 35691 63	35514 63 35691 63
35563 07	35513 07	35513 59 pt	35594 17	35594 17	35594 81	35599 53	35599 53	35595 73	35651 16	35514 71 35691 71	35514 71 35691 71
35563 08	35513 08	35513 49	35594 19	35594 19	35596 01	35599 55	35599 55				
35563 09	35513 09	35513 59 pt	35594 21	35594 21		35599 57	35599 57	35595 92	35651 17	35514 81 35691 81	35514 81 35691 81
35563 11	35513 11	35513 13	35596 01	35596 01	35595 95	35599 59	35599 59		35651 18	35514 82 35691 82	35514 82 35691 82
35563 12	35513 12	35513 23 pt 35513 59 pt	35596 03	35596 03	35596 05	35599 61	35599 61	35595 96	35651 19	35514 83 35691 83	35514 83 35691 83
35563 14	35513 14	35513 59 pt	35596 07	35596 07		35599 63	35599 63				
35563 15	35513 15	35513 29 35513 59 pt	35596 09	35596 09	35596 23	35599 65	35599 65	35595 82 pt	35651 21	35514 84 35691 84	35514 84 35691 84 pt
35563 21	35513 21	35513 83 pt	35596 11	35596 11	35596 25	35599 67	35599 67	35595 86 pt	35651 22	35514 85 35691 85	35513 67 35691 84 pt
35591 01	35591 01	35591 00 pt	35596 13	35596 13	35596 27	35599 69	35599 69	35595 83 pt 35595 84 pt	35652 00	35514 91	35513 83 pt 35514 91
35591 03	35591 03	35591 07	35596 15	35596 15	35596 29	35599 71	35599 71	35595 87	35674 01	35674 01	35674 11 pt
35591 05	35591 05		35596 17	35596 17	35596 31	35599 73	35599 73				
35591 07	35591 07	35591 00 pt	35596 19	35596 19	35596 33	35599 75	35599 75	35595 94	35674 02	35674 02	35674 17
35591 09	35591 09	35591 00 pt	35596 35	35596 35	35596 37	35599 77	35599 77		35674 03	35674 03	35674 19 pt 35674 31 pt
35591 11	35591 11	35591 00 pt	35596 39	35596 39	35596 41	35599 79	35599 79	35595 98 pt	35675 01	35675 01	35675 51
35591 13	35591 13	35591 00 pt	35596 43	35596 43	35596 45	35599 80	35599 80		35675 02	35675 02	35675 59
35591 15	35591 15	35591 00 pt	35596 47	35596 47	35596 49	35599 81	35599 81	35595 62 pt	35675 03	35675 03	35675 91
35592 01	35592 21	35592 21	35596 51	35596 51	35596 51	35599 82	35599 82	35595 62 pt	35676 00	35676 00	35672 00 pt
35592 03	35592 33	35592 33	35597 01	35494 01	35494 01	35599 83	35599 83	35595 98 pt	35676 01	35676 01	35672 11
35592 05	35592 35	35592 35	35597 02	35494 03	35494 03	35599 85	35599 85	35595 62 pt 35595 98 pt			
35592 07	35592 54	35592 54	35597 03	35494 05	35494 05	35599 86	35599 86	35595 98 pt			
35592 09	35592 09	35592 98 pt	35597 04	35494 07	35494 07	35599 87	35599 87				
35592 11	35592 11	35592 41 35592 42 35592 98 pt	35597 05	35494 09	35494 09	35599 88	36362 74	36362 74			
35592 15	35592 15		35597 09	35494 11	35494 17 35494 19 pt	35599 89	36362 75	36362 75			
35592 19	35592 97	35592 97	35597 11	35494 13	35494 19 pt	35599 90	36362 85	36362 85			
			35599 01	35599 01	35595 11	35599 92	35599 92	35595 98 pt			
			35599 03	35599 03		35599 93	35599 93				
			35599 05	35599 05	35595 21	35599 94	35599 94				
			35599 07	35599 07		35599 95	35599 95				
			35599 09	35599 09	35595 32	35599 96	35599 96				
			35599 11	35599 11		35599 97	35599 97				

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35676 02	35676 02	35672 21	35751 00	35732 40 36612 10	35732 00 pt 36612 00 pt	35892 98	35892 98	35892 89 pt	35963 03	35763 03	35760 62
35676 03	35676 03	35672 61	35752 00	35733 40	35734 30 pt 35735 51 pt	35892 99	35892 99	35892 93 pt	35963 05	35763 05	35760 63
35676 04	35676 04	35672 00 pt				35893 01 35893 02	35893 01 35893 02	35893 11	35963 09	35763 09	35760 84
35676 05	35676 05	35672 41 pt	35771 00	35732 30 35732 61	35732 00 pt	35893 08 35893 09	35893 08 35893 09	35893 98	36122 02 36122 04 36122 06 36122 14 36122 16 36122 19 36122 21 36122 23 36122 28 36122 29	36122 02 36122 04 36122 06 36122 14 36122 16 36122 19 36122 21 36122 23 36122 28 36122 29	36122 00
35676 06	35676 06	35672 00 pt	35772 00	35733 30 35733 60	35734 30 pt 35735 51 pt 35734 30 pt 35735 51 pt	35921 01	35921 01	35921 11	36122 32 36122 33 36122 37 36122 39 36122 41 36122 42 36122 43 36122 44	36122 32 36122 33 36122 37 36122 39 36122 41 36122 42 36122 43 36122 44	36125 00 pt
35676 17 35676 19	35676 17 35676 19	35672 41 pt				35921 02	35921 02	35921 13			
35681 11 35681 13	35681 11 35681 13	35681 15	35781 00	35743 00	35743 00	35921 03	35921 03	35921 71	36123 01 36123 02 36123 03 36123 04 36123 05 36123 06 36123 07 36123 11	36123 01 36123 02 36123 03 36123 04 36123 05 36123 06 36123 07 36123 11	36125 00 pt
35683 36 35683 93 35683 95	35683 36 35683 93 35683 95	35683 99 pt	35782 00	35744 00	35744 00	35921 05	35921 05	35921 72			
35683 98	35683 98	35683 91 35683 99 pt	35783 00	35745 00	35745 10 35745 31	35922 01	35922 01	35922 21	36126 01 36126 02 36126 03 36126 04 36126 05 36126 09	36126 01 36126 02 36126 03 36126 04 36126 05 36126 09	36125 00 pt
			3579A 00	3579A 00	3579A 20 3579A 40 3579A 41 3579A 44 3579A 50 3579A 55	35922 02	35922 02	35922 23			
35692 00	35692 00	35694 00 35695 00 35696 00	35820 35 35820 36	35820 35 35820 36	35820 24	35922 03	35922 03	35922 51	36127 11 36127 31 36127 78	36127 11 36127 31 36127 78	36127 00
						35922 04	35922 04	35922 53			
35693 04	35693 04	35693 01 pt 35693 02 pt 35693 03 pt	35856 00	35856 00	35856 11 35856 30	35922 05	35922 05	35922 55	36249 94 36249 96	36249 94 36249 96	36249 98
35693 05	35693 05	35693 01 pt 35693 02 pt 35693 03 pt				35922 06	35922 06	35922 57			
35693 06	35693 06	35693 01 pt 35693 02 pt 35693 03 pt	35859 05 35859 07	35859 05 35859 07	35859 09	35922 09	35922 09	35922 59	36251 00 36252 00	36138 10 36794 00	36138 00 pt 36794 00
			3585C 00	3585A 10 3585A 20 36993 00	3585A 10 3585A 20 36993 00	35923 01	35923 01	35923 61			
35697 00	35697 00	35699 97 pt	3585D 10 3585D 20	3585B 10 3585B 20	3585B 10 3585B 20	35923 02	35923 02	35923 63	36252 00 36253 00	36221 00 36222 00	36221 00 36222 00
						35931 00	35991 00	35996 00 35997 00			
35698 01 35698 02	35698 01 35698 02	35699 31	3585D 30	3585B 30	3585B 30	35932 00	35998 00	35998 00	36254 00 36291 01	36138 20 36223 00	36138 00 pt 36223 00
35698 03 35698 04	35698 03 35698 04	35699 32	3585D 40	3585B 40	3585B 40	35933 00	35999 00	35999 00			
35698 05 35698 06	35698 05 35698 06	35699 33	3585D 50	3585B 50	3585B 50	35941 10	35619 00	35617 00 35618 00	36291 03 36291 05	36291 31 36291 35 36291 98 pt	36291 31 36291 35 36291 98 pt
35698 07 35698 08	35698 07 35698 08	35699 35	3585D 60	3585B 60	3585B 60	35941 20	35631 50	35631 40 pt			
35698 11 35698 12	35698 11 35698 12	35699 36	3585D 70	3585B 70	3585B 70	35942 10	3561D 00	3561A 00 3561B 00	36291 09 36293 01	36291 09 36293 01	36291 98 pt 36293 13 36293 15
35698 13 35698 14	35698 13 35698 14	35699 41	3585D 80	3585B 72 36994 07	3585B 72 36994 07	35942 20	35631 60	35631 40 pt			
35698 15 35698 16	35698 15 35698 16	35699 43	35860 89	35860 89	35860 21 35860 41 35860 88	35961 01	35761 01	35760 13	36311 10 36311 20	36311 10 36311 20	36311 00 36311 00
35698 17 35698 18	35698 17 35698 18	35699 45				35961 03	35761 03	35760 15			
35698 21 35698 22	35698 21 35698 22	35699 51	35892 03	35892 03	35892 01 pt	35961 05	35761 05	35760 21	36313 10 36313 20	36313 10 36313 20	36313 00 36313 00
			35892 04 35892 05	35892 04 35892 05	35892 02 pt	35961 07	35761 07	35760 23			
35698 23 35698 24	35698 23 35698 24	35699 61	35892 06	35892 06	35892 01 pt 35892 02 pt	35961 09	35761 09	35760 24	36314 10 36314 20	36314 10 36314 20	36314 00 36314 00
			35892 07	35892 07	35892 93 pt	35961 11	35761 11	35760 26			
35698 25 35698 26	35698 25 35698 26	35699 71	35892 26	35892 26	35892 25 35892 28	35961 13	35761 13	35760 28	36330 10 36330 20	36330 10 36330 20	36330 00 36333 11 36333 15 36333 71
35698 27 35698 28	35698 27 35698 28	35699 73	35892 27	35892 27	35892 93 pt	35961 15	35761 15	35760 22			
35698 31 35698 32	35698 31 35698 32	35699 74	35892 29	35892 29	35892 79	35961 17	35761 17	35760 30	36349 20 36349 20	36349 20 36349 20	36349 13 36349 18 36349 88 36349 89
			35892 43	35892 43	35892 61 35892 89 pt	35962 01	35762 01	35760 32			
35698 35 35698 36 35698 48 35698 49	35698 35 35698 36 35698 48 35698 49	35699 97 pt	35892 44	35892 44	35892 89 pt	35962 03	35762 03	35760 33	36330 20 36330 20	36330 20 36330 20	36333 95
			35892 45 35892 76	35892 45 35892 76	35892 93 pt	35962 05	35762 05	35760 36			
35711 00	35731 00 36629 43	35731 00 36629 00 pt	35892 77 35892 78 35892 79	35892 77 35892 78 35892 79	35892 84	35962 07	35762 07	35760 37 pt	36330 20 36330 20	36330 20 36330 20	36333 95
35712 00	35733 05	35734 20 35735 41	35892 80	35892 80	35892 93 pt	35962 09	35762 09	35760 41			
35721 00	35732 10	35732 00 pt	35892 85 35892 87 35892 88	35892 85 35892 87 35892 88	35892 86	35962 11	35762 11	35760 45	36349 20 36349 20	36349 20 36349 20	36349 13 36349 18 36349 88 36349 89
35722 00	35733 10	35734 30 pt 35735 51 pt	35892 91	35892 91	35892 93 pt	35962 13	35762 13	35760 52			
						35962 15	35762 15	35760 53			
						35962 17 35962 19	35762 17 35762 19	35760 37 pt			
						35963 01	35763 01	35760 61			

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36395 10	36361 21 36395 30	36361 21 36394 00 pt 36399 60	36920 05— Con.	36920 05— Con.	36920 10 pt —Con. 36920 82 pt 36920 92 pt	37112 02— Con.	37112 02— Con.	37112 23 pt —Con. 37112 26 pt	37131 07	37131 07	37131 60 pt
									37131 11	37131 40	37131 40
36395 20	36361 84 36395 40	36361 84 36394 00 pt 36399 91 36399 93	36920 07	36920 07	36920 10 pt 36920 70 pt 36920 82 pt 36920 92 pt	37112 03	37112 03	37112 11 pt 37112 13 pt	37131 13	37131 13	37131 42 37131 46
						37112 04	37112 04	37112 11 pt 37112 13 pt 37112 15 pt	37131 15	37131 48	37131 48
36411 00	36410 10	36410 20 36410 55 36410 63	36920 09	36920 09	36920 95	37112 05	37112 05	37112 11 pt 37112 13 pt	37131 16	37131 50	37131 50
			36941 01	36941 01	36941 11				37131 17	37131 52	37131 52
36412 00	36994 22	36994 11 36994 21	36941 02	36941 02	36941 16	37112 06	37112 06	37112 11 pt 37112 13 pt 37112 15 pt 37112 17 pt 37112 21 pt 37112 23 pt 37112 25 pt 37112 26 pt	37131 21	37131 37	37131 37
36489 12	36489 12	36489 11 pt 36489 19 pt	36941 03	36941 03	36941 31				37131 43	37131 30	37131 30
			36941 04	36941 04	36941 35				37131 49	37131 49	37131 12 pt 37131 25
36489 16	36489 16	36489 11 pt	36942 01	36942 01	36942 14 36942 28 pt						
36489 17	36489 17	36489 19 pt				37112 07	37112 07	37112 11 pt 37112 13 pt 37112 15 pt	37131 53	37131 33	37131 33
36520 00	36520 00	36521 00 36521 19	36942 02	36942 02	36942 28 pt				37131 55	37131 34	37131 34
			36942 03	36942 03	36942 27 36942 28 pt	37112 08	37112 08	37112 23 pt 37112 25 pt 37112 26 pt	37131 57	37131 54	37131 54
36520 01	36520 01	36521 01 pt 36521 02 pt							37131 61	37131 36	37131 36
			36942 04	36942 04	36942 37 36942 41 36942 42	37112 09	37112 09	37112 11 pt 37112 13 pt 37112 15 pt 37112 17 pt 37112 21 pt 37112 23 pt 37112 25 pt 37112 26 pt	37131 62	37131 38	37131 38
36520 03	36520 03	36521 01 pt 36521 02 pt							37131 63	37131 56	37131 56
36520 05	36520 05	36521 03 36521 04	36943 01	36943 01	36943 11 36943 42 pt				37131 69	37131 69	37131 60 pt
36520 07	36520 07	36521 05	36943 02	36943 02	36943 42 pt				37132 01	37132 79	37132 79
36520 09	36520 09										
36520 11	36520 11	36521 12 36521 15	36943 03	36943 03	36943 41 36943 42 pt	37112 31	37112 31	37112 11 pt 37112 13 pt 37112 15 pt	37132 02	37132 02	37132 71 37132 75
			36947 04 36947 05	36947 04 36947 05	36947 03				37132 03 37132 05 37132 06 37132 07 37132 08 37132 09 37132 15 37132 16 37132 17 37132 18 37132 19 37132 21	37132 03 37132 05 37132 06 37132 07 37132 08 37132 09 37132 15 37132 16 37132 17 37132 18 37132 19 37132 21	37132 98 pt
36520 19	36520 19	36521 11 36521 13 36521 14 36521 16	36949 07	36949 07	36949 09 pt	37112 32	37112 32	37112 15 pt 37112 17 pt 37112 21 pt 37112 23 pt 37112 25 pt 37112 26 pt			
36613 00	35732 50 36612 20	35732 00 pt 36612 00 pt	36949 11	36949 11	36949 02				37132 25	37132 77	37132 77
			36949 12	36949 12	36949 03 36949 04	37112 33	37112 33	37112 15 pt 37112 17 pt 37112 21 pt 37112 23 pt 37112 25 pt 37112 26 pt			
36614 00	36612 40	36612 00 pt	36949 13	36949 13	36949 05 36949 06						
36631 00	36621 00 36629 41	36621 00 36629 00 pt				37112 34	37112 34	37112 26 pt	37132 26 37132 27 37132 28 37132 29 37132 31	37132 26 37132 27 37132 28 37132 29 37132 31	37132 98 pt
36632 00	36622 00	36622 00	36949 19	36949 19	36949 09 pt	37112 35	37112 35	37112 11 pt 37112 13 pt 37112 15 pt			
36691 00	36624 00	36624 00	36950 00	35732 20 36792 00	35732 00 pt 36792 00				37142 48	37142 48	37142 03 37142 04 37142 05 37142 22 37142 33 37142 37 37142 49
36692 00	36626 00	36626 00	36991 00	36629 10 36629 45	36629 00 pt						
36693 00	36628 00	36628 00	36992 00	36629 20	36629 00 pt	37112 36	37112 36	37112 15 pt 37112 17 pt 37112 21 pt 37112 23 pt 37112 25 pt 37112 26 pt			
36714 00	36714 00	36711 00 36712 00	36995 00	36629 30	36629 00 pt						
36715 00	36799 10	36799 00 pt	36997 00	35497 65 36629 47 36629 50	35497 65 36629 00 pt				37144 09	37144 09	37144 11 37144 13
36720 00	36797 00	36797 00				37112 39	37112 39	37112 11 pt 37112 13 pt 37112 15 pt 37112 17 pt 37112 21 pt 37112 23 pt 37112 25 pt 37112 26 pt	37146 03	37146 03	37146 01 37146 02
36799 20	36799 20 36629 42	36629 00 pt 36799 00 pt	36998 01	36994 51	36994 51				37146 49	37146 49	37146 19 37146 21 37146 39
			36998 02	36994 71	36994 71						
36799 30	36799 30	36799 00 pt	36998 03	36994 72	36994 96 pt				37147 07	37147 07	37147 03 37147 09
36913 17	36913 17	36913 15 36913 16	36998 04	36994 82	36994 82	37113 01	37113 01	37113 13 pt 37113 15 pt			
36914 25	36914 25	36914 21 36914 29	36998 05	36994 83	36994 83	37113 02	37113 02	37113 13 pt 37113 15 pt	37148 03	37148 03	37148 04 37148 05
36915 01	36915 01	36915 72 36915 75	36998 06	36994 84	36994 84						
			36998 07	36994 85	36994 85	37113 03	37113 21	37113 21	37148 27	37148 27	37148 29 37148 31
36915 02	36915 02	36915 85	36998 19	36994 97	36994 81 36994 96 pt				37149 20	37149 20	37149 21 37149 29 pt
36920 01	36920 01	36920 10 pt 36920 70 pt 36920 82 pt	37112 01	37112 01	37112 11 pt 37112 13 pt 37112 15 pt 37112 17 pt 37112 21 pt 37112 23 pt 37112 25 pt 37112 26 pt	37131 02	37131 02	37131 60 pt	37149 39	37149 39	37149 14 37149 15 37149 18 37149 19 37149 24 37149 26 37149 29 pt
36920 03	36920 03	36920 70 pt 36920 82 pt				37131 03	37131 03	37131 12 pt 37131 44 pt			
36920 04	36920 04	36920 70 pt 36920 82 pt				37131 04	37131 04	37131 12 pt 37131 44 pt			
36920 05	36920 05	36920 10 pt 36920 70 pt	37112 02	37112 02	37112 23 pt 37112 25 pt	37131 06	37131 58	37131 58			

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3714A 01	3714A 01	37143 31	37322 21— Con.	37322 21— Con.	37322 40— Con. 37322 49	37433 03	37433 62	37433 62	38121 00	38111 00	38111 00
3714A 02	3714A 02	37143 21				37433 04	37433 69	37433 69	38122 00	36625 30 36629 44	36625 00 pt 36629 00 pt
3714A 03	3714A 03	37143 23	37322 23	37322 23	37322 47	37433 11	37433 71	37433 71	38210 10	38112 00	38112 00
3714A 04	3714A 04	37143 26	37322 25	37322 25	37322 48	37433 12 37433 13 37433 14 37433 15	37433 12 37433 13 37433 14 37433 15	37433 79	38210 20	38113 20	38113 00 pt
3714A 05 3714A 06	3714A 05 3714A 06	37143 49 pt	37322 27 37322 28	37322 27 37322 28	37322 55 pt	37511 01 37511 02	37511 11 37511 21	37511 11 37511 21	38244 00	38244 00	38244 11 38244 21 38244 31 38244 99
3714A 07	3714A 07	37143 44	37322 29	37322 29	37322 53 37322 55 pt 37322 61				38260 00	38326 00	38326 00
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[Based on revisions to the Standard Industrial Classification (SIC) Manual, definitions of some product codes were revised for 1987. Listed below are the revisions to the product codes. The terms published and collected are defined as follows: (1) published refers to the code used in the published reports for 1987 and 1982, and (2) collected refers to the code appearing on the report forms for 1987]

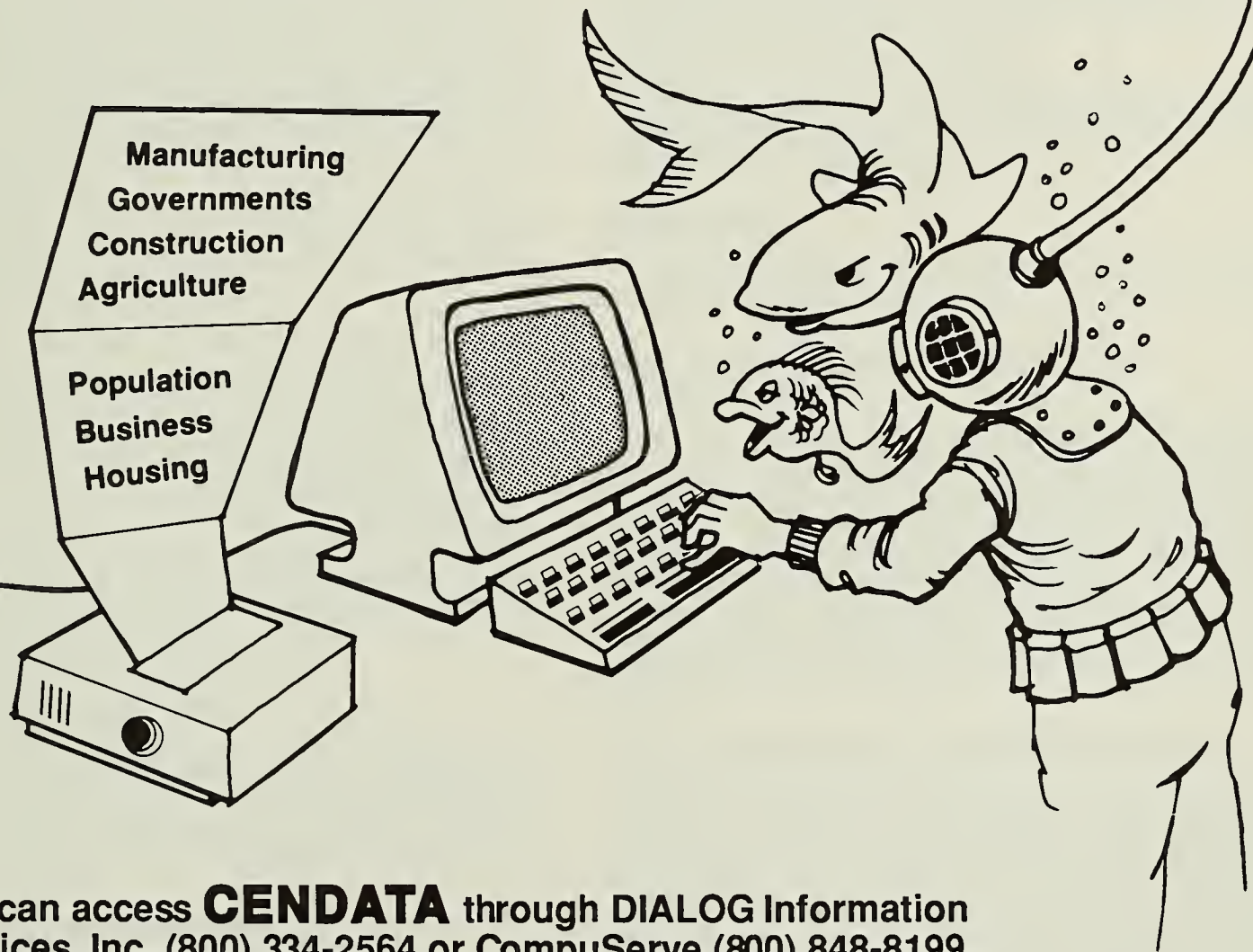
1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published	1987 published	1987 collected	1982 published
38517 04— Con. 38517 06 38517 07 38517 10 38517 11	38517 04— Con. 38517 06 38517 07 38517 10 38517 11	38517 09— Con.	38731 06	38731 06	38737 01	39153 11	39153 11	39151 13 pt	39610 65— Con. 39610 71	39610 65— Con. 39610 71	39610 72— Con.
			38731 07	38731 07	38737 02 38737 03	39153 12	39153 12	39151 31 pt			
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38615 01	38615 01	38615 11 38615 17 38615 32 38615 37	39113 11	39113 11	39112 11 pt	39493 01	39493 01	39494 62	39654 23	39641 23	39641 23
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			39142 69	39142 69	39142 61 pt	39610 65	39610 65	39610 72	39998 17	39620 17	39620 17
									39998 21	39620 21	39620 21

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PUBLICATION PROGRAM

1987 CENSUS OF MANUFACTURES

Publications of the 1987 Census of Manufactures, containing preliminary and final data on manufacturing establishments in the United States, are described below. Publications order forms for the specific reports may be obtained from any Department of Commerce district office or from Data User Services Division, Customer Services (Publications), Bureau of the Census, Washington, DC 20233.

Preliminary Reports

Industry series—83 reports (MC87-I-20A(P) to -39D(P))

Preliminary industry data are issued in 83 separate reports covering 459 industries. Preliminary summary data for the U.S. and States are released in one report.

Final Reports

Industry series—83 reports (MC87-1-20A to -39D)

Each of the 83 reports provides information for a group of related industries ("dairy products" includes industries for butter, cheese, milk, etc.). Final figures for the United States are shown for each of the 459 manufacturing industries on quantity and value of products shipped and materials consumed, cost of fuels and electric energy, capital expenditures, assets, rents, inventories, employment, payroll, payroll supplements, hours worked, value added by manufacture, number of establishments, and number of companies. Comparative statistics for earlier years are provided where available.

For each industry, data on value of shipments, value added by manufacture, capital expenditures, employment, and payroll are shown by employment-size class of establishment, State, and degree of primary product specialization.

Geographic area series—51 reports (MC87-A-1 to -51)

A separate report is being published for each State and the District of Columbia. Each report presents data for industry groups and industries on value of shipments, cost of materials, value added by manufacture, employment, payroll, hours worked, new capital expenditures, and number of manufacturing establishments for the State, MSA's, counties, and selected places. Comparative statistics for earlier census years are shown for the State and large MSA's. Manufacturing totals are presented for each county and for places with significant manufacturing activity. Detailed statistics (including inventories, assets, rents, and energy costs) are presented only in statewide totals.

Subject series—7 reports (MC87-S-1 to -7)

Each of the seven reports contains detailed statistics for an individual subject, such as concentration ratios in manufacturing, type of organization, water use in manufacturing, textile machinery in place, distribution of sales by class of customer, manufacturers' shipments to the Federal Government, and a general national-level summary.

Reference series—1 report (MC87-R-1)

The Numerical List of Manufactured and Mineral Products includes a description of the principal products and services published in the 1987 Censuses of Manufactures and Mineral Industries.

Location of Manufacturing Plants—1 report (MC87-LM)

This report includes data for number of establishments by four-digit SIC industry and by employment-size class for counties, incorporated places of 2,500 inhabitants or more, and zip codes for each State. (This report is available only on magnetic tape and CD-ROM.)

Analytical Reports—3 reports (AR87-1 to -3)

Exports From Manufacturing Establishments (AR87-1)

This report presents data on exports by two- and three-digit SIC industry groups for the United States and States. Information is presented on value of direct report shipments and estimates of the employment required to manufacture these products. Included are estimates of employment in manufacturing and nonmanufacturing establishments that supply parts, materials, and services for production of manufactured exports.

Selected Characteristics of Manufacturing Establishments That Export (AR87-2)

This report presents data on the number of manufacturing companies and establishments that export by major group, State, employment size, and ratios of exports to shipments.

Indexes of Production (AR87-3)

The indexes presented in this report are designed to measure the change in physical output of each manufacturing and mineral industry between 1982 and 1987.

MICROFICHE

Every final published report in the 1987 Census of Manufactures will be available on microfiche.

PUBLIC-USE COMPUTER TAPES AND COMPACT DISCS

Data from the final industry series, geographic area series, and the Location of Manufacturing Plants report will be available on public-use computer tapes and compact discs-read only memory (CD-ROM). These tapes will provide the same information found in the final reports. Computerized data products are available for users who wish to summarize, rearrange, or process large amounts of data. These products, with corresponding technical documentation, are sold by Data User Services Division, Customer Services (Tapes), Bureau of the Census, Washington, DC 20233.

OTHER ECONOMIC CENSUSES REPORTS

Data on retail trade, wholesale trade, service industries, construction industries, mineral industries, transportation, enterprise statistics, minority-owned businesses, and women-owned businesses also are available from the 1987 Economic Censuses. A separate series of reports covers the censuses of outlying areas—Puerto Rico, Virgin Islands of the United States, Guam, and the Northern Mariana Islands. Separate announcements describing these reports are available free of charge from Data User Services Division, Customer Services (Publications), Bureau of the Census, Washington, DC 20233.

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